

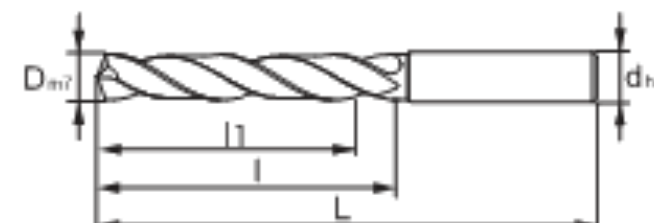
ITEM: A0010

Geometry Advanced flute design, web thinning, with special sharpening, concave cutting-edge geometry, self-centering point geometry

Point angle 140°

Surface treatment Devil

Application Machining of long and short chip materials such as structural and case hardening steel, ferritic cast iron, heat treated steel and alloy steel with $R \leq 1,200 \text{ N/mm}^2$, as well as carbon steel, bronze, cast iron and AISi alloys with high silicon content.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	●	○	○	○	●	●	○	○	○	○	○	○	●	○

On request available with Weldon shank at a cost of € 2.

Cylindrical shank (A0010....) Weldon shank (A0010....W)

DRILL DIN 6537

A0010	Tech. Code		D mm	d mm	l mm	L mm	l1 mm		A0010	Tech. Code		D mm	d mm	l mm	L mm	l1 mm	
3 x D	A00101		1.00	4	4	45	4	1	3 x D	A00106,6		6.60	8	34		24	
	A00101,5		1.50		5	50	5			A00106,7		6.70					
	A00102		2.00	14	55	9	A00106,8				6.80						
	A00102,1		2.10				A00106,9				6.90						
	A00102,2		2.20				A00107				7.00						
	A00102,3		2.30				A00107,1				7.10						
	A00102,4		2.40				A00107,2				7.20						
	A00102,5		2.50				A00107,3				7.30						
	A00102,6		2.60				A00107,4				7.40						
	A00102,7		2.70				A00107,5				7.50						
	A00102,8		2.80				A00107,6				7.60						
	A00102,9		2.90				A00107,7				7.70						
	A00103		3.00	20	62	14	A00107,8				7.80						
	A00103,1		3.10				A00107,9				7.90						
	A00103,2		3.20				A00108				8.00						
	A00103,3		3.30				A00108,1				8.10						
	A00103,4		3.40				A00108,2				8.20						
	A00103,5		3.50				A00108,3				8.30						
	A00103,6		3.60				A00108,4				8.40						
	A00103,7		3.70				A00108,5				8.50						
	A00103,8		3.80				A00108,6				8.60						
	A00103,9		3.90				A00108,7				8.70						
	A00104		4.00	24	66	17	A00108,8				8.80						
	A00104,1		4.10				A00108,9				8.90						
	A00104,2		4.20				A00109				9.00						
	A00104,3		4.30				A00109,1				9.10						
	A00104,4		4.40				A00109,2				9.20						
	A00104,5		4.50				A00109,3				9.30						
	A00104,6		4.60				A00109,4				9.40						
	A00104,65		4.65				A00109,5				9.50						
	A00104,7		4.70				A00109,6				9.60						
	A00104,8		4.80				A00109,7				9.70						
	A00104,9		4.90				A00109,8				9.80						
	A00105		5.00				28				20	A00109,9		9.90			
	A00105,1		5.10	A001010		10.00											
	A00105,2		5.20	A001010,2		10.20											
	A00105,3		5.30	A001010,5		10.50											
	A00105,4		5.40	A001010,8		10.80											
	A00105,5		5.50	A001011		11.00											
	A00105,55		5.55	A001011,2		11.20											
	A00105,6		5.60	A001011,5		11.50											
	A00105,7		5.70	A001012		12.00											
	A00105,8		5.80	A001012,5		12.50											
	A00105,9		5.90	A001013		13.00											
	A00106		6.00	8	34	79	24			A001013,5		13.50					
A00106,1		6.10	A001014							14.00							
A00106,2		6.20	A001014,5							14.50							
A00106,3		6.30	A001015							15.00							
A00106,4		6.40	A001015,5							15.50							
A00106,5		6.50	A001016							16.00							