

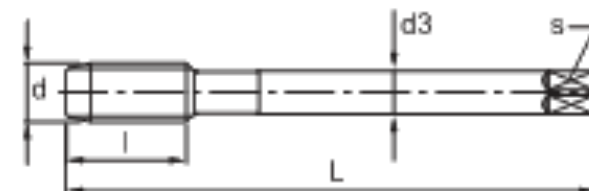
KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - UNF



ITEM: A2550

UNF American thread

Tolerance 2 B
Surface finish Bright
Thread depth $\leq 2XD$
Hole type Through
Chamfer form B 4/5
Application General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
○	●		●	●		○	●	●	○	○					

TAP DIN 2184

A2550	Tech. Code	UNF	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2550UNF1/4	1/4"	28	80	16	7	5.5	5.5
	A2550UNF5/16	5/16"	24	90	18	6	4.9	6.9
	A2550UNF3/8	3/8"	20	100	24	7	5.5	8.5
	A2550UNF7/16	7/16"	18	125	25	8	6.2	9.9
	A2550UNF1/2	1/2"	14	140	28	9	7	11.5

A2550	Tech. Code	UNF	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2550UNF9/16	9/16"	18	100	21	11	9	12.9
	A2550UNF5/8	5/8"	16	125	25	12	11	14.5
	A2550UNF3/4	3/4"	14	140	28	14	11	17.5
	A2550UNF7/8	7/8"	12	160	32	16	11	20.4
	A2550UNF1	1"	11	180	36	18	11	23.3

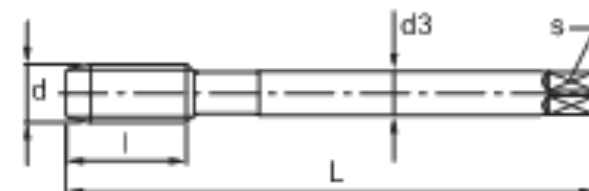
KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - UNF



ITEM: A2555

UNF ISO thread

Tolerance 2 B
Surface finish Bright
Thread depth $\leq 2.5XD$
Hole type Blind
Chamfer form C 2/3
Application General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
○	●		●	●		○	●	●	○	○					

TAP DIN 2184

A2555	Tech. Code	UNF	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2555UNF1/4	1/4"	28	80	18	7	5.5	5.5
	A2555UNF5/16	5/16"	24	90	18	6	4.9	6.9
	A2555UNF3/8	3/8"	20	100	24	7	5.5	8.5
	A2555UNF7/16	7/16"	18	125	25	8	6.2	9.9
	A2555UNF1/2	1/2"	14	140	28	9	7	11.5

A2555	Tech. Code	UNF	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2555UNF9/16	9/16"	18	100	21	11	9	12.9
	A2555UNF5/8	5/8"	16	125	25	12	11	14.5
	A2555UNF3/4	3/4"	14	140	28	14	11	17.5
	A2555UNF7/8	7/8"	12	160	32	16	11	20.4
	A2555UNF1	1"	11	180	36	18	11	23.3

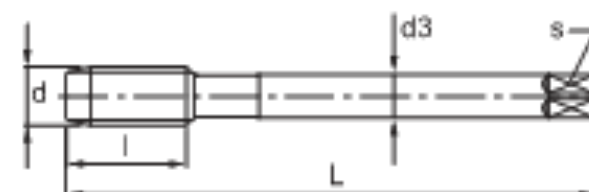
KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - UNF



ITEM: A2560

UNF ISO thread-fine pitch

Tolerance 2 B
Surface finish TiNOX
Thread depth $\leq 2.5XD$
Hole type Blind
Chamfer form C 2/3
Application Stainless steel



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
			●	●	●										

TAP DIN 2184

A2560	Tech. Code	UNF	TPI	L mm	l mm	d3 mm	s mm	Tapping Hole mm
	A2560UNF1/4	1/4"	28	80	10.0	7	5.5	5.5
	A2560UNF3/8	3/8"	24	90	12.0	7	5.5	8.5
	A2560UNF1/2	1/2"	20	100	14.5	9	7.0	11.5

A2560	Tech. Code	UNF	TPI	L mm	l mm	d3 mm	s mm	Tapping Hole mm
	A2560UNF5/8	5/8"	18	100	16.0	12	9.0	14.5
	A2560UNF3/4	3/4"	16	110	18.0	14	11.0	17.5