

KERFOLG® STRAIGHT FLUTE TAP FOR THROUGH HOLES - M

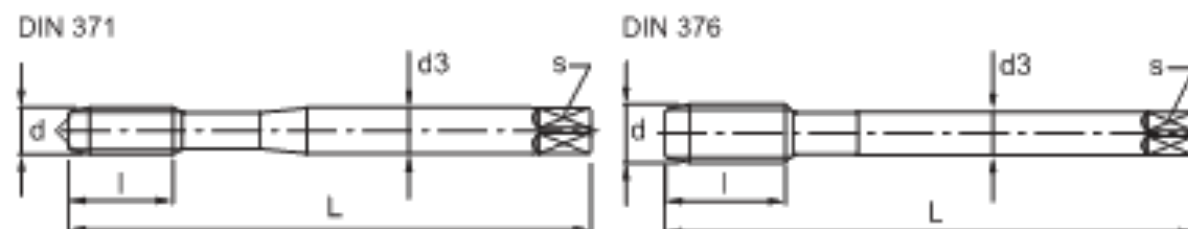


ITEM: A2250

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2
 Surface finish Bright
 Thread depth $\leq 2XD$
 Hole type Through
 Chamfer form C 2/3 Alternate teeth
 Application Aluminum and light alloys

ALU



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●								●	○	●					

TAP DIN 371

A2250	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2250M3	3 x 0.5	56	11	3.5	2.7	2.5
	A2250M4	4 x 0.7	63	13	4.5	3.4	3.3
	A2250M5	5 x 0.8	70	15	6	4.9	4.2

A2250	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2250M6	6 x 1	80	16	6	4.9	5
	A2250M8	8 x 1.25	90	18	8	6.2	6.8
	A2250M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2250	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2250M12	12 x 1.75	110	25	9	7	10.2
	A2250M14	14 x 2			11	9	12

A2250	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2250M16	16 x 2	110	28	12	9	14

KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - M



ITEM: A2255

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2
 Surface finish Bright
 Thread depth $\leq 2.5XD$
 Hole type Blind
 Chamfer form C 2/3
 Application Aluminum and light alloys with long chips

ALU



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
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TAP DIN 371

A2255	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2255M2	2 x 0.4	45	8	2.8	2.1	1.6
	A2255M2,5	2.5 x 0.45	50	9			2.05
	A2255M3	3 x 0.5	56	10	3.5	2.7	2.5
	A2255M4	4 x 0.7	63	12	4.5	3.4	3.3

A2255	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2255M5	5 x 0.8	70	14	6	4.9	4.2
	A2255M6	6 x 1	80	16			5
	A2255M8	8 x 1.25	90	18	8	6.2	6.8
	A2255M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2255	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2255M12	12 x 1.75	110	13	9	7	10.2

A2255	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2255M14	14 x 2	110	16.5	11	9	12