

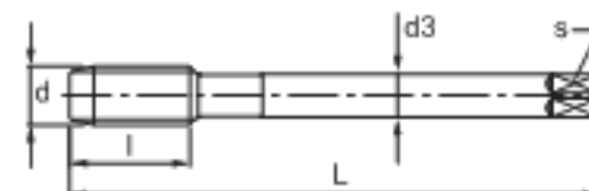
KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - MF



ITEM: A2432

ISO thread DIN 13 fine pitch

Tolerance	6H ISO 2
Surface finish	TiN
Thread depth	≤ 2XD
Hole type	Through
Chamfer form	B 4/5
Application	Structural steel and copper, brass with R up to 800 N/mm ²



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●						●	○	●	○					

TAP DIN 374

A2432	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2432MF60,75	6 x 0.75	80	14	4.5	3.4	5.2
	A2432MF81	8 x 1	90	16	6	4.9	7
	A2432MF101	10 x 1	100	18	7	5.5	9
	A2432MF101,25	10 x 1.25					8.8
	A2432MF121	12 x 1					11
	A2432MF121,5	12 x 1.5	22	9	7		10.5

A2432	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2432MF141,25	14 x 1.25	100	22	11	9	12.8
	A2432MF141,5	14 x 1.5					12.5
	A2432MF161,5	16 x 1.5					14.5
	A2432MF181,5	18 x 1.5	110	25	14	11	16.5
	A2432MF201,5	20 x 1.5					125

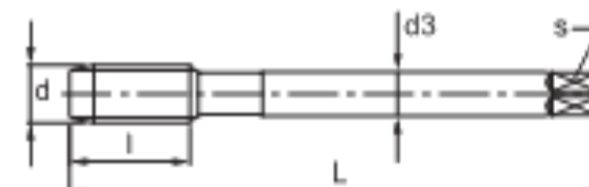
KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - MF



ITEM: A2425

ISO thread DIN 13 fine pitch

Tolerance	6H ISO 2
Surface finish	TiN
Thread depth	≤ 2.5XD
Hole type	Blind
Chamfer form	C 2/3
Application	Low and medium resistance steel with R up to 800 N/mm ²



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●						●	○	●	○					

TAP DIN 374

A2425	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2425MF60,75	6 x 0.75	80	6	4.5	3.4	5.2
	A2425MF81	8 x 1	90	8	6	4.9	7
	A2425MF101	10 x 1					9
	A2425MF101,25	10 x 1.25					8.8
	A2425MF121	12 x 1	100	11	9	7	11
	A2425MF121,25	12 x 1.25					10.8

A2425	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2425MF121,5	12 x 1.5	100	12.5	11	9	10.5
	A2425MF141,5	14 x 1.5					12.5
	A2425MF161,5	16 x 1.5					14.5
	A2425MF181,5	18 x 1.5	110	13	14	11	16.5
	A2425MF201,5	20 x 1.5					125

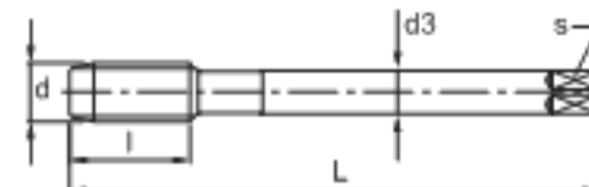
KERFOLG® STRAIGHT FLUTE TAP FOR BLIND HOLES LEFT-HAND THREAD - MF



ITEM: A2420

ISO thread DIN 13 fine pitch

Tolerance	6H LH ISO 2
Surface finish	Bright
Thread depth	≤ 2XD
Hole type	Blind
Chamfer form	C 2/3
Application	Low and medium strength steels with R up to 800 N/mm ²



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●						○	○	●	○					

TAP DIN 374

A2420	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2420MF60,75	6 x 0.75	80	14	4.5	3.4	5.2
	A2420MF81	8 x 1	90	16	6	4.9	7
	A2420MF101	10 x 1					9
	A2420MF101,25	10 x 1.25					8.8
	A2420MF121,25	12 x 1.25	100	22	9	7	10.8

A2420	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2420MF121,5	12 x 1.5	100	22	11	9	10.5
	A2420MF141,5	14 x 1.5					12.5
	A2420MF161,5	16 x 1.5					14.5
	A2420MF181,5	18 x 1.5	110	25	14	11	16.5
	A2420MF201,5	20 x 1.5					125