

KERFOLG® SPIRAL FLUTE 15° LEFT-HAND TAP FOR THROUGH HOLES - M

TI Tap

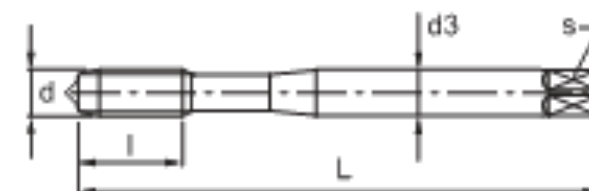


TI

ITEM: A2245

ISO thread DIN 13 coarse pitch

Tolerance	6HX
Surface finish	TiCN
Thread depth	≤ 2XD
Type of hole	Through
Chamfer form	D 4/5
Application	Titanium-base alloys with $R \leq 1400 \text{ N/mm}^2$



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
												●	●	○	

TAP DIN 371

A2245	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2245M3	3 x 0.5	56	10	3.5	2.7	2.5
	A2245M4	4 x 0.7	63	13	4.5	3.4	3.3
	A2245M5	5 x 0.8	70		6	4.9	4.2

A2245	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2245M6	6 x 1	80	16	6	4.9	5
	A2245M8	8 x 1.5	90	18	8	6.2	6.8
	A2245M10	10 x 1.5	100	20	10	8	8.5

KERFOLG® SPIRAL FLUTE 25° RIGHT-HAND TAP FOR BLIND HOLES - M

TI Tap

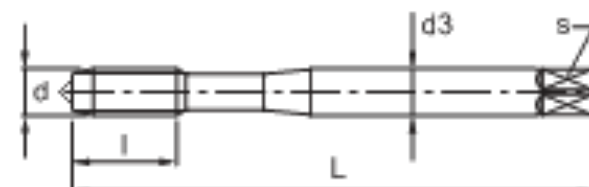


TI

ITEM: A2246

ISO thread DIN 13 coarse pitch

Tolerance	6HX
Surface finish	TiCN
Thread depth	≤ 1.5XD
Type of hole	Blind
Chamfer form	C 2/3
Application	Titanium-base alloys with $R \leq 1400 \text{ N/mm}^2$



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
												●	●	○	

TAP DIN 371

A2246	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2246M3	3 x 0.5	56	5	3.5	2.7	2.5
	A2246M4	4 x 0.7	63	7	4.5	3.4	3.3
	A2246M5	5 x 0.8	70	8	6	4.9	4.2

A2246	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2246M6	6 x 1	80	10	6	4.9	5
	A2246M8	8 x 1.25	90	13	8	6.2	6.8
	A2246M10	10 x 1.5	100	15	10	8	8.5

Related products

LTEC HIGH PERFORMANCE NEAT CUTTING OILS

Tech. Code	Quantity L	Appearance
H13200,5	0.5	Dark amber
H13205	5	

The products are available in chapter H