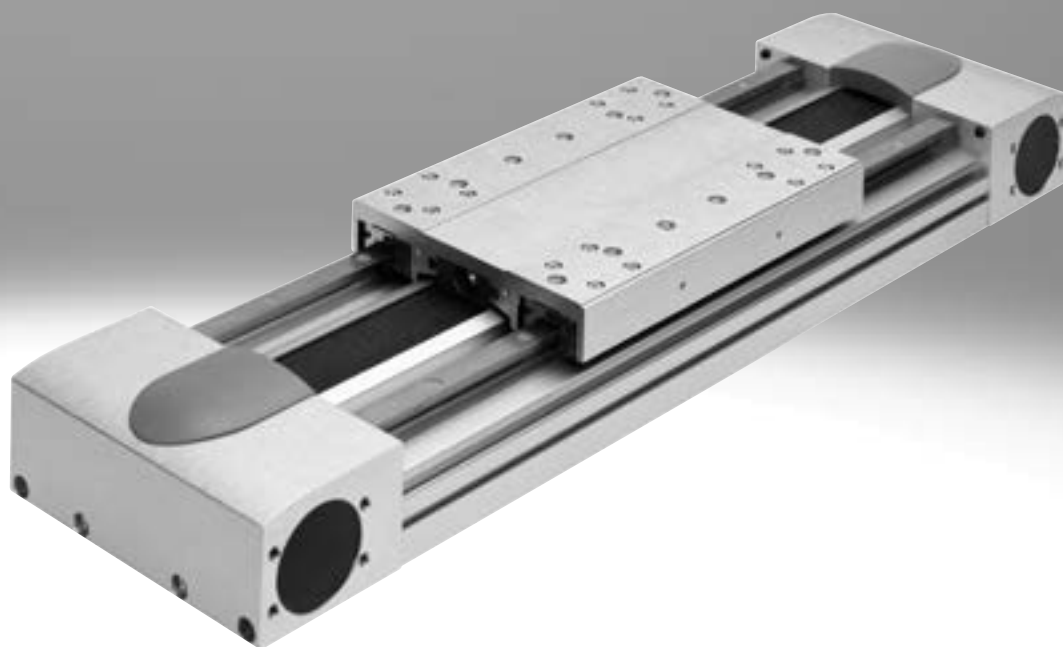


Toothed belt axes EGC-HD-TB, with heavy-duty guide

FESTO



Selection aid

Overview of toothed belt and spindle axes

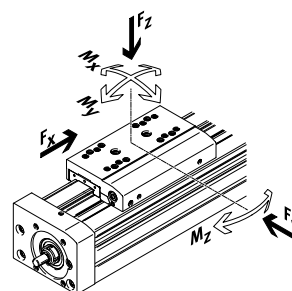
Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s²
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mounting

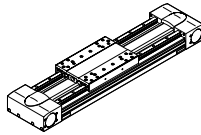
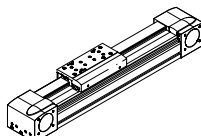
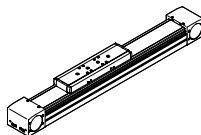
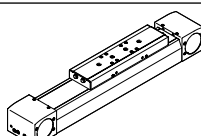
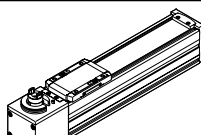
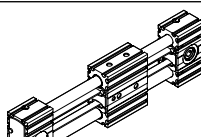
Spindle axes

- Velocities of up to 2 m/s
- Acceleration of up to 20 m/s²
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm

Coordinate system



Toothed belt axes

Type	F _x [N]	v [m/s]	M _x [Nm]	M _y [Nm]	M _z [Nm]	Characteristics
Heavy-duty recirculating ball bearing guide						
EGC-HD-TB						
	450	3	140	275	275	• Flat drive unit with rigid, closed profile • Precision DUO guide rail with high load capacity • Ideal as a base axis for linear gantries and cantilever axes
	1000	5	300	500	500	
	1800	5	900	1450	1450	
Recirculating ball bearing guide						
EGC-TB-KF						
	50	3	3.5	10	10	• Rigid, closed profile • Precision guide rail with high load capacity • Small drive pinions reduce required driving torque • Space-saving position sensing
	100	5	16	132	132	
	350	5	36	228	228	
	800	5	144	680	680	
	2500	5	529	1820	1820	
ELGA-TB-KF						
	350	5	16	132	132	• Internal guide and toothed belt • Precision guide rail with high load capacity • Guide and toothed belt protected by cover strip • High feed forces
	800	5	36	228	228	
	1300	5	104	680	680	
	2000	5	167	1150	1150	
ELGA-TB-KF-F1						
	260	5	16	132	132	• Suitable for use in the food zone • "Clean look": smooth, easy-to-clean surfaces • Internal guide and toothed belt • Precision guide rail with high load capacity • Guide and toothed belt protected by cover strip
	600	5	36	228	228	
	1000	5	104	680	680	
ELGC-TB-KF						
	75	1.2	5.5	4.7	4.7	• Internal guide and toothed belt • Precision guide rail with high load capacity • Guide and toothed belt protected by cover strip
	120	1.5	29.1	31.8	31.8	
	250	1.5	59.8	56.2	56.2	
ELGR-TB						
	50	3	2.5	20	20	• Cost-optimised rod guide • Ready-to-install unit • Linear bushings with high load capacity for dynamic operation
	100	3	5	40	40	
	350	3	15	124	124	

Selection aid

Overview of toothed belt and spindle axes

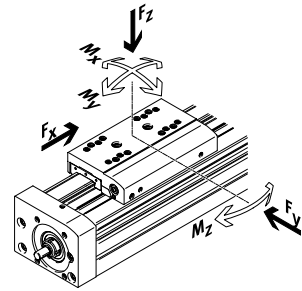
Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s²
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mounting

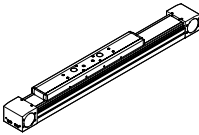
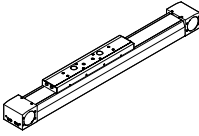
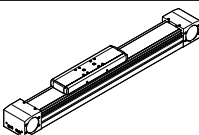
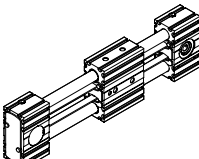
Spindle axes

- Velocities of up to 2 m/s
- Acceleration of up to 20 m/s²
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm

Coordinate system



Toothed belt axes

Type	F _x [N]	v [m/s]	M _x [Nm]	M _y [Nm]	M _z [Nm]	Characteristics
Roller bearing guide						
ELGA-TB-RF						
	350	10	11	40	40	• Heavy-duty roller bearing guide • Guide and toothed belt protected by cover strip • Speeds of up to 10 m/s • Lower weight than axes with guide rails
	800	10	30	180	180	
	1300	10	100	640	640	
ELGA-TB-RF-F1						
	260	10	8.8	32	32	• Suitable for use in the food zone • "Clean look": smooth, easy-to-clean surfaces • Heavy-duty roller bearing guide • Guide and toothed belt protected by cover strip • Lower weight than axes with guide rails
	600	10	24	144	144	
	1000	10	80	512	512	
Plain-bearing guide						
ELGA-TB-G						
	350	5	5	30	10	• Guide and toothed belt protected by cover strip • For simple handling tasks • As a drive component for external guides • Insensitive to harsh ambient conditions
	800	5	10	60	20	
	1300	5	120	120	40	
ELGR-TB-GF						
	50	1	1	10	10	• Cost-optimised rod guide • Ready-to-install unit • Heavy-duty plain bearings for use in harsh environmental conditions
	100	1	2.5	20	20	
	350	1	1	40	40	

Selection aid

Overview of toothed belt and spindle axes

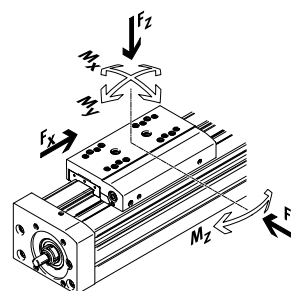
Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s²
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mounting

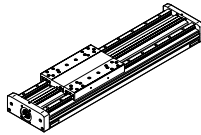
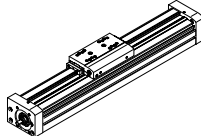
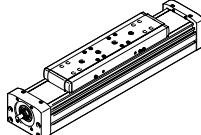
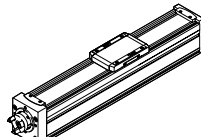
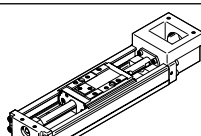
Spindle axes

- Velocities of up to 2 m/s
- Acceleration of up to 20 m/s²
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm

Coordinate system



Spindle axes

Type	F_x [N]	v [m/s]	M_x [Nm]	M_y [Nm]	M_z [Nm]	Characteristics
Heavy-duty recirculating ball bearing guide						
EGC-HD-BS						
	400	0.5	140	275	275	• Flat drive unit with rigid, closed profile • Precision DUO guide rail with high load capacity • Ideal as a base axis for linear gantries and cantilever axes
	650	1.0	300	500	500	
	1500	1.5	900	1450	1450	
Recirculating ball bearing guide						
EGC-BS-KF						
	400	0.5	16	132	132	• Rigid, closed profile • Precision guide rail with high load capacity • For the highest requirements in terms of feed force and accuracy • Space-saving position sensing
	650	1.0	36	228	228	
	1500	1.5	144	680	680	
	3000	2.0	529	1820	1820	
ELGA-BS-KF						
	650	0.5	16	132	132	• Internal guide and ball screw drive • Precision guide rail with high load capacity • For the highest requirements in terms of feed force and accuracy • Guide and ball screw drive protected by cover strip • Space-saving position sensing
	1600	1.0	36	228	228	
	3400	1.5	104	680	680	
	6400	2.0	167	1150	1150	
ELGC-BS-KF						
	40	0.6	1.3	1.1	1.1	• Internal guide and ball screw drive • Guide and ball screw drive protected by cover strip • Space-saving position sensing
	100	0.6	5.5	4.7	4.7	
	200	0.8	29.1	31.8	31.8	
	350	1.0	59.8	56.2	56.2	
EGSK						
	57	0.33	13	3.7	3.7	• Spindle axes with maximum precision, compactness and rigidity • Recirculating ball bearing guide and ball screw drive without caged ball bearings • Standard designs in stock
	133	1.10	28.7	9.2	9.2	
	184	0.83	60	20.4	20.4	
	239	1.10	79.5	26	26	
	392	1.48	231	77.3	77.3	

Key features

At a glance

- New heavy-duty design for:
 - Maximum loads and torques
 - High feed forces and velocities
 - Long service life
- Precision DUO guide rail with high load capacity
- Ideal as a base axis for linear gantries and cantilever axes
- Space-saving position sensing possible via proximity switch in the profile slot
- Toothed belt material can be selected from:
 - Chloroprene rubber for long service life
 - Coated PU with steel reinforcement cords for long service life and resilience to certain cooling lubricants
- Wide range of options for mounting on drives
- In addition to the technical data, the toothed belt axis impresses with its excellent price/performance ratio

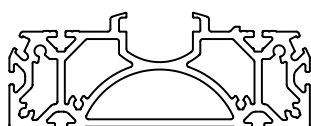
Flexible motor mounting

The motor position can be freely selected on 4 sides and can be changed at any time.

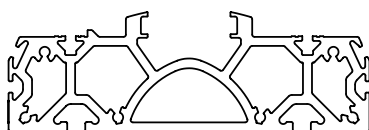


Flat unit with rigid, closed profile

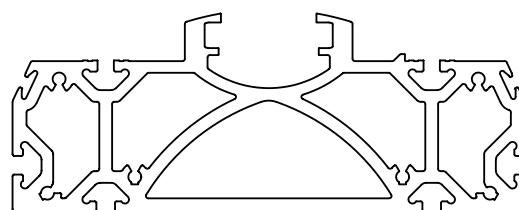
EGC-HD-125



EGC-HD-160



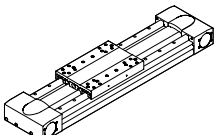
EGC-HD-220



Characteristic values of the axes

The specifications shown in the table are maximum values.

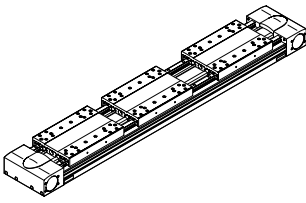
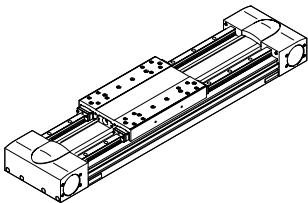
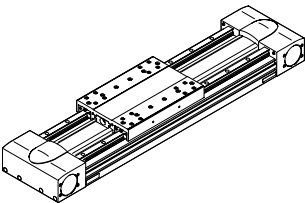
The precise values for each of the variants can be found in the relevant data sheet in the catalogue.

Version	Size	Working stroke [mm]	Velocity [m/s]	Repetition accuracy [mm]	Feed force [N]	Guide characteristics				
						Forces and torques				
						F _y [N]	F _z [N]	M _x [Nm]	M _y [Nm]	M _z [Nm]
Recirculating ball bearing guide										
	125	50 ... 3000	3	±0.08	450	3650	3650	140	275	275
	160	50 ... 5000	5	±0.08	1000	5600	5600	300	500	500
	220	50 ... 4750	5	±0.1	1800	13000	13000	900	1450	1450

 **Note**
 Engineering software
 PositioningDrives
www.festo.com

Characteristics

Slide variants		
Standard slide	Standard slide, protected	With additional slide



Complete system comprising toothed belt axis, motor, motor controller and motor mounting kit
Toothed belt axis with recirculating ball bearing guide



Motor	→ Page 24
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Servo motor:
EMMT-AS, EMME-AS, EMMS-AS
Stepper motor:
EMMS-ST

 **Note**

A range of specially matched complete solutions is available for the spindle axis EGC and the motors.

Servo drive



Servo drive:
CMMT-AS
Servo drive for extra-low voltage:
CMMT-ST

Motor mounting kit	→ Page 24
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Axial kit



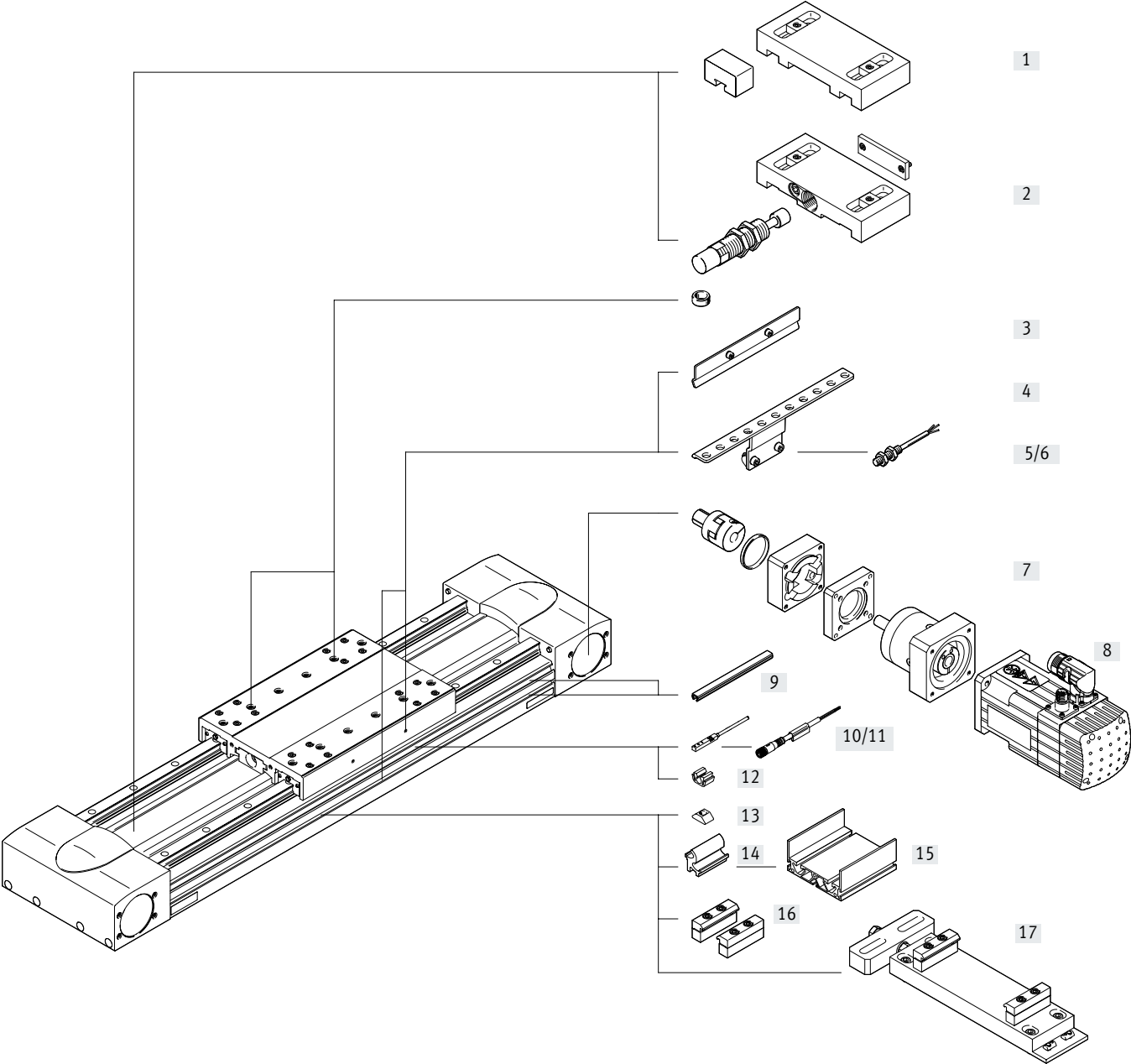
- Kit comprising:
- Motor flange
 - Coupling housing
 - Coupling
 - Screws

Type codes

001	Series	
EGC	Electric linear axis	
002	Guide	
HD	Heavy-duty guide	
003	Size	
125	125	
160	160	
220	220	
004	Stroke	
...	50 ... 5000	
005	Drive system	
TB	Toothed belt	
006	Stroke reserve [mm]	
...H	1 ... 999	
007	Slide	
GK	Standard slide	
GP	Standard slide, protected	
008	Additional slide left	
	None	
KL	Additional slide, standard, left	
009	Additional slide, right	
	None	
KR	Additional slide standard, right	
010	Toothed belt material	
	Standard	
PU1	Uncoated PU, FDA-compliant	
PU2	Coated PU	
011	Profile mounting	
	None	
...M	1 ... 50	
012	Mounting slot cover, 2x, 500 mm [units]	
	None	
...B	1 ... 50	
013	Cover, sensor slot [units]	
	None	
...S	1 ... 50	

014	Slot nut for mounting slot [units]	
	None	
...Y	1 ... 99	
015	Proximity sensor, inductive, slot 8, PNP, N/O contact, cable 7.5 m [units]	
	None	
...X	1 ... 6	
016	Proximity sensor, inductive, slot 8, PNP, N/C contact, cable 7.5 m [units]	
	None	
...Z	1 ... 6	
017	Emergency buffer with retaining bracket [units]	
	None	
...A	1 ... 2	
018	Shock absorber with retaining bracket [units]	
	None	
...C	1 ... 2	
019	Proximity sensor, inductive, M8, PNP, N/O contact, cable 2.5 m [units]	
	None	
...O	1 ... 99	
020	Proximity sensor, inductive, M8, PNP, N/C contact, cable 2.5 m [units]	
	None	
...P	1 ... 99	
021	Proximity sensor, inductive, M8, PNP, N/O contact, plug M8 [units]	
	None	
...W	1 ... 99	
022	Proximity sensor, inductive, M8, PNP, N/C contact, plug M8 [units]	
	None	
...R	1 ... 99	
023	Connecting cable, M8, 2.5 m [units]	
	None	
...V	1 ... 99	
024	Cable clip [units]	
...CL	10, 20, 30, 40, 50, 60, 70, 80, 90	
025	Operating instructions	
	With operating instructions	
DN	Without operating instructions	

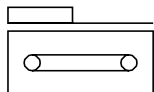
Peripherals overview



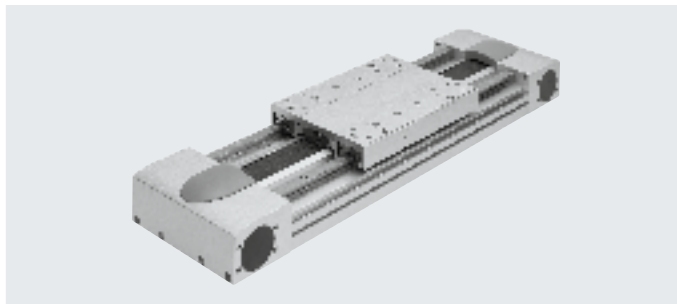
Peripherals overview

Variants and accessories		
Type/order code	Description	→ Page/Internet
[1] Emergency buffer with retaining bracket A	For avoiding damage at the end stop in the event of malfunction	31
[2] Shock absorber with retaining bracket C	For avoiding damage at the end stop in the event of malfunction	31
[3] Centring pin/sleeve ZBS, ZBH	- For centring loads and attachments on the slide - Included in the scope of delivery: - For size 125: 2x ZBS-5, 2x ZBH-9 - For size 160, 220: 2x ZBH-9	31
[4] Switch lug X, Z, O, P, W, R	For sensing the slide position	29
[5] Sensor bracket O, P, W, R	Adapter for mounting the inductive proximity switches (round design) on the axis	30
[6] Proximity switch, M8 O, P, W, R	- Inductive proximity switch, round design - The order code O, P, W, R includes 1 switch lug and max. 2 sensor brackets in the scope of delivery	33
[7] Axial kit EAMM	For axial motor mounting (comprises: coupling, coupling housing and motor flange)	24
[8] Motor EMME, EMMS	Motors specially matched to the axis, with gear unit, with or without brake	24
[9] Slot cover B, S	For protection against contamination	31
[10] Proximity switch, T-slot X, Z	- Inductive proximity switch, for T-slot - The order code X, Z includes 1 switch lug in the scope of delivery	32
[11] Connecting cable V	For proximity switch (order code W and R)	33
[12] Clip CL	For mounting the proximity switch cable in the slot	31
[13] Slot nut Y	For mounting attachments	31
[14] Adapter kit DHAM	For mounting the support profile on the axis	32
[15] Support profile HMIA	For mounting and guiding an energy chain	32
[16] Profile mounting M	For mounting the axis on the profile	27
[17] Adjusting kit EADC-E16	For mounting the axis on a vertical surface. Once mounted, the axis can be aligned horizontally	28

Data sheet



-  - Size
125 ... 220
-  - Stroke length
50 ... 5000 mm
-  - www.festo.com

**General technical data**

Size	125	160	220
Design	Electromechanical axis with toothed belt		
Guide	Recirculating ball bearing guide		
Mounting position	Any		
Working stroke	[mm]	50 ... 3000	50 ... 5000
Max. feed force F_x	[N]	450	1000
Max. no-load torque ¹⁾	[Nm]	1.1	2.1
Max. no-load resistance to shifting ¹⁾	[N]	67.75	105.5
Max. driving torque	[Nm]	7.2	20
Max. speed			
EGC-...-GK	[m/s]	3	5
EGC-...-GP	[m/s]	–	3
Max. acceleration	[m/s ²]	40	50
Repetition accuracy	[mm]	±0.08	±0.1

1) At 0.2 m/s

Operating and environmental conditions

Ambient temperature	[°C]	–10 ... +60
Degree of protection		IP40
Duty cycle	[%]	100

Weights [g]

Size	125	160	220
Basic weight with 0 mm stroke ¹⁾	4720	9050	25510
Additional weight per 10 mm stroke	73	107	210
Slide			
EGC-...-GK	1218	2571	6317
EGC-...-GP	–	2643	6417
Additional slide			
EGC-...-GK	1026	2022	5498
EGC-...-GP	–	2134	5598

1) Incl. slide

Data sheet

Toothed belt				
Size		125	160	220
Pitch	[mm]	3	5	8
Width	[mm]	30.3	40.0	50.5
Elongation ¹⁾				
EGC-...	[%]	0.178	0.161	0.173
EGC-...-PU2	[%]	0.085	0.094	0.068
Effective diameter	[mm]	32.47	39.79	66.21
Feed constant	[mm/rev]	102	125	208

1) At max. feed force

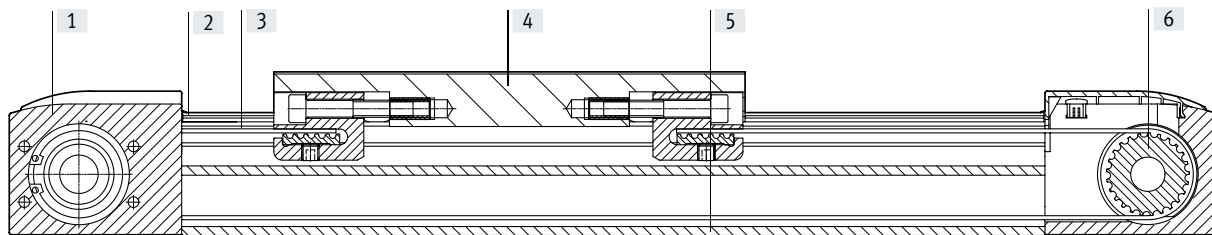
Mass moment of inertia				
Size		125	160	220
J_0	[kg cm ²]	4.639	14.49	108.99
J_H per metre stroke	[kg cm ² /m]	0.38	1.267	6.269
J_L per kg payload	[kg cm ² /kg]	2.635	3.96	10.96
J_W Additional slide	[kg cm ²]	3.3	11.734	80.66

The mass moment of inertia J_A of the entire axis is calculated as follows:

$$J_A = J_0 + J_W + J_H \times \text{working stroke [m]} + J_L \times m_{\text{payload [kg]}}$$

Materials

Sectional view

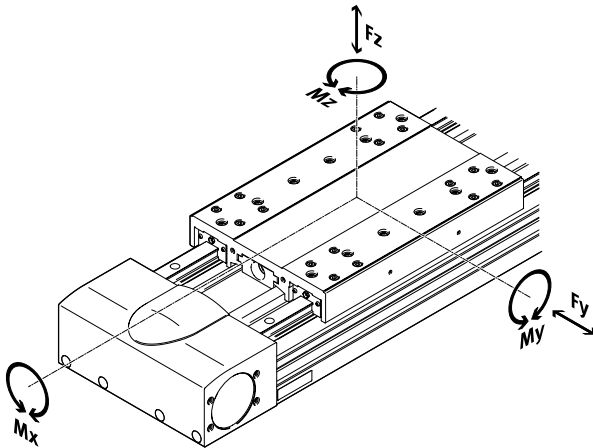


Axis		
[1]	Drive cover	Anodised wrought aluminium alloy
[2]	Guide rail	Coated and corrosion-resistant steel
[3]	Toothed belt	
	EGC-...	Polychloroprene with glass cord and nylon coating
	EGC-...-PU2	Polyurethane with steel cord and nylon covering
[4]	Slide	Anodised wrought aluminium alloy
[5]	Profile	Anodised wrought aluminium alloy
[6]	Toothed belt pulley	High-alloy stainless steel
	Note on materials	RoHS-compliant
		Contains paint-wetting impairment substances

Data sheet

Characteristic load values

The indicated forces and torques refer to the slide surface. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect. These values must not be exceeded during dynamic operation. Special attention must be paid to the deceleration phase.



Max. permissible forces and torques for a service life of 5000 km				
Size		125	160	220
Fy _{max.}	[N]	3650	5600	13000
Fz _{max.}	[N]	3650	5600	13000
Mx _{max.}	[Nm]	140	300	900
My _{max.}	[Nm]	275	500	1450
Mz _{max.}	[Nm]	275	500	1450

Note

For a guide system to have a service life of 5000 km, the load comparison factor must have a value of $f_v \leq 1$, based on the maximum permissible forces and torques for a service life of 5000 km.

If the axis is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

F_1/M_1 = dynamic value

F_2/M_2 = maximum value

Data sheet

Calculating the service life

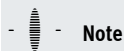
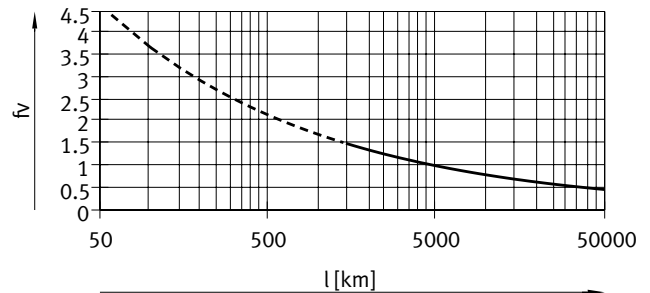
The service life of the guide depends on the load. To be able to make a statement as to the service life of the guide, the graph below plots the load comparison factor f_v against the service life.

These values are only theoretical. You must consult your local Festo contact for a load comparison factor f_v greater than 1.5.

Load comparison factor f_v as a function of service life

Example:

A user wants to move an X kg load. Using the formula (→ page 12) gives a value of 1.5 for the load comparison factor f_v . According to the graph, the guide would have a service life of approx. 1500 km. Reducing the acceleration reduces the M_z and M_y values. A load comparison factor f_v of 1 now gives a service life of 5000 km.



Note

Engineering software
PositioningDrives
www.festo.com

The engineering software can be used to calculate the guide workload for a service life of 5000 km.

$f_v > 1.5$ are only theoretical comparison values for the recirculating ball bearing guide.

Comparison of the characteristic load values for 5000 km with dynamic forces and torques of recirculating ball bearing guides

The characteristic load values of bearing guides are standardised to ISO and JIS using dynamic and static forces and torques. These forces and torques are based on an expected service life of the guide system of 100 km according to ISO or 50 km according to JIS.

As the characteristic load values are dependent on the service life, the maximum permissible forces and torques for a 5000 km service life cannot be compared with the dynamic forces and torques of bearing guides to ISO/JIS.

To make it easier to compare the guide capacity of linear axes EGC with bearing guides, the table below lists the theoretically permissible forces and torques for a calculated service life of 100 km. This corresponds to the dynamic forces and torques to ISO.

These 100 km values have been calculated mathematically and are only to be used for comparing with dynamic forces and torques to ISO. The drives must not be loaded with these characteristic values as this could damage the axes.

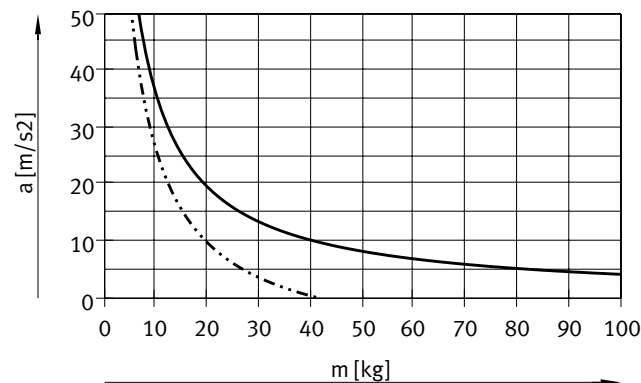
Max. permissible forces and torques for a theoretical service life of 100 km (from a guide perspective only)

Size		125	160	220
$F_{y_{max}}$	[N]	13447	20631	47892
$F_{z_{max}}$	[N]	13447	20631	47892
$M_{x_{max}}$	[Nm]	516	1105	3316
$M_{y_{max}}$	[Nm]	1013	1842	5342
$M_{z_{max}}$	[Nm]	1013	1842	5342

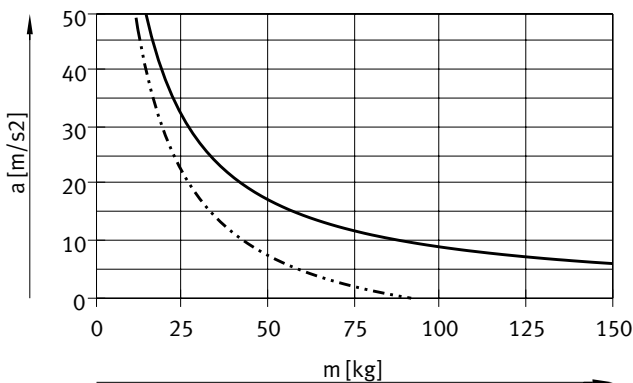
Data sheet

Max. acceleration a as a function of payload m

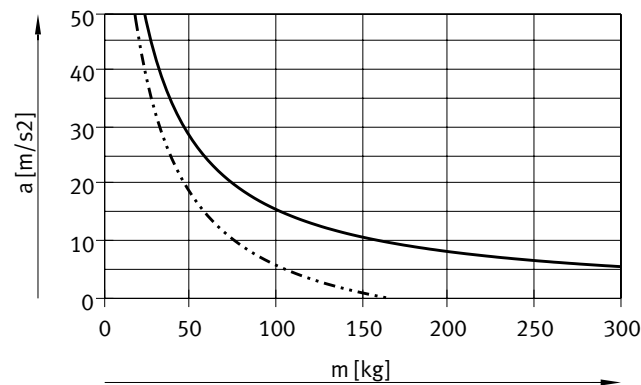
Size 125



Size 160

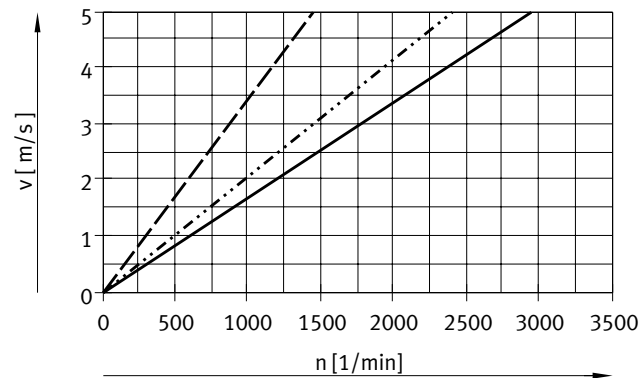


Size 220



— Horizontal installed length
- - - Vertical installed length

Speed v as a function of rotational speed n

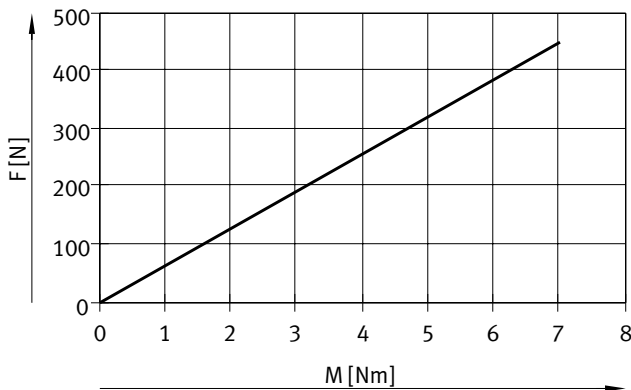


— EGC-HD-125
..... EGC-HD-160
- - - EGC-HD-220

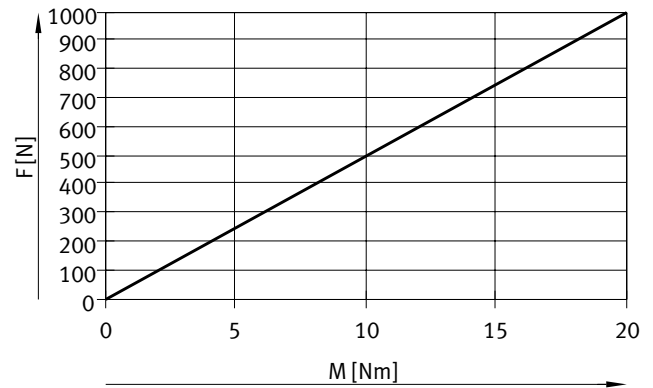
Data sheet

Theoretical feed force F as a function of input torque M

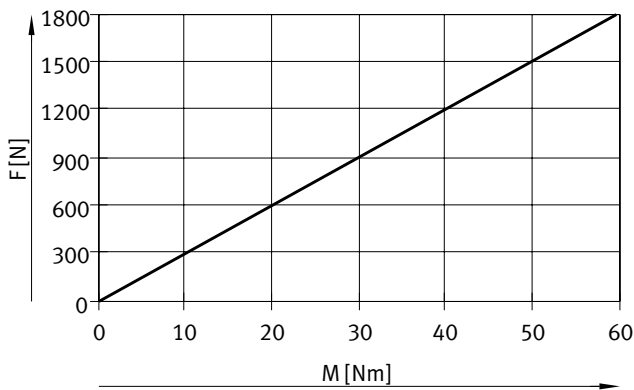
Size 125



Size 160



Size 220



Stroke reserve

Stroke length

The selected stroke corresponds in principle to the required working stroke. The variants GK do not have a long-term lubrication unit on the guide. These variants therefore have an additional safety distance between the drive cover and slide that is not designated as part of the working stroke.

Stroke reserve

It is possible to define a safety distance (similar to that for GK) between the drive cover and slide for the variants GP using the "stroke reserve" characteristic in the modular product system. With the variants GK, the stroke reserve and safety distance are added for each end position.

- The stroke reserve length can be freely selected
- The sum of the stroke length and 2x stroke reserve must not exceed the maximum working stroke

Example:

Type:

EGC-HD-125-500-TB-20H-...

Working stroke = 500 mm

2x stroke reserve = 40 mm

Total stroke = 540 mm

(540 mm = 500 mm + 2x 20 mm)

Size	125	160	220
L = safety distance with GK (per end position) [mm]	12.5	15.5	20

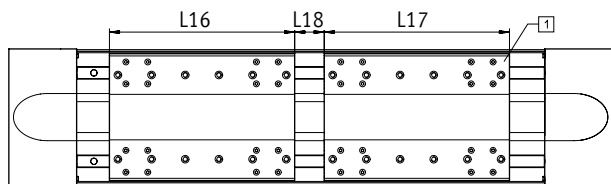
Data sheet

Working stroke reduction

With standard slide GK/GP with additional slide KL/KR

- With a toothed belt axis with additional slide [1], the working stroke is reduced by the length of the additional slide L17 and the distance between both slides L18
- If the variant GP is ordered, the additional slide is also protected

L16 = Slide length L18 = Distance between
L17 = Additional slide length both slides



Example:

Type: EGC-HD-220-1000-TB-...-GP-KR

$$L_{18} = 100 \text{ mm}$$

$$\text{Working stroke} = 1000 \text{ mm} - 328 \text{ mm} - 100 \text{ mm} = 572 \text{ mm}$$

Dimensions – Additional slide

Size	125	160		220	
Variant	GK	GK	GP	GK	GP
Length L17 [mm]	202	220	250	302	328

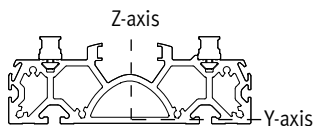
Working stroke reduction per side

With integrated emergency buffer NPE / shock absorber YSRW with shock absorber retainer EAYH-L2

- With a toothed belt axis, the working stroke is reduced by the total dimension of the emergency buffer/shock absorber and shock absorber retainer.

Size	125	160	220
With emergency buffer [mm]	65	93	98
With shock absorber [mm]	66	94	99

2nd moments of area



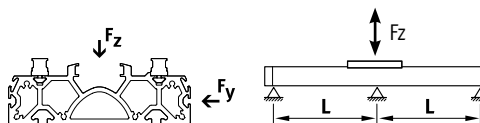
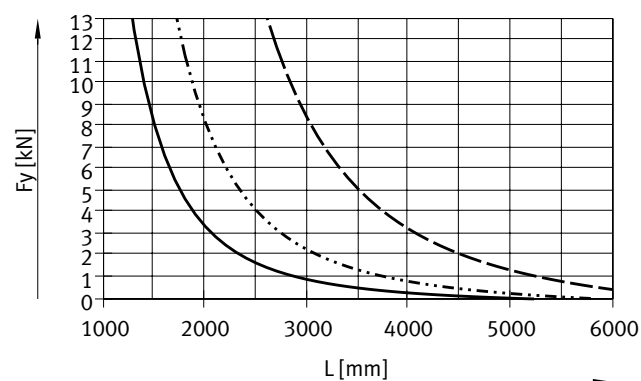
Size	125	160	220
ly [mm ⁴]	6.89x10 ⁵	12.9x10 ⁵	55.8x10 ⁵
lz [mm ⁴]	40.9x10 ⁵	98.9x10 ⁵	351x10 ⁵

Data sheet

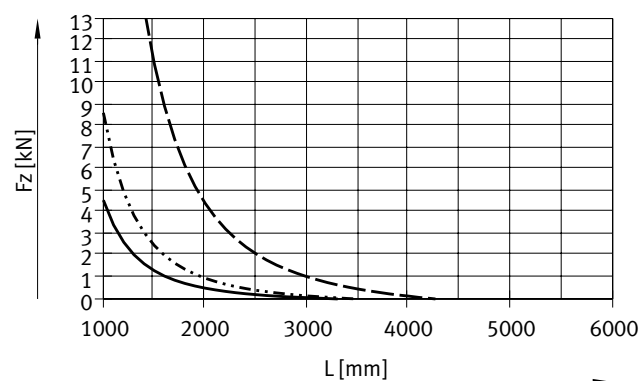
Maximum permissible support span L (without profile mounting) as a function of force F

In order to limit deflection in the case of large strokes, the axis may need to be supported.

The following graphs can be used to determine the maximum permissible support span L as a function of force F acting on the axis. The deflection is $f = 0.5$ mm.

Force F_y 

- EGC-HD-125-TB
- EGC-HD-160-TB
- - - EGC-HD-220-TB

Force F_z 

Recommended deflection limits

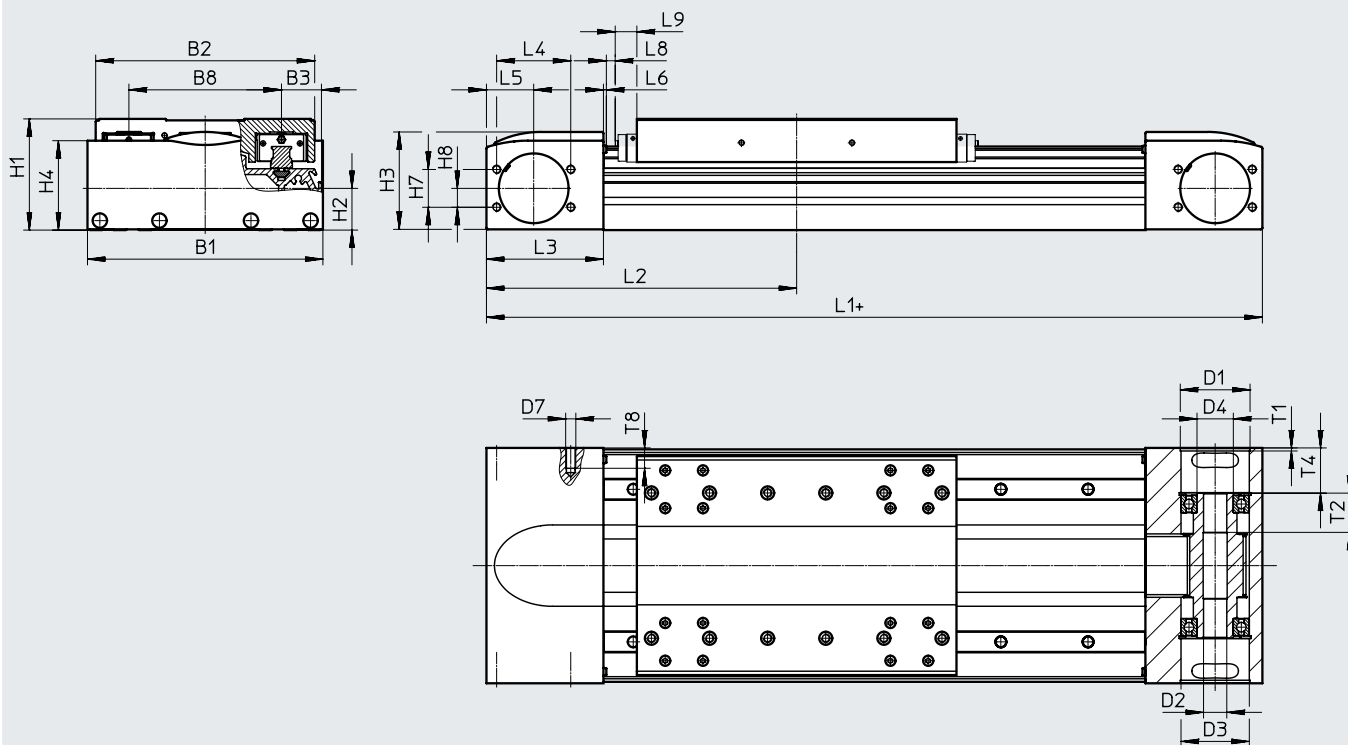
Adherence to the following deflection limits is recommended so as not to impair the functionality of the axes.

Greater deformation can result in increased friction, greater wear and reduced service life.

Size	Dynamic deflection (moving load)	Static deflection (stationary load)
125 ... 220	0.05% of the axis length, max. 0.5 mm	0.1% of the axis length

Data sheet

Dimensions

Download CAD data → www.festo.com

+ = plus stroke length + 2x stroke reserve

L9 With GP: dimension for long-term lubrication unit → Page 15

Size	B1	B2	B3	B8	D1 Ø H7	D2 Ø H7	D3 Ø	D4 Ø	D7
125	124	120	21	80	43	16	42	25	M6
160	162	150.7	27.5	105	48	16	47	25	M6
220	224	204.2	40	140	80	23	75	45	M8

Size	H1	H2	H3	H4	H7	H8	L1	L2 min.	L3
125	64	26.1	55.8	50.8	24	12	346	173	57.5
160	76.5	28.7	67.5	61.5	26	13	417	208.5	80.5
220	111.5	45.2	98	91.1	59	27	576	288	115

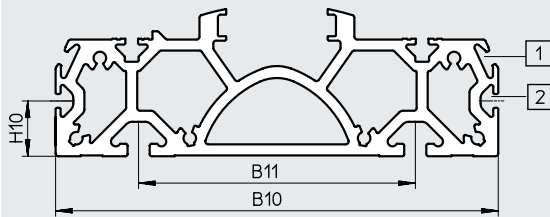
Size	L4	L5	L6	L8	L9	T1	T2	T4	T8
125	46	27.5	1.8	2	–	2.1	27	23.65	13
160	51	32.5	2	0.55	14.9	3.1	27	31.1	14
220	76	50	2	2	18	3.1	29.5	47.5	16

Data sheet

Dimensions

Download CAD data → www.festo.com

Profile

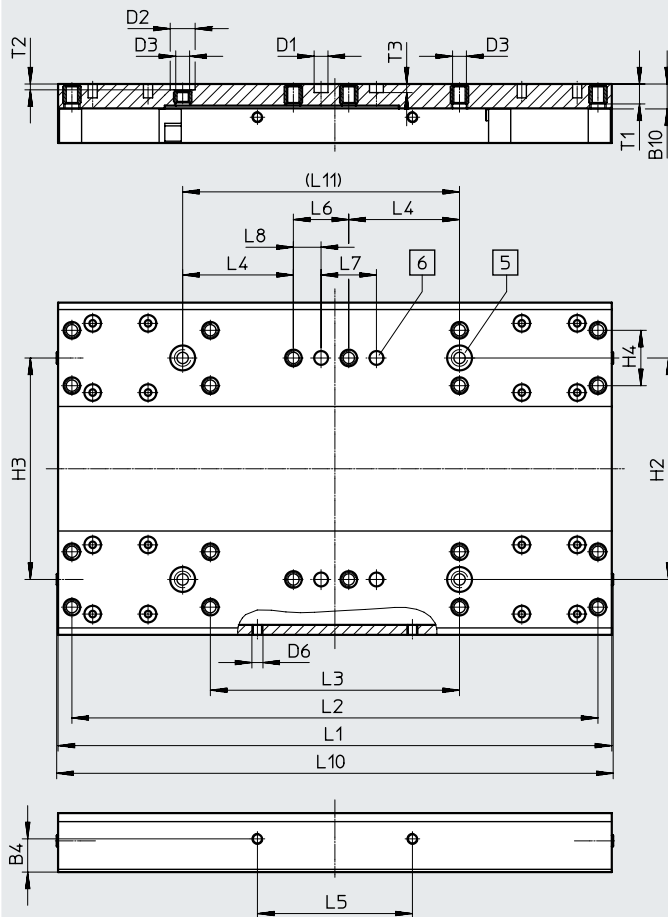


- [1] Sensor slot for proximity switch
[2] Mounting slot for slot nut

Size	B10	B11	H10
125	122	80	20
160	160	100	20
220	220	140	20

GK – Standard slide

Size 125



- [5] Drill hole for centring sleeve ZBH
[6] Drill hole for centring pin ZBS

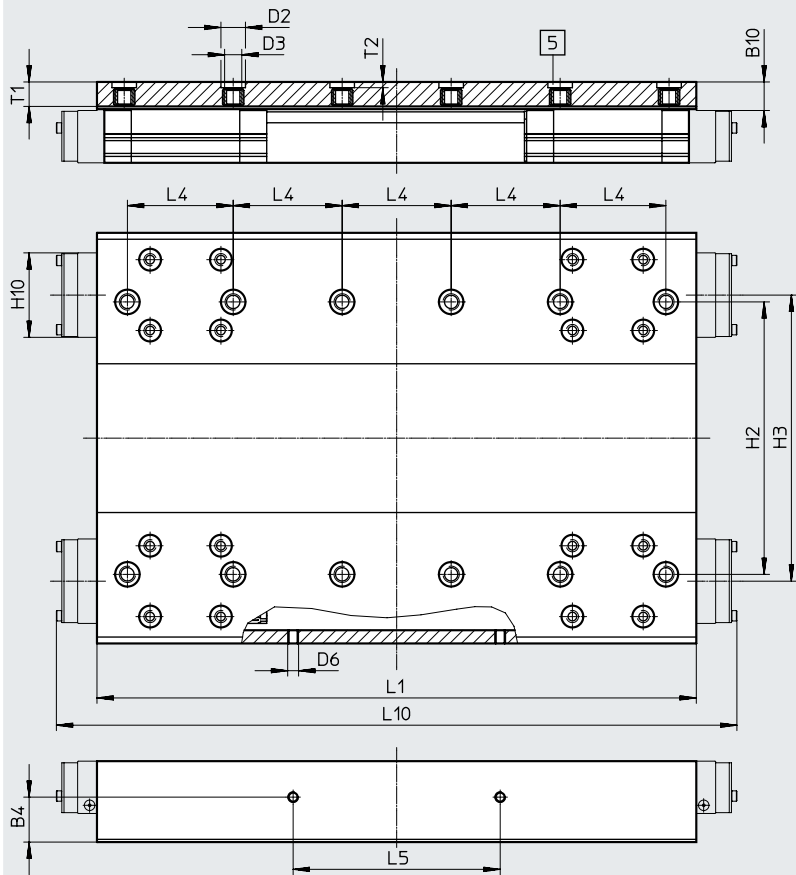
Size	B4	B10	D1 Ø H7	D2 Ø H7	D3	D6	H2	H3	H4	L1	L2	L3
	±0.1						±0.03	±0.05	±0.1	±0.1	±0.2	±0.1
125	12	9	5	9	M5	M4	80	80	20	200	190	90

Size	L4	L5	L6	L7	L8	L10	L11	T1	T2	T3
	±0.1	±0.2	±0.1	±0.03	±0.1		±0.03		±0.1	±0.1
125	40	56	20	20	10	202	100	7.8	2.1	3.1

Data sheet

Dimensions
GK – Standard slide / GP – Standard slide, protected
Size 160

[Download CAD data → www.festo.com](#)



[5] Drill hole for centring sleeve ZBH

Size	B4	B10*	D2 Ø H7	D3	D6	H2 ±0.03	H3 ±0.05
160	16.5	10.5	9	M6	M4	100	105

Size	H10*	L1 ±0.1	L4 ±0.03	L5 ±0.1	L10*	T1	T2 +0.1
160	31	220	40	76	250	9	2.1

* Protected version

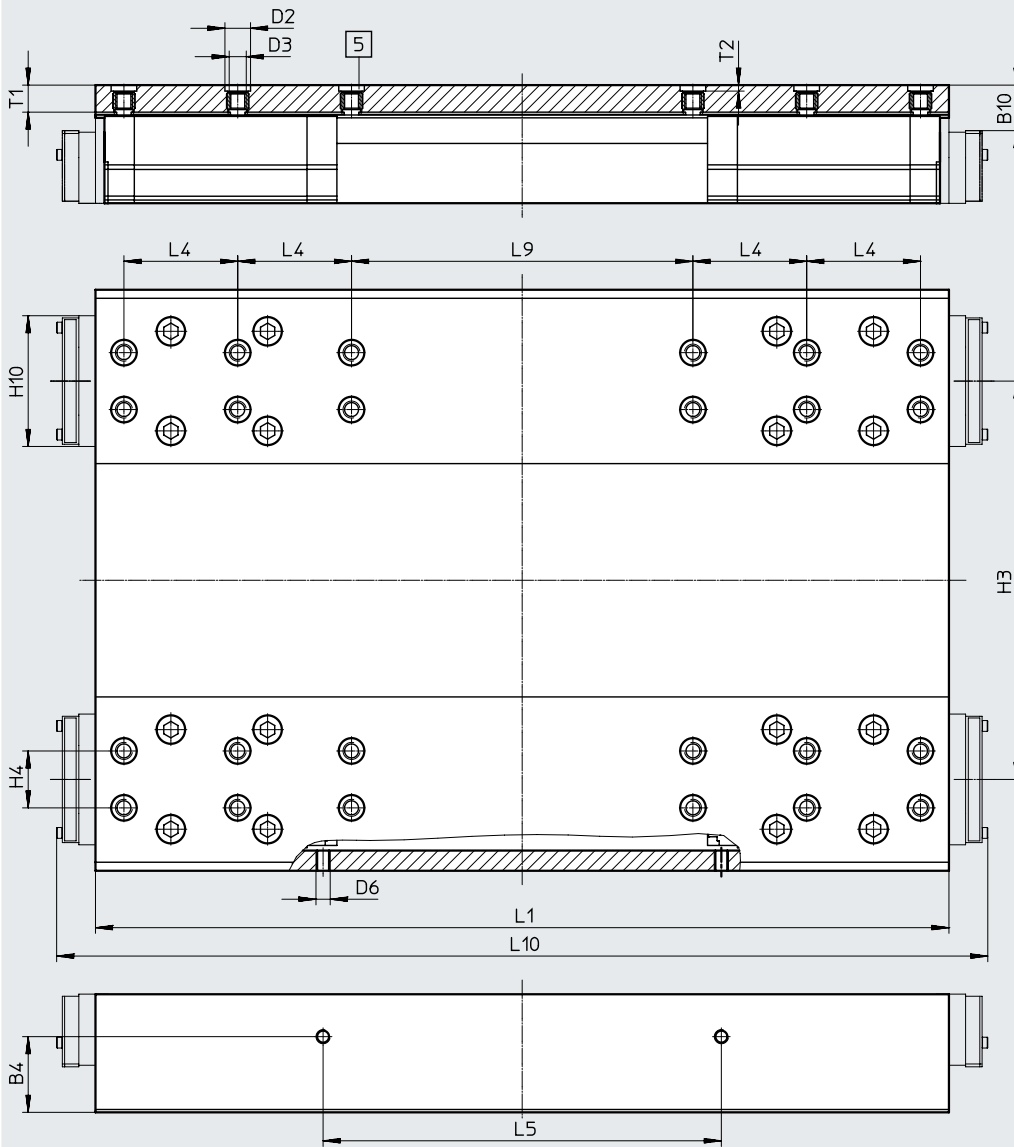
Data sheet

Dimensions

Download CAD data → www.festo.com

GK – Standard slide / GP – Standard slide, protected

Size 220



[5] Drill hole for centring sleeve ZBH

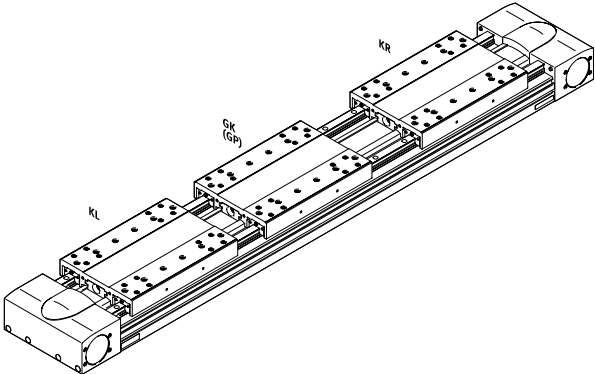
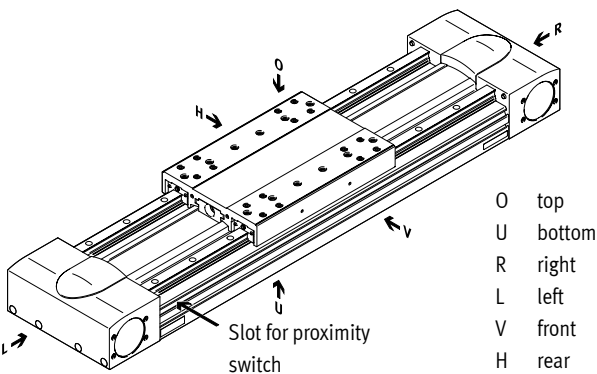
Size	B4	B10*	D2 Ø H7	D3	D6	H3	H4	H10*
220	±0.1 26.6	16	9	M6	M5	±0.05 140	±0.03 20	45.95

Size	L1	L4	L5	L9	L10*	T1	T2
220	±0.1 302	±0.03 40	±0.1 140	±0.03 120	328	9.5	+0.1 2.1

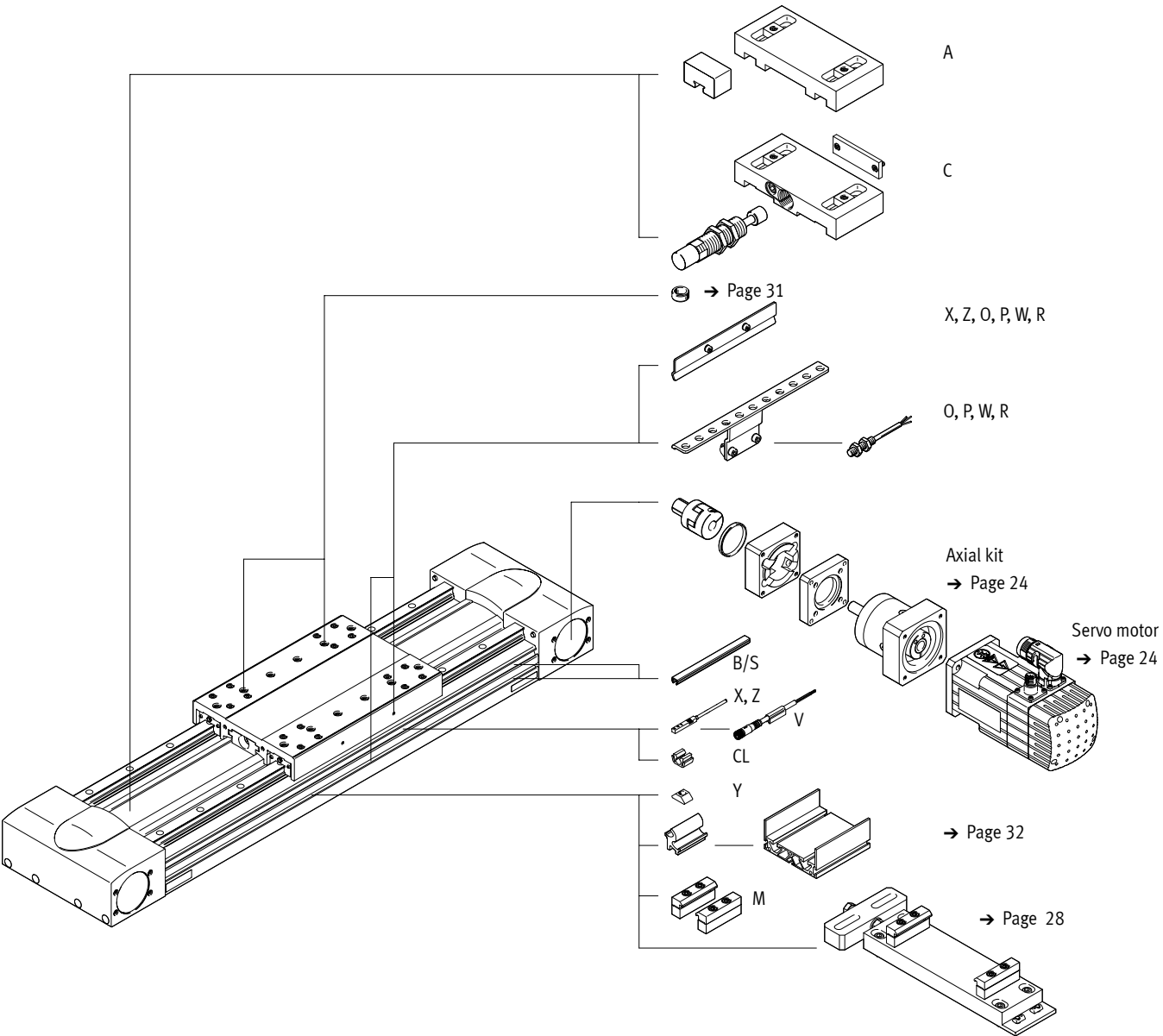
* Protected version

Ordering data – Modular product system

Orientation guide



Accessories



Ordering data – Modular product system

Ordering table		125	160	220	Conditions	Code	Enter code
Size							
Module no.		556823	556824	556825			
Design		Linear axis				EGC	EGC
Guide		Heavy-duty guide				-HD	-HD
Size		125	160	220		-...	-...
Stroke length [mm]		50 ... 3000	50 ... 5000	50 ... 4750	[1]	-...	-...
Function		Toothed belt				-TB	-TB
Stroke reserve [mm]		0 ... 999 (0 = no stroke reserve)			[1]	-...H	
Slide		Standard slide				-GK	
		–	Standard slide, protected			-GP	
Additional slide	Left	Additional slide, standard, left			[2]	-KL	
	Right	Additional slide, standard, right			[2]	-KR	
Material of toothed belt		Chloroprene rubber					
		Coated PU				-PU2	
Accessories		Accessories enclosed separately				ZUB-	ZUB-
Profile mounting		1 ... 50				...M	
Slot cover	Mounting slot	1 ... 50 (1 = 2 units, 500 mm long)			[4]	...B	
	Sensor slot	1 ... 50 (1 = 2 units, 500 mm long)				...S	
Slot nut for mounting slot		1 ... 99			[4]	...Y	
Proximity switch (SIES) inductive, slot type 8, PNP, incl. switch lug	N/O contact, 7.5 m cable	1 ... 6				...X	
	N/C contact, 7.5 m cable	1 ... 6				...Z	
Emergency buffer with retaining bracket		1 ... 2			[3]	...A	
Shock absorber with retaining bracket		1 ... 2			[3]	...C	
Proximity switch (SIEN) inductive, M8, PNP, incl. switch lug with sensor bracket	N/O contact, 2.5 m cable	1 ... 99				...O	
	N/C contact, 2.5 m cable	1 ... 99				...P	
	N/O contact, M8 plug	1 ... 99				...W	
	N/C contact, M8 plug	1 ... 99				...R	
Connecting cable, M8, 3-wire, 2.5 m		1 ... 99				...V	
Cable clip		10, 20, 30, 40, 50, 60, 70, 80, 90				...CL	
Operating instructions		Express waiver – no operating instructions to be included as already available (operating instructions in PDF format are available free of charge on our website at http://www.festo.com)				-DN	

[1] -... The sum of nominal stroke and 2x stroke reserve must not exceed the maximum stroke length.

[2] KL, KR If the protected slide variant (GP) is selected, the additional slide (KL, KR) is also protected.

[3] ... A, ... C Cannot be combined with slide GP.

[4] B, Y Scope of delivery with size 160 for both slot sizes (→ Page 31).

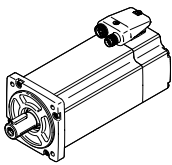
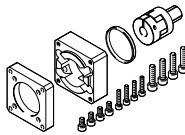
Accessories

**Note**

Depending on the combination of motor and drive, it may not be possible to reach the maximum feed force of the drive.

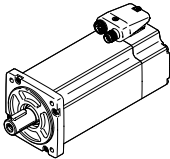
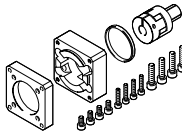
Permissible axis/motor combinations with axial kit

Data sheets → Internet: eamm-a

Motor/gear unit ¹⁾	Axial kit	
		
Type	Part no.	Type
EGC-HD-125		
With servo motor and gear unit		
EMMS-AS-55-... EMGA-60-P-G...-SAS-55	1190076	EAMM-A-M43-60G
EMMT-AS-60-... EMGA-60-P-G...-EAS-60	1456612	EAMM-A-M43-60H
EMME-AS-60-... EMGA-60-P-G...-EAS-60	1456612	EAMM-A-M43-60H
EMMS-AS-70-... EMGA-60-P-G...-SAS-70	1190076	EAMM-A-M43-60G
With servo motor and right-angle gear unit		
EMMT-AS-60-... EMGA-60-A-G...-60P	1456612	EAMM-A-M43-60H
EMME-AS-60-... EMGA-60-A-G...-60P	1456612	EAMM-A-M43-60H
With stepper motor and gear unit		
EMMS-ST-57-... EMGA-60-P-G...-SST-57	1190076	EAMM-A-M43-60G
With integrated drive and gear unit		
EMCA-EC-67-... EMGC-60-...	1456612	EAMM-A-M43-60H

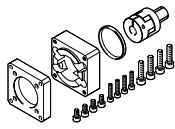
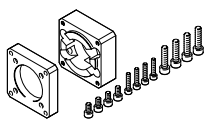
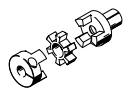
1) The input torque must not exceed the max. permissible transferable torque of the axial kit.

Accessories

Permissible axis/motor combinations with axial kit		Data sheets → Internet: eamm-a	
Motor/gear unit ¹⁾	Axial kit		
			
Type	Part no.	Type	
EGC-HD-160			
With servo motor and gear unit			
EMMT-AS-60-... EMGA-60-P-G...-EAS-60	1456614	EAMM-A-M48-60H	
EMME-AS-60-... EMGA-60-P-G...-EAS-60	1456614	EAMM-A-M48-60H	
EMMS-AS-70-... EMGA-80-P-G...-SAS-70	1190421	EAMM-A-M48-80G	
EMME-AS-80-... EMGA-80-P-G...-EAS-80	1190421	EAMM-A-M48-80G	
EMME-AS-100-... EMGA-80-P-G...-SAS-100	1190421	EAMM-A-M48-80G	
EMMS-AS-100-... EMGA-80-P-G...-SAS-100	1190421	EAMM-A-M48-80G	
With servo motor and right-angle gear unit			
EMMT-AS-60-... EMGA-60-A-G...-60P	1456614	EAMM-A-M48-60H	
EMME-AS-60-... EMGA-60-A-G...-60P	1456614	EAMM-A-M48-60H	
EMME-AS-80-... EMGA-80-A-G...-80P	1190421	EAMM-A-M48-80G	
EMME-AS-100-... EMGA-80-A-G...-100A	1190421	EAMM-A-M48-80G	
With stepper motor and gear unit			
EMMS-ST-87-... EMGA-80-P-G...-SST-87	1190421	EAMM-A-M48-80G	
With integrated drive and gear unit			
EMCA-EC-67-... EMGC-60-...	1456614	EAMM-A-M48-60H	
EGC-HD-220			
With servo motor and gear unit			
EMME-AS-100-... EMGA-120-P-G...-SAS-100	1190774	EAMM-A-M80-120G	
EMMS-AS-100-... EMGA-120-P-G...-SAS-100	1190774	EAMM-A-M80-120G	
EMMS-AS-140-... EMGA-120-P-G...-SAS-140	1190774	EAMM-A-M80-120G	

1) The input torque must not exceed the max. permissible transferable torque of the axial kit.

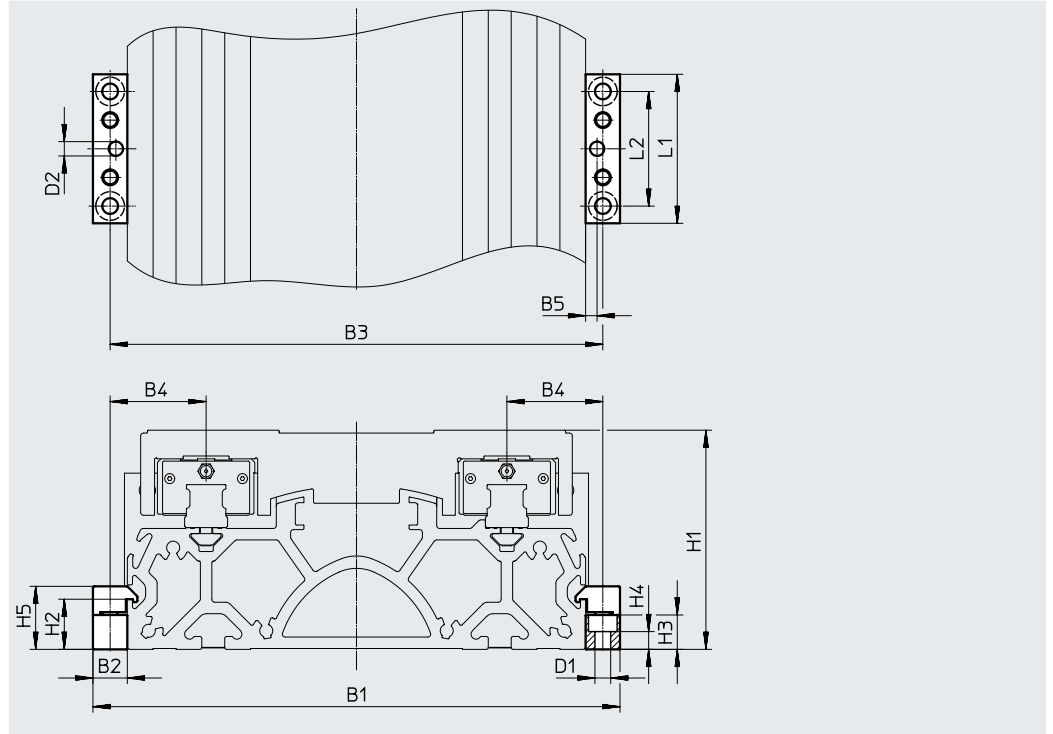
Accessories

Permissible axis/motor combinations with axial kit			
Axial kit	Comprising:		
	Motor flange	Coupling	Centring ring
			
Part no. Type	Part no. Type	Part no. Type	Part no. Type
EGC-HD-125			
1190076 EAMM-A-M4360G	1597579 EAMF-A-43D-60G/H	558001 EAMD-32-32-11-16X20	575962 EAML-43-4-43
1456612 EAMM-A-M43-60H	1597579 EAMF-A-43D-60G/H	1377840 EAMD-32-32-14-16X20	575962 EAML-43-4-43
EGC-HD-160			
1456614 EAMM-A-M48-60H	1460111 EAMF-A-48C-60G/H	3420022 EAMD-42-40-14-16X25-U	558031 EAML-48-4-48
1190421 EAMM-A-M48-80G	1190375 EAMF-A-48C-80G	1781043 EAMD-42-40-20-16X25-U	558031 EAML-48-4-48
EGC-HD-220			
1190774 EAMM-A-M80-120G	1190702 EAMF-A-80A-120G	1781045 EAMD-56-46-25-23X27-U	1209006 EAML-80-6-80

Accessories

Profile mounting MUE (order code M)

Material:
Anodised aluminium
RoHS-compliant



Dimensions and ordering data

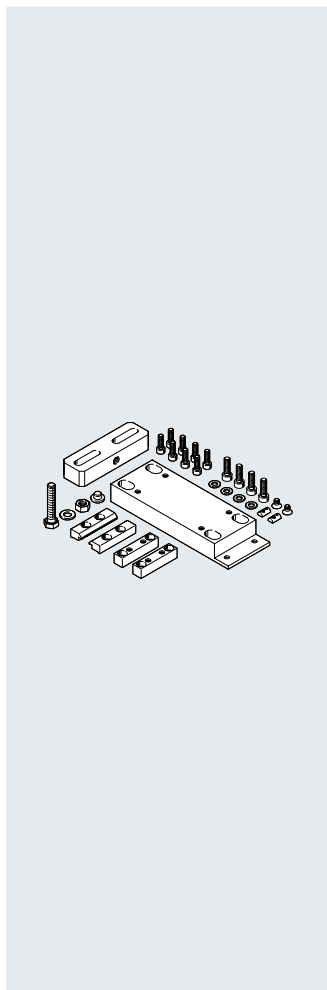
For size	B1	B2	B3	B4	B5	D1 Ø	D2 Ø H7	H1	H2
125	146	12	134	27	4	5.5	5	64	17.5
160	184	12	172	33.5	4	5.5	5	76.5	17.5
220	258	19	239	49.5	4	9	5	111.5	16

For size	H3	H4	H5	L1	L2	Weight [g]	Part no.	Type
125	12	6.2	22	52	40	80	558043	MUE-7 0/80
160	12	6.2	22	52	40	80	558043	MUE-7 0/80
220	14	5.5	29.5	90	40	290	558044	MUE-12 0/185

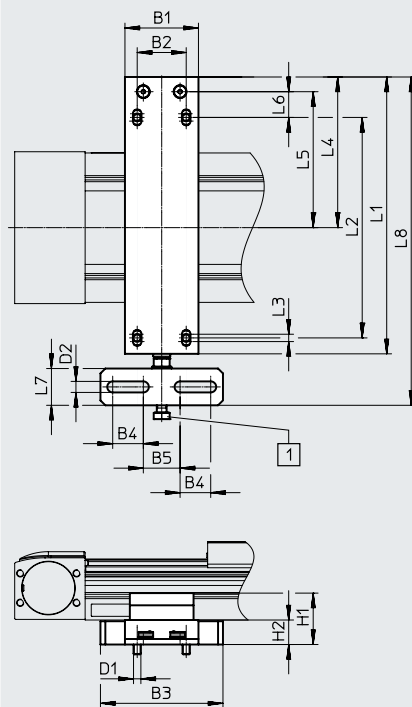
Accessories

Adjusting kit EADC-E16

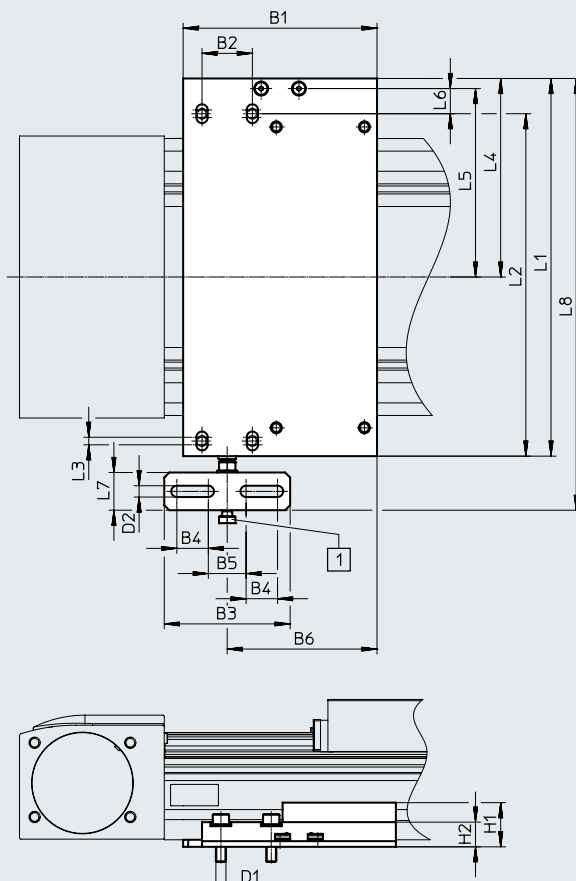
Material:
Wrought aluminium alloy
RoHS-compliant



Size 125, 160



Size 220



[1] M8 screw

Dimensions and ordering data

For size	B1	B2	B3	B4	B5	B6	D1	D2	H1	H2	L1	L2
125	60	40	100	25	30	–	M6	9	42	20	226	180
160	60	40	100	25	30	–	M6	9	44	22	266	220
220	154	40	100	25	30	119	M8	9	35.1	19.6	300	260

For size	L3	L4	L5	L6	L7	L8	Weight [g]	Part no.	Type
125	6	123	111	21	30	308	974	8047580	EADC-E16-125-E14
160	6	143	131	21	30	343	1189	8047581	EADC-E16-160-E14
220	6	157.7	149.7	20	30	343	1500	8047582	EADC-E16-220-E14

Accessories

Shock absorber retainer, retaining bracket EAYH

Emergency buffer NPE → Page 31

Shock absorber YSRW → Page 31

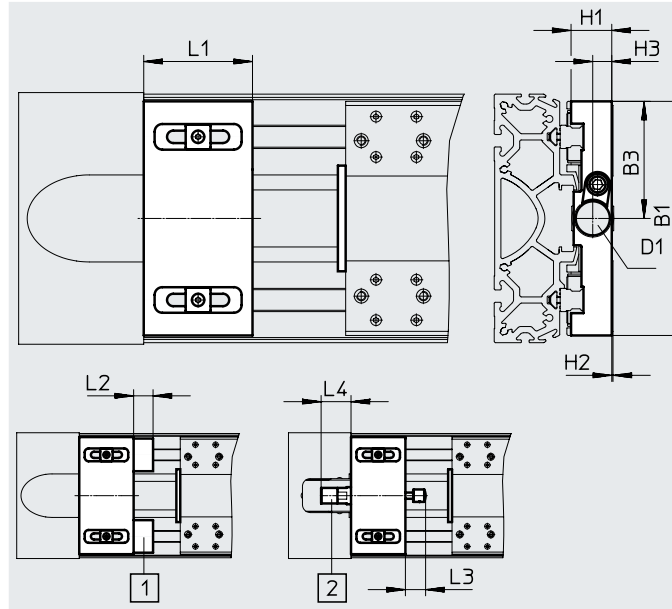
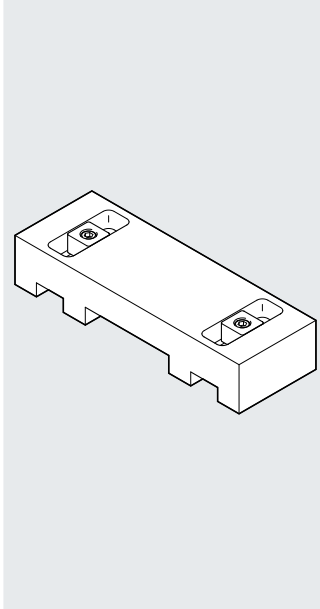
(order code A or C)

Material:

Anodised aluminium

RoHS-compliant

Cannot be used in combination with the variants GP.



[1] Emergency buffer NPE

[2] Shock absorber YSRW

Dimensions and ordering data													
For size	B1	B3	D1	H1	H2	H3	L1	L2	L3	L4 min.	Weight [g]	Part no.	Type
Shock absorber retainer													
125	120	60	M16x1	19.8	0.4	9.7	50	–	20	36	286	1653251	EAYH-L2-125
160	150.7	75.3	M22x1.5	26.2	0.8	12.3	70	–	26	38.5	622	1653250	EAYH-L2-160
220	204	102	M26x1.5	38.7	0.1	15	70	–	34	63.5	1218	1653253	EAYH-L2-220
Retaining bracket for emergency buffer													
125	120	–	–	19.8	0.4	–	50	17	–	–	260	1662803	EAYH-L2-125-N
160	150.7	–	–	26.2	0.8	–	70	25	–	–	617	1669259	EAYH-L2-160-N
220	204	–	–	38.7	0.1	–	70	30	–	–	1195	1669260	EAYH-L2-220-N

Switch lug SF-EGC-HD-1

For sensing via proximity switch

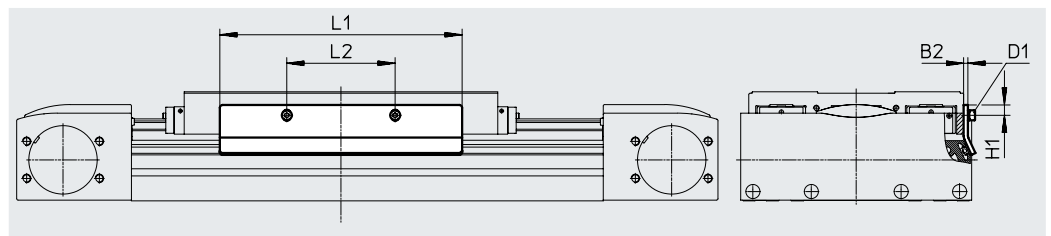
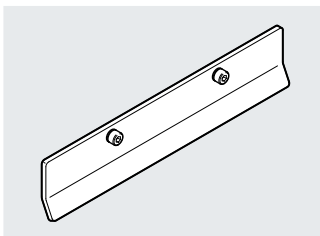
SIES-8M

(order code X or Z)

Material:

Galvanised steel

RoHS-compliant



Dimensions and ordering data								
For size	B2	D1	H1	L1	L2	Weight [g]	Part no.	Type
125	2	M4x8	7.8	150	56	70	570027	SF-EGC-HD-1-125
160	3	M4x8	7.3	170	76	160	1645872	SF-EGC-HD-1-160
220	3	M5x10	11.5	250	140	310	1645866	SF-EGC-HD-1-220

Accessories

Switch lug SF-EGC-HD-2

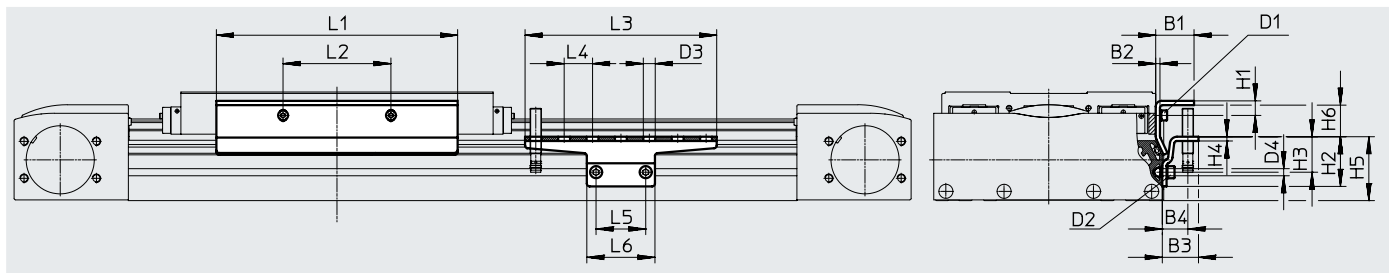
For sensing via proximity switch
SIEN-M8B (order code O, P, W or R) or
SIES-8M
(order code X or Z)

Material:
Galvanised steel
RoHS-compliant

**Sensor bracket HWS-EGC**

For proximity switch SIEN-M8B
(order code O, P, W or R)

Material:
Galvanised steel
RoHS-compliant

**Dimensions and ordering data**

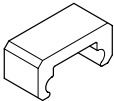
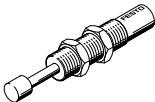
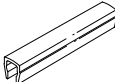
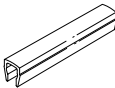
For size	B1	B2	B3	B4	D1	D2	D3	D4	H1	H2
125	24	2	25.5	18	M4x8	M5x8	8.4	5.2	9	35
160	27	3	25.5	18	M4x8	M5x8	8.4	5.2	10.3	35
220	31	3	25.5	18	M5x10	M5x14	8.4	5.2	11.5	65

For size	H3	H4	H5	H6	L1	L2	L3	L4	L5	L6
125	25	3	45	14	150	56	135	20	35	48
160	25	3	45	22.2	170	76	135	20	35	48
220	55	3	75	18.4	250	140	215	20	35	48

For size	Weight [g]	Part no.	Type
Switch lug			
125	122	570030	SF-EGC-HD-2-125
160	261	1645865	SF-EGC-HD-2-160
220	430	1645868	SF-EGC-HD-2-220

For size	Weight [g]	Part no.	Type
Sensor bracket			
125	110	558057	HWS-EGC-M5
160	110	558057	HWS-EGC-M5
220	217	570365	HWS-EGC-M8-B

Accessories

Ordering data		For size	Description	Order code	Part no.	Type	PE ¹⁾
Emergency buffer NPE							
	125	For use in combination with retaining bracket EAYH	A	1662475	NPE-125	1	
	160			1672593	NPE-160		
	220			1672598	NPE-220		
Shock absorber YSRW							
	125	For use in combination with shock absorber retainer EAYH	C	191196	YSRW-12-20	1	
	160			191197	YSRW-16-26		
	220			191198	YSRW-20-34		
Slot nut NST							
	125, 160 ²⁾	For mounting slot	Y	150914	NST-5-M5	1	
				8047843	NST-5-M5-10	10	
				8047878	NST-5-M5-50	50	
	160 ³⁾ , 220	For mounting slot	Y	150915	NST-8-M6	1	
				8047868	NST-8-M6-10	10	
8047869				NST-8-M6-50	50		
Centring pin/sleeve ZBS/ZBH							
	125	For slide	–	150928	ZBS-5	10	
	125, 160, 220			150927	ZBH-9		
Slot cover ABP							
	125, 160 ²⁾	For mounting slot Every 0.5 m	B	151681	ABP-5	2	
	160 ³⁾ , 220			151682	ABP-8		
Slot cover ABP-S							
	125, 160, 220	For sensor slot Every 0.5 m	S	563360	ABP-5-S1	2	
Clip SMBK							
	125, 160, 220	For sensor slot, for attaching the proximity switch cables	CL	534254	SMBK-8	10	

1) Packaging unit

2) For mounting slot at the side

3) For mounting slot underneath

Accessories

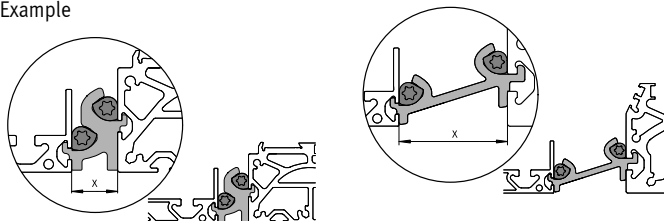
Mounting options between axis and support profile

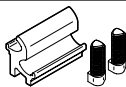
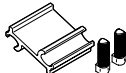
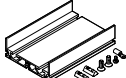
Depending on the adapter kit, the spacing between the axis and the support profile is:

$x = 20 \text{ mm}$ or 50 mm

The support profile must be mounted using at least 2 adapter kits. For longer strokes, an adapter kit must be used every 500 mm.

Example



Ordering data						
	For size	Description	Part no.	Type	PE ¹⁾	
Adapter kit DHAM						
	160	- For mounting the support profile on the axis - Spacing between axis and profile is 20 mm	562241	DHAM-ME-N1-CL	1	
	220		562242	DHAM-ME-N2-CL		
	125, 160	- For mounting the support profile on the axis - Spacing between axis and profile is 50 mm	574560	DHAM-ME-N1-50-CL		
	220		574561	DHAM-ME-N2-50-CL		
Support profile HMIA						
	70 ... 120	For guiding an energy chain	539379	HMIA-E07-	1	

1) Packaging unit

Ordering data – Proximity switches for T-slot, inductive

Data sheets → Internet: sies

	Type of mounting	Electrical connection	Switching output	Cable length [m]	Order code	Part no.	Type
N/O contact							
	Insertable in the slot from above, flush with the cylinder profile	Cable, 3-wire	PNP	7.5	X	551386	SIES-8M-PS-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551387	SIES-8M-PS-24V-K-0.3-M8D
		Cable, 3-wire	NPN	7.5	–	551396	SIES-8M-NS-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551397	SIES-8M-NS-24V-K-0.3-M8D
N/C contact							
	Insertable in the slot from above, flush with the cylinder profile	Cable, 3-wire	PNP	7.5	Z	551391	SIES-8M-PO-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551392	SIES-8M-PO-24V-K-0.3-M8D
		Cable, 3-wire	NPN	7.5	–	551401	SIES-8M-NO-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551402	SIES-8M-NO-24V-K-0.3-M8D

Accessories

Ordering data – Proximity switches M8 (round design), inductive							Data sheets → Internet: sien
	Electrical connection	LED	Switching output	Cable length [m]	Order code	Part no.	Type
N/O contact							
	Cable, 3-wire	■	PNP	2.5	0	150386	SIEN-M8B-PS-K-L
			NPN	2.5	–	150384	SIEN-M8B-NS-K-L
	Plug M8x1, 3-pin	■	PNP	–	W	150387	SIEN-M8B-PS-S-L
			NPN	–	–	150385	SIEN-M8B-NS-S-L
N/C contact							
	Cable, 3-wire	■	PNP	2.5	P	150390	SIEN-M8B-PO-K-L
			NPN	2.5	–	150388	SIEN-M8B-NO-K-L
	Plug M8x1, 3-pin	■	PNP	–	R	150391	SIEN-M8B-PO-S-L
			NPN	–	–	150389	SIEN-M8B-NO-S-L

Ordering data – Connecting cables					Data sheets → Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part no.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	159420	SIM-M8-3GD-2.5-PU
			2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3