

KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - M



ITEM: A2230

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2

Surface finish TiN

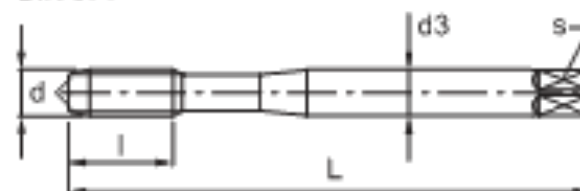
Thread depth $\leq 2XD$

Hole type Through

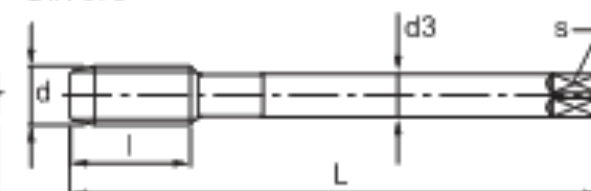
Chamfer form B 4/5

Application Stainless steel. Particularly suitable for materials such as Duplex or Superduplex.

DIN 371



DIN 376



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
	●	●	○	○	●		●								

TAP DIN 371

A2230	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2230M2	2 x 0.4	45	8	2.8	2.1	1.6
	A2230M3	3 x 0.5	56	10	3.5	2.7	2.5
	A2230M4	4 x 0.7	63	12	4.5	3.4	3.3
	A2230M5	5 x 0.8	70	14	6	4.9	4.2

A2230	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2230M6	6 x 1	80	16	6	4.9	5
	A2230M8	8 x 1.25	90	18	8	6.2	6.8
	A2230M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2230	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2230M12	12 x 1.75	110	25	9	7	10.2
	A2230M16	16 x 2		28	12	9	14

A2230	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2230M20	20 x 2.5	140	32	16	12	17.5

KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - M



ITEM: A2235

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2

Surface finish TiN

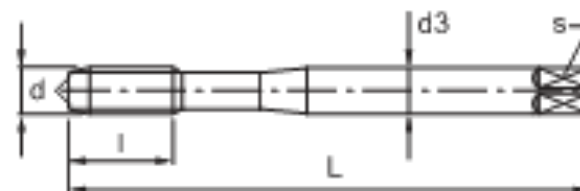
Thread depth $\leq 2.5XD$

Hole type Blind

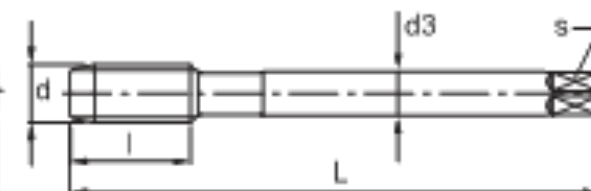
Chamfer form C 2/3 back-tapered

Application Stainless steel. Particularly suitable for materials such as Duplex or Superduplex.

DIN 371



DIN 376



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
	●	●	○	○	●		●								

TAP DIN 371

A2235	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2235M2	2 x 0.4	45	8	2.8	2.1	1.6
	A2235M2,5	2.5 x 0.45	50	9			1.9
	A2235M3	3 x 0.5	56	10	3.5	2.7	2.5
	A2235M4	4 x 0.7	63	12	4.5	3.4	3.3

A2235	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2235M5	5 x 0.8	70	14	6	4.9	4.2
	A2235M6	6 x 1	80	16			5
	A2235M8	8 x 1.25	90	18	8	6.2	6.8
	A2235M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2235	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2235M12	12 x 1.75	110	13	9	7	10.2
	A2235M16	16 x 2		28	12	9	14

A2235	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2235M20	20 x 2.5	140	32	16	12	17.5