

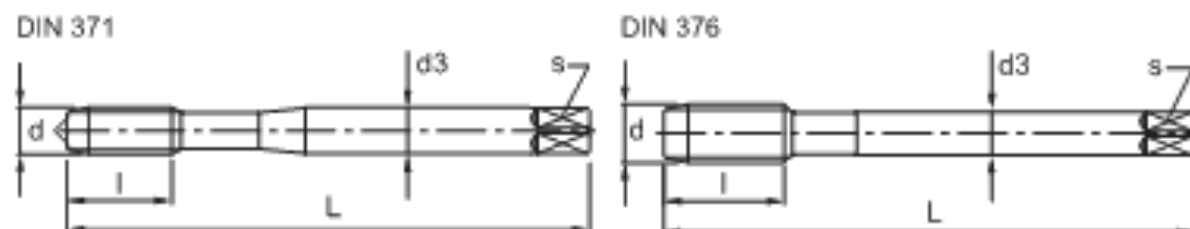
KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - M



ITEM: A2210

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2
 Surface finish Steam tempering
 Thread depth < 2XD
 Hole type Through
 Chamfer form B 4/5
 Application Stainless steel



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		●	○	○			●	○						

TAP DIN 371

A2210	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2210M2	2 x 0.4	45	8	2.8	2.1	1.6
	A2210M2.5	2.5 x 0.45	50	9			1.9
	A2210M3	3 x 0.5	56	10	3.5	2.7	2.5
	A2210M4	4 x 0.7	63	12	4.5	3.4	3.3

A2210	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2210M5	5 x 0.8	70	14	6	4.9	4.2
	A2210M6	6 x 1	80	16			5
	A2210M8	8 x 1.25	90	18	8	6.2	6.8
	A2210M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2210	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2210M12	12 x 1.75		25	9	7	10.2
	A2210M14	14 x 2	110	11			12
	A2210M16	16 x 2		28	12	9	14
	A2210M18	18 x 2.5	125	14	11		15.5
	A2210M20	20 x 2.5	140	16	12		17.5

A2210	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2210M22	22 x 2.5	140	32	18	14.5	19.5
	A2210M24	24 x 3	160	36	20	16	21
	A2210M27	27 x 3					24
	A2210M30	30 x 3.5	180	40	22	18	26.5

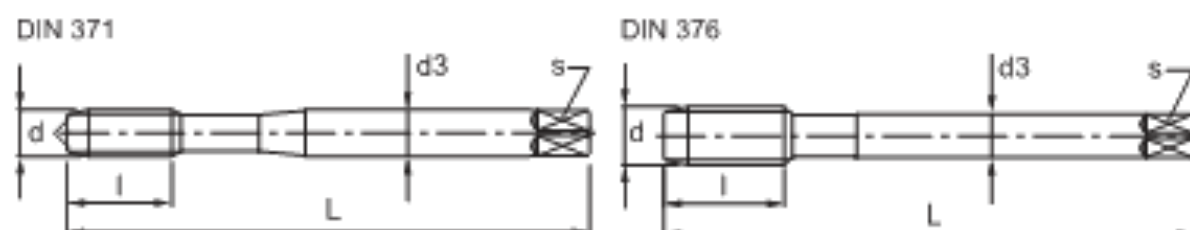
KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - M



ITEM: A2215

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2
 Surface finish Steam tempering
 Thread depth ≤ 2.5XD
 Hole type Blind
 Chamfer form C 2/3
 Application Stainless steel



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		●	○	○			●	○						

TAP DIN 371

A2215	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2215M2	2 x 0.4	45	8	2.8	2.1	1.6
	A2215M2.5	2.5 x 0.45	50	9			1.9
	A2215M3	3 x 0.5	56	10	3.5	2.7	2.5
	A2215M4	4 x 0.7	63	12	4.5	3.4	3.3

A2215	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2215M5	5 x 0.8	70	14	6	4.9	4.2
	A2215M6	6 x 1	80	16			5
	A2215M8	8 x 1.25	90	18	8	6.2	6.8
	A2215M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2215	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2215M12	12 x 1.75		13	9	7	10.2
	A2215M14	14 x 2	110	11			12
	A2215M16	16 x 2		16.5	12	9	14
	A2215M18	18 x 2.5	125	20	14	11	15.5
	A2215M20	20 x 2.5	140	22	16	12	17.5

A2215	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2215M22	22 x 2.5	140	24	18	14.5	19.5
	A2215M24	24 x 3	160	28	20	16	21
	A2215M27	27 x 3		30	20	16	24
	A2215M30	30 x 3.5	180	34	22	18	26.5