

KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - BSP



ITEM: A2610

Cylindrical BSP thread

Tolerance ISO 5969

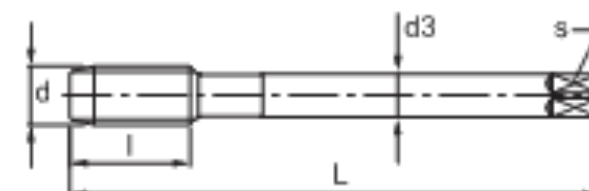
Surface finish Bright

Thread depth $\leq 2XD$

Hole type Through

Chamfer form B 4/5

Application Medium alloy and stainless steels



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
○	●		●	●		○	●	●	○	○					

TAP DIN 5156

A2610	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2610GAS1/8	1/8"	28	90	20	7	5.5	8.8
	A2610GAS1/4	1/4"	19	100	21	11	9	11.8
	A2610GAS3/8	3/8"			12			15.3
	A2610GAS1/2	1/2"	14	125	24	16	12	19
	A2610GAS5/8	5/8"			25	18	14.5	21
	A2610GAS3/4	3/4"		140	28	20	16	24.5

A2610	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2610GAS7/8	7/8"	14	150	28	22	18	28.25
	A2610GAS1	1"		160		25	20	30.75
	A2610GAS11/8	1-1/8"	11	170	30	28	22	35.5
	A2610GAS11/4	1-1/4"				32	24	39.5
	A2610GAS11/2	1-1/2"		190	32	36	29	45.2

KERFOLG® SPIRAL FLUTE 15° TAP FOR BLIND HOLES - BSP



ITEM: A2615

Cylindrical BSP thread

Tolerance ISO 5969

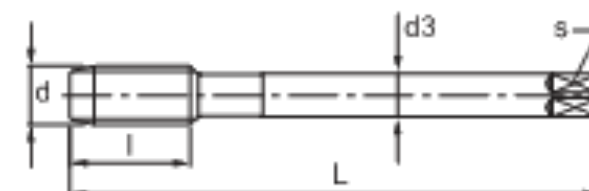
Surface finish Bright

Thread depth $\leq 2.5XD$

Hole type Blind

Chamfer form C 2/3

Application General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●					○	●	●	●	○					

TAP DIN 5156

A2615	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2615GAS1/8	1/8"	28	90	20	7	5.5	8.8
	A2615GAS1/4	1/4"	19	100	21	11	9	11.8
	A2615GAS3/8	3/8"			12			15.3
	A2615GAS1/2	1/2"	14	125	24	16	12	19
	A2615GAS5/8	5/8"			25	18	14.5	21
	A2615GAS3/4	3/4"		140	28	20	16	24.5
	A2615GAS7/8	7/8"		150	28	22	16	28.25

A2615	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2615GAS1	1"		160		25	20	30.75
	A2615GAS11/8	1-1/8"	11	170	30	28	22	35.5
	A2615GAS11/4	1-1/4"				32	24	39.5
	A2615GAS11/2	1-1/2"		190	32	36	29	45.2
	A2615GAS13/4	1-3/4"				40	32	51.4
	A2615GAS2	2"		220	40	45	35	57.2
	A2615GAS21/2	2-1/2"		250	50	45	35	72.8