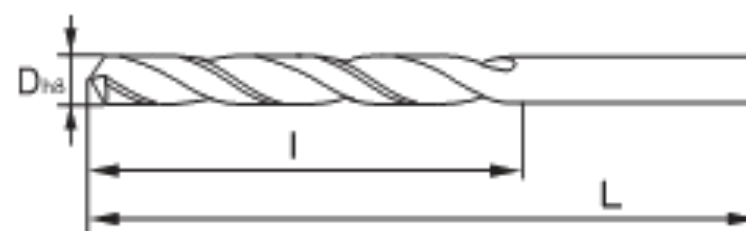


KERFOLG® DRILLS - EXTRA-LONG SERIES



ITEM: A1350

Geometry Right-hand parabolic flute
Point angle 130°
Surface treatment Bright
Application Steel and cast iron. Deep hole drilling and drilling with bit drive bush.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○	○	○	○	●	○	○	○	○	○	○	○	○	○

DRILL DIN 1869/2

A1350	Tech. Code	D mm	l mm	L mm		A1350	Tech. Code	D mm	l mm	L mm	
HEX S/R	A13503	3.00	130	190	1	HEX S/R	A13508	8.00	210	305	1
	A13503,5	3.50	145	210			A13508,5	8.50	210	305	
	A13504	4.00	150	220			A13509	9.00	220	320	
	A13504,5	4.50	160	233			A13509,5	9.50	220	320	
	A13505	5.00	170	245			A135010	10.00	233	340	
	A13505,5	5.50	180	260			A135010,5	10.50	235	340	
	A13506	6.00	190	273			A135011	11.00	250	365	
	A13506,5	6.50	190	273			A135012	12.00	260	375	
	A13507	7.00	200	290			A135012,5	12.50	260	375	
	A13507,5	7.50	200	290			A135013	13.00	260	375	

KERFOLG® DRILLS - EXTRA-LONG SERIES



ITEM: A1360

Geometry Right-hand parabolic flute
Point angle 130°
Surface treatment Bright
Application Steel and cast iron. Deep hole drilling and drilling with bit drive bush.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○	○	○	○	●	○	○	○	○	○	○	○	○	○

DRILL DIN 1869/3

A1360	Tech. Code	D mm	l mm	L mm		A1360	Tech. Code	D mm	l mm	L mm	
HEX S/R	A13603,5	3.50	180	265	1	HEX S/R	A13608,5	8.50	265	390	1
	A13604	4.00	190	280			A13609	9.00	280	410	
	A13604,5	4.50	200	295			A13609,5	9.50	280	410	
	A13605	5.00	210	315			A136010	10.00	295	430	
	A13605,5	5.50	225	330			A136010,5	10.50	295	430	
	A13606	6.00	235	350			A136011	11.00	300	455	
	A13606,5	6.50	235	350			A136011,5	11.50	300	455	
	A13607	7.00	250	370			A136012	12.00	300	480	
	A13607,5	7.50	250	370			A136012,5	12.50	300	480	
	A13608	8.00	265	390			A136013	13.00	300	480	