

KERFOLG® DRILLS REINFORCED SHANK 5XD - COOLANT HOLES

HS



Inox

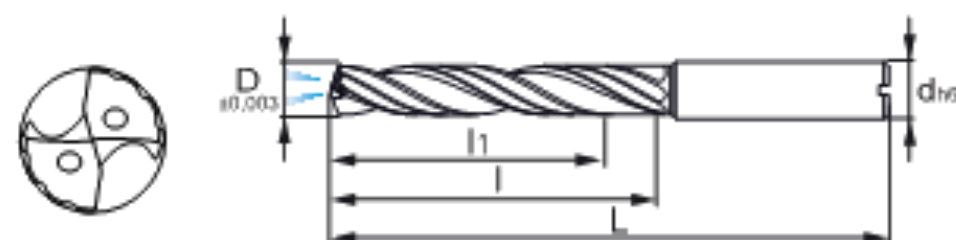
ITEM: A0088

Geometry Advanced flute design for high performance in stainless steel.

Point angle 140°

Surface treatment Durable

Application Machining of long and short chip materials. Recommended for drilling holes on stainless steel



On request available with Weldon shank at a cost of € 2.

Cylindrical shank (A0088....) Weldon shank (A0088...W)

< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	○	○	●	●	●										

DRILLS DIN 6537

A0088	Tech. Code		D mm	d mm	l mm	l1 mm	L mm				
5 x D	A00883		3,00	6	28	23	66	1			
	A00883,3		3,30								
	A00883,4		3,40								
	A00883,5		3,50								
	A00883,8		3,80								
	A00884		4,00		36	29	74				
	A00884,2		4,20								
	A00884,3		4,30								
	A00884,5		4,50								
	A00884,8		4,80								
	A00885		5,00	44	35	82					
	A00885,2		5,20								
	A00885,5		5,50								
	A00885,8		5,80								
	A00886		6,00				8		53	43	91
	A00886,5		6,50								
	A00886,8		6,80								
	A00887		7,00								
A00887,8		7,80									
A00888		8,00									

A0088	Tech. Code		D mm	d mm	l mm	l1 mm	L mm					
5 x D	A00888,5		8,50	10	61	49	103	1				
	A00888,7		8,70									
	A00888,8		8,80									
	A00889		9,00									
	A00889,8		9,80									
	A008810		10,00						12	71	56	118
	A008810,2		10,20									
	A008810,3		10,30									
	A008810,5		10,50									
	A008810,8		10,80									
	A008811		11,00									
	A008811,8		11,80									
	A008812		12,00	14	77	60	124					
	A008812,5		12,50									
	A008813		13,00									
	A008813,5		13,50									
	A008814		14,00									
	A008814,5		14,50						16	83	63	133
A008815		15,00										
A008816		16,00										

KERFOLG® DRILLS REAMERS 3XD - COOLANT HOLES

D-ream



UNI

ITEM: A0090

Geometry Advanced flute geometry

Point angle 140°

Surface treatment Durable

Application Machining of drilling and reaming with H7 tolerance in one pass. It can be used on carbon steel alloys, cast iron, titanium alloys and aerospace alloys.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
○	○	●				●	●								

NDF BORING DRILL

A0090	Tech. Code	D mm	d mm	l1 mm	l mm	L mm	
3 x D	A009004	4	6	20	28	66	1
	A009005	5					
	A009006	6					
	A009007	7	8	24	34	79	
	A009008	8					
	A009009	9					
	A009010	10	10	35	47	89	

A0090	Tech. Code	D mm	d mm	l1 mm	l mm	L mm	
3 x D	A009011	11	12	40	55	102	1
	A009012	12					
	A009013	13	14	43	60	107	
	A009014	14					
	A009015	15	16	45	65	115	
	A009016	16					