

KERFOLG FORMING TAP FOR BLIND AND THROUGH HOLES - M



UNI

ITEM: A2350

ISO thread DIN 13 coarse pitch

Tolerance 6HX

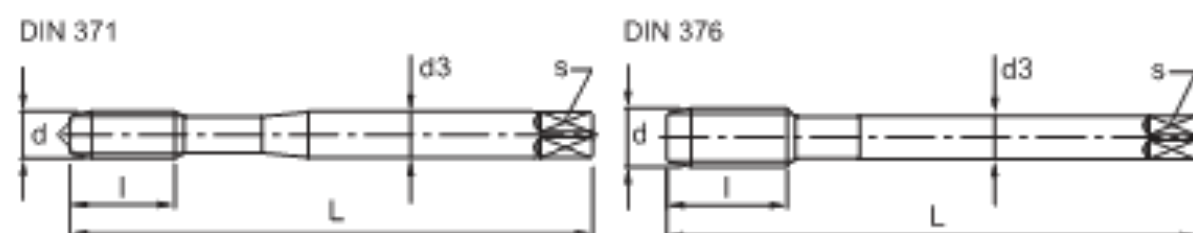
Surface finish TiN

Thread depth $\leq 2.5XD$

Hole type Blind and through

Chamfer form C 2/3 without coolant groove

Application Carbon and stainless steel up to $R \leq 800 \text{ N/mm}^2$, aluminum alloys with silicon $\leq 7\%$



< 500	< 850	< 1200	< 630	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		●	●				●	○		●				

TAP DIN 371

A2350	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2350M3	3 x 0.5	56	10	3.5	2.7	2.8
	A2350M4	4 x 0.7	63	12	4.5	3.4	3.7
	A2350M5	5 x 0.8	70	14	6	4.9	4.65

A2350	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2350M6	6 x 1	80	16	6	4.9	5.55
	A2350M8	8 x 1.25	90	18	8	6.2	7.40
	A2350M10	10 x 1.5	100	20	10	8	9.30

TAP DIN 376

A2350	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2350M12	12 x 1.75	110	25	9	7	11.2
	A2350M14	14 x 2			11	9	13.1

A2350	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2350M16	16 x 2	110	28	12	9	15.1

WODEX
mro



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