

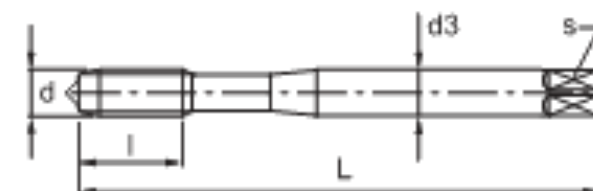
KERFOLG® FORMING TAP FOR BLIND AND THROUGH HOLES - M



ITEM: A2351

ISO thread DIN 13 coarse pitch

Tolerance 6GX
Surface finish TiN
Thread depth $\leq 2.5XD$
Hole type Blind and through
Chamfer form C 2/3 with coolant groove
Application Carbon and stainless steel up to $R \leq 800 \text{ N/mm}^2$, aluminum alloys with silicon $\leq 7\%$



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		●	●				●	○		●				

TAP DIN 371

A2351	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2351M3	3 x 0.5	56	10	3.5	2.7	2.8
	A2351M4	4 x 0.7	63	12	4.5	3.4	3.7
	A2351M5	5 x 0.8	70	14	6	4.9	4.65

A2351	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2351M6	6 x 1	80	16	6	4.9	5.55
	A2351M8	8 x 1.25	90	18	8	6.2	7.40
	A2351M10	10 x 1.5	100	20	10	8	9.30

KERFOLG® FORMING TAP FOR BLIND AND THROUGH HOLES - M

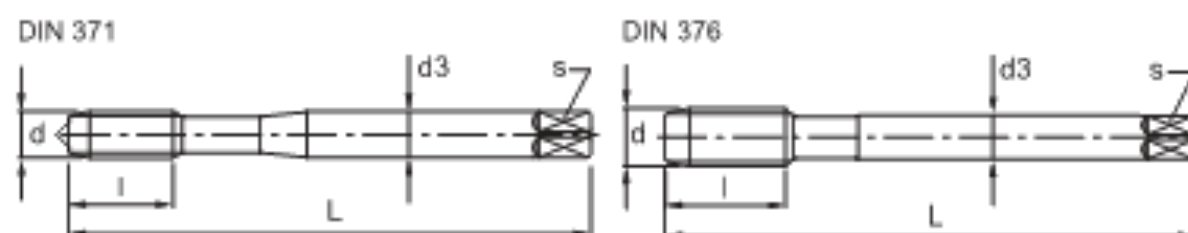
Form



ITEM: A2358

ISO thread DIN 13 coarse pitch

Tolerance 6HX
Surface finish PREMIUM
Thread depth $\leq 3XD$
Hole type Blind and through
Chamfer form C 2/3 with coolant groove
Application Carbon and stainless steel up to $R \leq 800 \text{ N/mm}^2$, aluminum alloys with silicon $\leq 7\%$



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		●	●				●	○		●				

TAP DIN 371

A2358	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2358M2	2 x 0.4	45	7	2.8	2.1	1.85
	A2358M2.5	2 x 0.45	50	9			2.3
	A2358M3	3 x 0.5	56	10	3.5	2.7	2.8
	A2358M4	4 x 0.7	63	12	4.5	3.4	3.7

A2358	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2358M5	5 x 0.8	70	14	6	4.9	4.65
	A2358M6	6 x 1	80	16			5.55
	A2358M8	8 x 1.25	90	18	8	6.2	7.40
	A2358M10	10 x 1.5	100	20	10	8	9.30

TAP DIN 376

A2358	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2358M12	12 x 1.75	110	25	9	7	11.2
	A2358M14	14 x 2			11	9	13.1

A2358	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2358M16	16 x 2	110	28	12	9	15.1