

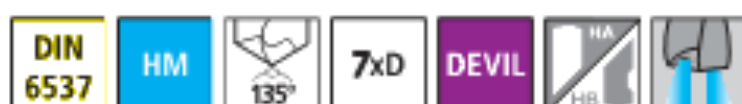
DRILL DIN 6537

A0040	Tech. Code		D mm	ø mm	l mm	L mm	l1 mm	
5 x D	A004015,1		15,1	16	83	133	63	1
	A004015,3		15,3					
	A004015,5		15.50					
	A004016		16.00	18	93	143	71	
	A004016,5		16.50					
	A004017		17.00					

A0040	Tech. Code		D mm	d mm	l mm	L mm	l1 mm	
5 x D	A004017,5		17.50	18	93	143	71	1
	A004018		18.00					
	A004018,5		18.50	20	101	153	77	
	A004019		19.00					
	A004020		20.00					

KERFOLG® DRILLS REINFORCED SHANK 7XD - COOLANT HOLES

HD



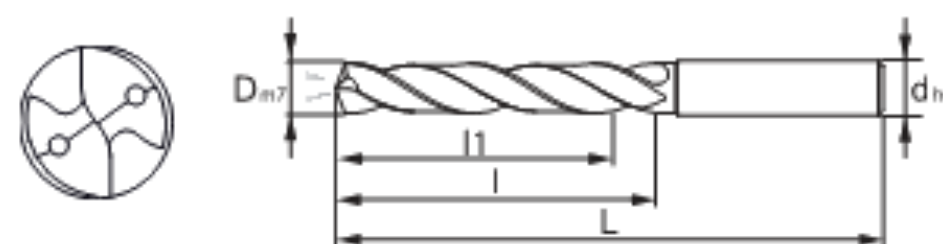
ITEM: A0050

Geometry Advanced flute design, web thinning, with concave cutting-edge geometry, self-centering point geometry

Point angle 135°

Surface treatment Devil

Application Machining of long and short chip materials such as structural and case hardening steel, ferritic cast iron, heat treated steel and alloy steel with $R \leq 1200 \text{ N/mm}^2$, as well as carbon steel, bronze, cast iron and AlSi alloys with high silicon content.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze > 700	TiAl6V4	HTA	< 45	< 60
●	●	●	○	○	○	●	●	○	○	○	○	○	○	●	○

On request available with Weldon shank at a cost of € 2.

Cylindrical shank (A0050....) Weldon shank (A0050....W)

DRILL DIN 6537

A0050	Tech. Code		D mm	d mm	l mm	L mm	l1 mm					
7 x D	A00504		4.00	6	43	81	36	1				
	A00504,1		4.10									
	A00504,2		4.20									
	A00504,3		4.30									
	A00504,5		4.50									
	A00504,6		4.60									
	A00504,7		4.70									
	A00504,8		4.80									
	A00504,9		4.90									
	A00505		5.00		57	95	48					
	A00505,1		5.10									
	A00505,2		5.20									
	A00505,3		5.30									
	A00505,5		5.50									
	A00505,8		5.80									
	A00505,9		5.90									
	A00506		6.00						8	76	114	64
	A00506,1		6.10									
	A00506,2		6.20									
	A00506,3		6.30									
	A00506,5		6.50									
	A00506,6		6.60									
	A00506,7		6.70									
	A00506,8		6.80									

A0050	Tech. Code		D mm	d mm	l mm	L mm	l1 mm	
7 x D	A00507		7.00	8	76	114	64	1
	A00507,4		7.40					
	A00507,5		7.50					
	A00507,7		7.70					
	A00507,8		7.80					
	A00508		8.00	10	95	142	80	
	A00508,5		8.50					
	A00509		9.00					
	A00509,1		9.10					
	A00509,5		9.50					
	A005010		10.00	12	114	162	96	
	A005010,5		10.50					
	A005011		11.00					
	A005011,5		11.50					
	A005012		12.00	14	133	178	112	
	A005012,5		12.50					
	A005013		13.00					
	A005013,5		13.50					
	A005014		14.00	16	152	203	128	
	A005014,5		14.50					
	A005015		15.00					
	A005015,5		15.50					
	A005016		16.00					