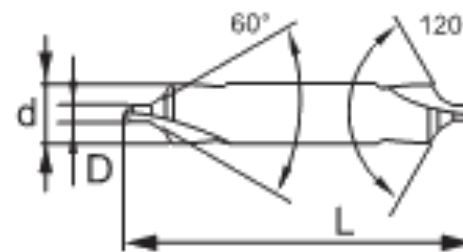


CENTRE DRILLS TYPE B



ITEM: A1630

Geometry Type B 60° + 120°
Point angle 118°
Surface treatment Bright
Application General application.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○				●	●	○	○	○	○				

DRILL DIN 333 B

A1630	Tech. Code	D mm	d mm	L mm	
	A16301	1.00	4.00	35.50	1
	A16301,25	1.25	5.00	40.00	
	A16301,6	1.60	6.30	45.00	
	A16302	2.00	8.00	50.00	
	A16302,5	2.50	10.00	56.00	

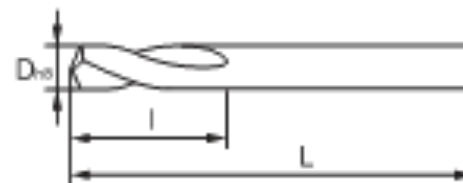
A1630	Tech. Code	D mm	d mm	L mm	
	A16303,15	3.15	11.20	60.00	1
	A16304	4.00	14.00	67.00	
	A16305	5.00	18.00	75.00	
	A16306,3	6.30	20.00	80.00	

KERFOLG® CENTRE SPOTTING DRILLS 90°



ITEM: A1650

Geometry N/R-type flute
Point angle 90°
Surface treatment Bright
Application General application.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○				●	●	○	○	○	○				

DRILL DIN 1897

A1650	Tech. Code	D mm	l mm	L mm	
	A16503	3	12	46	1
	A16504	4		55	
	A16505	5	14	62	
	A16506	6	19	66	
	A16508	8	23	79	

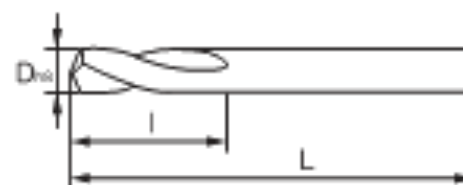
A1650	Tech. Code	D mm	l mm	L mm	
	A165010	10	26	89	1
	A165012	12	31	102	
	A165016	16	34	115	
	A165020	20	36	131	

KERFOLG® CENTRE SPOTTING DRILLS 90°



ITEM: A1655

Geometry N/R-type flute
Point angle 90°
Surface treatment TiAlN
Application General application.



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	●	●	○		●	●			○					

DRILL DIN 1897

A1655	Tech. Code	D H8 mm	l mm	L mm	
	A16553	3	12	46	1
	A16554	4		55	
	A16555	5	14	62	
	A16556	6	16	66	
	A16558	8	21	79	

A1655	Tech. Code	D H8 mm	l mm	L mm	
	A165510	10	25	89	1
	A165512	12	30	102	
	A165516	16	38	115	
	A165520	20	45	131	