

KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - M - OVERSIZED



ITEM: A2022

ISO DIN 13 thread oversized dimension

Tolerance 6H + 0.1mm

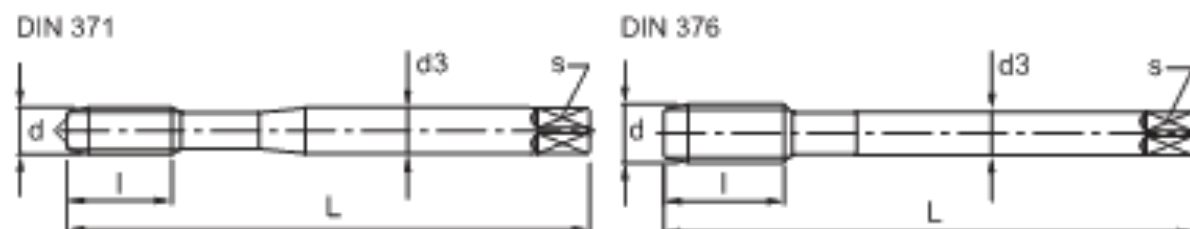
Surface finish Bright

Thread depth < 3XD

Hole type Through

Chamfer form B 4/5

Application Low and medium resistance steel ≤ 800 N/mm²
Aluminum alloys - Copper



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		○			○	●	●	○	●					

TAP DIN 371

A2022	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2022M3	3 x 0.5	56	10	3.5	2.7	2.5
	A2022M4	4 x 0.7	63	13	4.5	3.4	3.3
	A2022M5	5 x 0.8	70		6	4.9	4.2

A2022	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2022M6	6 x 1	80	16	6	4.9	5
	A2022M8	8 x 1.25	90	18	8	6.2	6.8
	A2022M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2022	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2022M12	12 x 1.75	110	25	9	7	10.3

A2022	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2022M16	16 x 2	110	28	12	9	14

KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - M - OVERSIZED



ITEM: A2042

ISO thread DIN 13 coarse pitch oversized

Tolerance 6H + 0.1mm

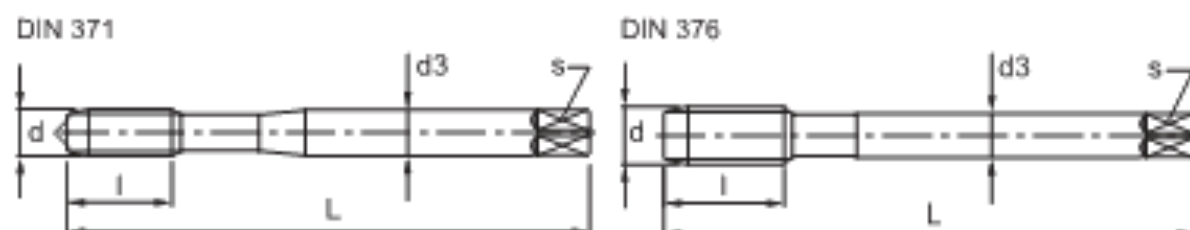
Surface finish Bright

Thread depth < 2.5XD

Type of hole Blind

Chamfer form C 2/3

Applicazione Low and medium resistance steel ≤ 800 N/mm²



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		○			○	●	●	○	○					

TAP DIN 371

A2042	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2042M4	4 x 0.7	63	7	4.5	3.4	3.3
	A2042M5	5 x 0.8	70	8	6	4.9	4.2
	A2042M6	6 x 1	80	10			5

A2042	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2042M8	8 x 1.25	90	13	8	6.2	6.8
	A2042M10	10 x 1.5	100	15	10	8	8.5

TAP DIN 376

A2042	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2042M12	12 x 1.75	110	25	9	7	10.3

A2042	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2042M16	16 x 2	110	28	12	9	14