



ITEM: A1030

Geometry Normal flute, right hand cut
Point angle 130°
Surface treatment Gold oxide
Application General application.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○	○			●	○			●	●				

DRILL DIN 1897

A1030	Tech. Code		D mm	I mm	L mm	
HELIX N/R	A10301,5		1.50	9	32	
	A10302		2.00	12	38	
	A10302,5		2.50	14	43	
	A10303		3.00	16	46	
	A10303,1		3.10	18	49	10
	A10303,2		3.20			
	A10303,3		3.30			
	A10303,5		3.50	20	52	
	A10303,8		3.80	22	55	
	A10304		4.00			
	A10304,2		4.20	24	58	
	A10304,3		4.30			
	A10304,5		4.50			
	A10304,8		4.80	26	62	
	A10305		5.00			
	A10305,1		5.10			
	A10305,2		5.20			
	A10305,3		5.30			

A1030	Tech. Code		D mm	I mm	L mm	
HELIX N/R	A10305,5		5.50	28	66	10
	A10306		6.00			
	A10306,2		6.20	31	70	
	A10306,5		6.50			
	A10306,7		6.70			
	A10306,8		6.80	34	74	
	A10307		7.00			
	A10307,5		7.50			
	A10308		8.00	37	79	
	A10308,5		8.50			
	A10309		9.00	40	84	
	A10309,5		9.50			
	A103010		10.00	43	89	
	A103010,5		10.50			
	A103011		11.00	47	95	
	A103011,5		11.50			
	A103012		12.00	51	102	
	A103013		13.00			