

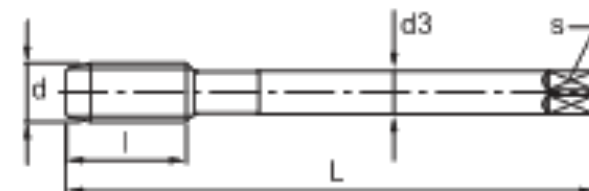
KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - MF



ITEM: A2430

ISO thread DIN 13 fine pitch

Tolerance 6H ISO 2
 Surface finish TiNOX
 Thread depth $\leq 2XD$
 Hole type Through
 Chamfer form B 4/5
 Application Medium-high resistance steel and Duplex



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
			●	●	●										

TAP DIN 374

A2430	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2430MF81	8 x 1	90	16	6	4.9	7
	A2430MF101	10 x 1		18	7	5.5	9
	A2430MF101,25	10 x 1.25	100	22	9	7	8.8
	A2430MF121	12 x 1					11
	A2430MF121,25	12 x 1.25					10.8

A2430	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2430MF121,5	12 x 1.5	100	22	9	7	10.5
	A2430MF141,5	14 x 1.5					12.5
	A2430MF161,5	16 x 1.5					14.5
	A2430MF181,5	18 x 1.5	110	25	14	11	16.5
	A2430MF201,5	20 x 1.5					18.5

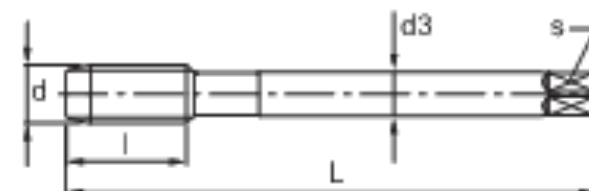
KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - MF



ITEM: A2435

ISO thread DIN 13 fine pitch

Tolerance 6H ISO 2
 Surface finish TiNOX
 Thread depth $\leq 2.5XD$
 Hole type Blind
 Chamfer form C 2/3
 Application Medium-high resistance steel and Duplex



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
			●	●	●										

TAP DIN 374

A2435	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2435MF81	8 x 1	90	8	6	4.9	7
	A2435MF101	10 x 1		9	7	5.5	9
	A2435MF101,25	10 x 1.25	100	11	9	7	8.8
	A2435MF121,25	12 x 1.25					10.8
	A2435MF121,5	12 x 1.5					10.5

A2435	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2435MF141,5	14 x 1.5	100	12.5	11	9	12.5
	A2435MF161,5	16 x 1.5					14.5
	A2435MF181,5	18 x 1.5	110	13	14	11	16.5
	A2435MF201,5	20 x 1.5					18.5

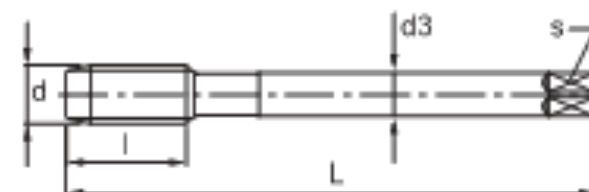
KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - MF



ITEM: A2445

ISO thread DIN 13 fine pitch

Tolerance 6HX
 Surface finish IPER
 Thread depth $\leq 2.5XD$
 Hole type Blind
 Chamfer form C 2/3
 Application High performance on medium/high alloy steels with resistance $\leq 1100 \text{ N/mm}^2$



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
○	●	●	●	●	●		●	●	○	○			●		

TAP DIN 374

A2445	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping Hole mm
	A2445MF81	8 x 1	90	12	6	4.9	7.0
	A2445MF101	10 x 1		7	5.5		9.0
	A2445101,25	10 x 1.25	100	14	9	7.0	8.8
	A2445121	12 x 1					11

A2445	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping Hole mm
	A2445121,25	12 x 1.25	100	16	11	9.0	10.8
	A2445121,5	12 x 1.5					10.5
	A2445141,5	14 x 1.5					12.5
	A2445161,5	16 x 1.5					14.5