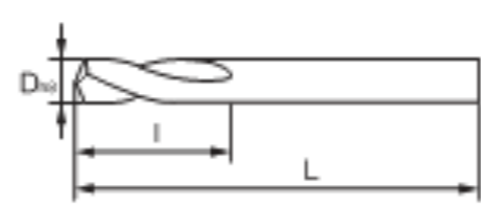


## KERFOLG CENTRE SPOTTING DRILLS 90° - LONG SERIES

NdF	HSSE		TiAIN	N/R	HB
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ITEM: A1656  
 Geometry N/R-type flute  
 Point angle 90°  
 Surface treatment TiAIN  
 Application General application.

< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	●	●	○		●	●			○					

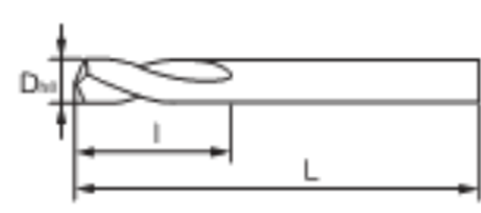
### MANUFACTURING STANDARD

A1656	Tech. Code	D mm	l mm	L mm	
	A16566	6	20	140	1
	A16568	8	25		

A1656	Tech. Code	D mm	l mm	L mm	
	A165610	10	25	170	1
	A165612	12	30		

## KERFOLG CENTRE SPOTTING DRILLS 120°

DIN 1897	HSSE		N/R	HA
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ITEM: A1660  
 Geometry N/R-type flute  
 Point angle 120°  
 Surface treatment Bright  
 Application General application.

< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	○	●	○		●	●	●	○	○					

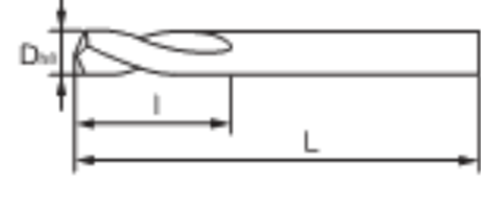
### DRILL DIN 1897

A1660	Tech. Code	D mm	l mm	L mm	
	A16606	6	19	66	1
	A16608	8	23		
	A166010	10	26		
	A166012	12	31		

A1660	Tech. Code	D mm	l mm	L mm	
	A166016	16	34	115	1
	A166020	20	36		

## KERFOLG CENTRE SPOTTING DRILLS 120°

DIN 1897	HSSE		N/R	TiAIN	HA
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ITEM: A1665  
 Geometry N/R-type flute  
 Point angle 120°  
 Surface treatment TiAIN  
 Application General application.

< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze >700	Ti6Al4V	HTA	< 45	< 60
●	●	●	●	○		●	●			○					

### DRILL DIN 1897

A1665	Tech. Code	D mm	l mm	L mm	
	A16656	6	16	66	1
	A16658	8	21		
	A166510	10	25		
	A166512	12	30		

A1665	Tech. Code	D mm	l mm	L mm	
	A166516	16	38	115	1
	A166520	20	45		