

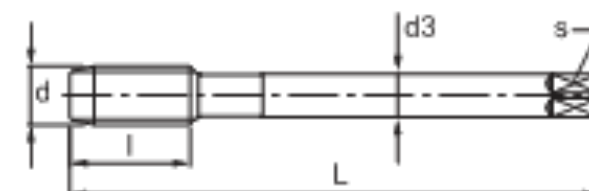
KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES- MF



ITEM: A2450

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2
 Surface finish Nitrided and steam tempering
 Thread depth $\leq 2XD$
 Hole type Through
 Chamfer form B 4/5
 Application Taps for universal application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●	○	●	●		●	○	○	○						

TAP DIN 374

A2450	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2450MF060,75	6 x 0,75	80	13	4,5	3,4	5,2
	A2450MF081	8 x 1	90	17	6	4,9	7
	A2450MF101	10 x 1		18	7	5,5	9
	A2450MF121	12 x 1	100	22	9	7	11
	A2450MF121,5	12 x 1,5					10,5
	A2450MF141,5	14 x 1,5			11	9	12,5

A2450	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2450MF161,5	16 x 1,5	100	22	12	9	14,5
	A2450MF181,5	18 x 1,5	110	25	14	11	16,5
	A2450MF201,5	20 x 1,5	125		16	12	18,5
	A2450MF221,5	22 x 1,5		140	18	14,5	20,5
	A2450MF241,5	24 x 1,5	22,5				

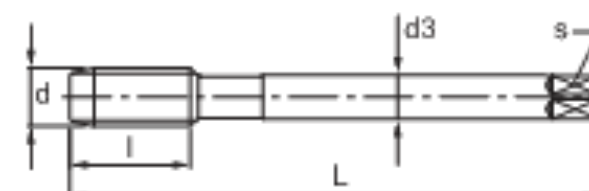
KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - MF



ITEM: A2455

ISO thread DIN 13 coarse pitch

Tolerance 6H ISO 2
 Surface finish Nitrided and steam tempering
 Thread depth $< 2,5XD$
 Hole type Blind
 Chamfer form C 2/3 with rear taper
 Application Taps for universal application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●	○	●	●		●	○	○	○						

TAP DIN 374

A2455	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2455MF060,75	6 x 0,75	80	8	4,5	3,4	5,2
	A2455MF081	8 x 1	90	10	6	4,9	7
	A2455MF101	10 x 1			7	5,5	9
	A2455MF121	12 x 1	100	15	9	7	11
	A2455MF121,5	12 x 1,5					10,5
	A2455MF141,5	14 x 1,5			11	9	12,5

A2455	Tech. Code	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2455MF161,5	16 x 1,5	100	15	12	9	14,5
	A2455MF181,5	18 x 1,5	110	17	14	11	16,5
	A2455MF201,5	20 x 1,5	125		16	12	18,5
	A2455MF221,5	22 x 1,5		20	18	14,5	20,5
	A2455MF241,5	24 x 1,5	140				22,5

Related products

ALPA® COARSE PITCH THREADED GAUGES

Tech. Code	Ø for pitch	Tolerance	Gauges
D5520AP8125	8 x 1.25	6G	Ring
D5520T1015	10 x 1.5	6H	Plug
D5520T12175	12 x 1.75		

The products are available in chapter D