

KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - M



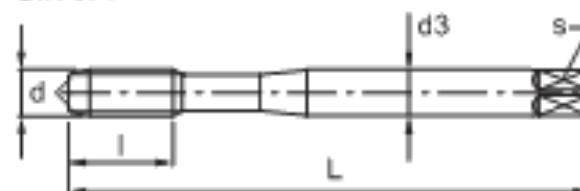
ITEM: A2220

ISO thread DIN 13 coarse pitch

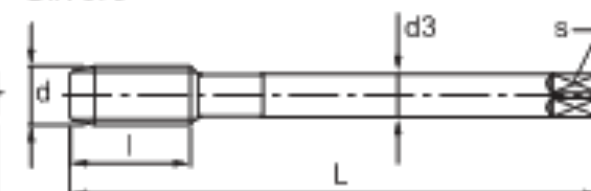
Tolerance 6H ISO 2
Surface finish TiNOX
Thread depth $\leq 2XD$
Hole type Through
Chamfer form B 4/5
Application Stainless steel

Inox

DIN 371



DIN 376



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
			●	●	●										

TAP DIN 371

A2220	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2220M3	3 x 0.5	56	10	3.5	2.7	2.5
	A2220M4	4 x 0.7	63	12	4.5	3.4	3.3
	A2220M5	5 x 0.8	70	14	6	4.9	4.2

A2220	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2220M6	6 x 1	80	16	6	4.9	5
	A2220M8	8 x 1.25	90	18	8	6.2	6.8
	A2220M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2220	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2220M12	12 x 1.75	110	25	9	7	10.2
	A2220M14	14 x 2			11	9	12
	A2220M16	16 x 2		28	12		14

A2220	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2220M18	18 x 2.5	125	32	14	11	15.5
	A2220M20	20 x 2.5	140		16	12	17.5

KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - M



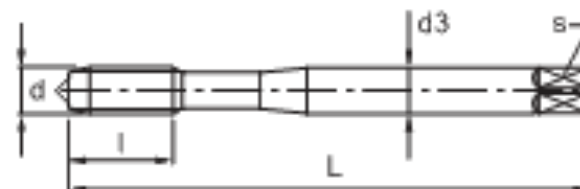
ITEM: A2225

ISO thread DIN 13 coarse pitch

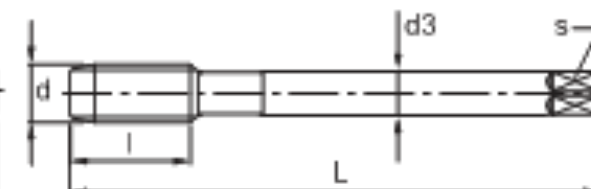
Tolerance 6H ISO 2
Surface finish TiNOX
Thread depth $\leq 2.5XD$
Hole type Blind
Chamfer form C 2/3 back-tapered
Application Stainless steel

Inox

DIN 371



DIN 376



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
			●	●	●										

TAP DIN 371

A2225	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2225M3	3 x 0.5	56	5	3.5	2.7	2.5
	A2225M4	4 x 0.7	63		4.5	3.4	3.3
	A2225M5	5 x 0.8	70		6	4.9	4.2

A2225	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2225M6	6 x 1	80	7	6	4.9	5
	A2225M8	8 x 1.25	90	9	8	6.2	6.8
	A2225M10	10 x 1.5	100	11	10	8	8.5

TAP DIN 376

A2225	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2225M12	12 x 1.75	110	13	9	7	10.2
	A2225M14	14 x 2		16.5	11	9	12
	A2225M16	16 x 2			12		14

A2225	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2225M18	18 x 2.5	125	20	14	11	15.5
	A2225M20	20 x 2.5	140	22	16	12	17.5