



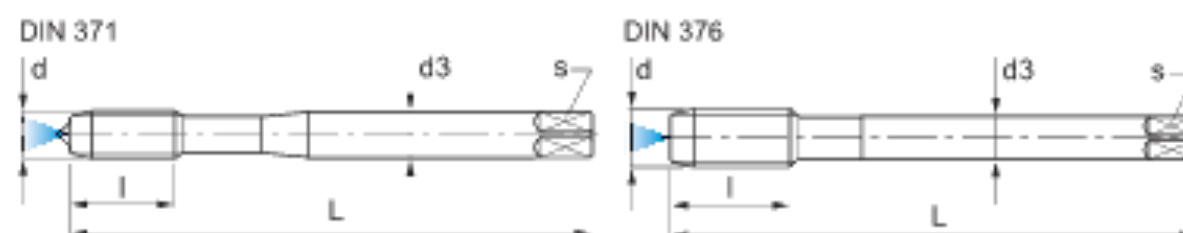
HD

ITEM: A2170

ISO thread DIN 13 coarse pitch

Tolerance 6H
 Surface finish IPER
 Thread depth $\leq 2XD$
 Hole type Blind
 Chamfer form C 2/3 with axial internal coolant hole

Application Alloy steel with $R \leq 1100 \text{ N/mm}^2$ and nodular cast iron, titanium and nickel alloys



< 500	< 850	< 1200	< 630	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
	●	●			●		●	○	●			○	●		

TAP DIN 371

A2170	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2170M5	5 x 0.8	70	15	6	4.9	4.2
	A2170M6	6 x 1	80	16	6	4.9	5

A2170	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2170M8	8 x 1.25	90	18	8	6.2	6.8
	A2170M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2170	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2170M12	12 x 1.75	110	25	9	7	10.2
	A2170M14	14 x 2	110	25	11	9	12
	A2170M16	16 x 2	110	28	12	9	14

A2170	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2170M18	18 x 2.5	125	31	14	11	15.5
	A2170M20	20 x 2.5	140	32	16	12	17.5

LTEC
lubricants



Safety
High quality
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