

KERFOLG SPIRAL FLUTE 40° TAP FOR BLIND HOLES E - M



ITEM: A2182

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2

Surface finish IPER

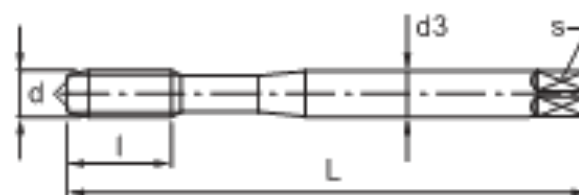
Thread depth $\leq 3XD$

Hole type Blind

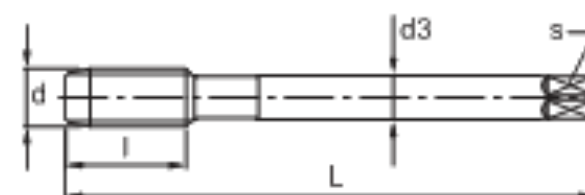
Chamfer form E 1,5/2

Application High performance on medium / high alloy steels and stainless steels.

DIN 371



DIN 376



< 500	< 850	< 1200	< 630	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
○	●	●	●	●	●	●	●	●	○	○	○	○	●	○	○

TAP DIN 371

A2182	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2182M3	3 x 0,5	56	7	3,5	2,7	2,5
	A2182M4	4 x 0,7	63	12	4,5	3,4	3,3
	A2182M5	5 x 0,8	70	14	6	4,9	4,2

A2182	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2182M6	6 x 1	80	16	6	4,9	5
	A2182M8	8 x 1,25	90	18	8	6,2	6,8
	A2182M10	10 x 1,5	100	20	10	8	8,5

TAP DIN 376

A2182	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2182M12	12 x 1,75	100	24	9	7	10,2
	A2182M14	14 x 2	110	25	11	9	12

A2182	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2182M16	16 x 2	125	32	14	11	15,5
	A2182M20	20 x 2,5	140	32	16	12	17,5