

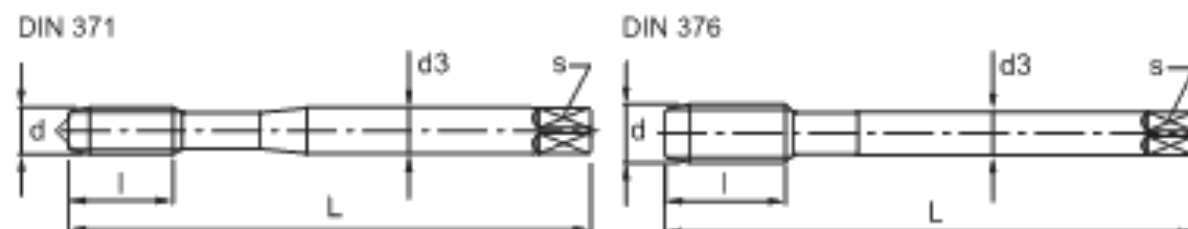
KERFOLG® STRAIGHT FLUTE TAP FOR BLIND HOLES - M



ITEM: A2310

ISO thread DIN 13 coarse pitch

Tolerance	6HX
Surface finish	Nitrided
Thread depth	≤ 2XD
Hole type	Blind and through
Chamfer form	C 2/3
Application	Cast iron, bronze and brass



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
						●			○	○	○				

TAP DIN 371

A2310	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2310M3	3 x 0.5	56	11	3.5	2.7	2.5
	A2310M4	4 x 0.7	63	13	4.5	3.4	3.3
	A2310M5	5 x 0.8	70	15	6	4.9	4.2

A2310	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2310M6	6 x 1	80	16	6	4.9	5
	A2310M8	8 x 1.25	90	18	8	6.2	6.8
	A2310M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2310	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2310M12	12 x 1.75	110	25	9	7	10.2
	A2310M14	14 x 2		11	11	9	12
	A2310M16	16 x 2		28	12	9	14
	A2310M18	18 x 2.5	125	32	14	11	15.5
	A2310M20	20 x 2.5	140		16	12	17.5

A2310	Tech. Code		d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2310M22		22 x 2.5	140	32	18	14.5	19.5
	A2310M24		24 x 3	160	36			21
	A2310M27		27 x 3			20	16	24
	A2310M30		30 x 3.5	180	40	22	18	26.5
	A2310M33		33 x 3.5			25	20	29.5

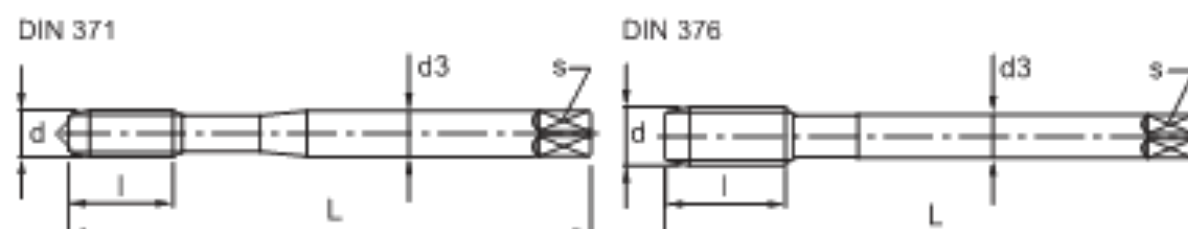
KERFOLG® STRAIGHT FLUTE TAP FOR BLIND HOLES - M



ITEM: A2320

ISO thread DIN 13 coarse pitch

Tolerance	6HX
Surface finish	TiCN
Thread depth	≤ 2XD
Hole type	Blind and through
Chamfer form	C 2/3
Application	Grey cast iron and aluminum alloys with silicon ≥ 10%



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
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TAP DIN 371

A2320	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2320M3	3 x 0.5	56	11	3.5	2.7	2.5
	A2320M4	4 x 0.7	63	13	4.5	3.4	3.3
	A2320M5	5 x 0.8	70	15	6	4.9	4.2

A2320	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2320M6	6 x 1	80	16	6	4.9	5
	A2320M8	8 x 1.25	90	18	8	6.2	6.8
	A2320M10	10 x 1.5	100	20	10	8	8.5

TAP DIN 376

A2320	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2320M12	12 x 1.75	110	25	9	7	10.2

A2320	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2320M16	16 x 2	110	28	12	9	14