

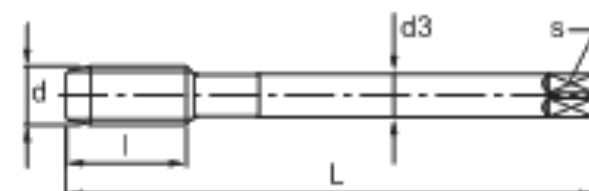
KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - BSP



ITEM: A2611

Cylindrical BSP thread

Tolerance ISO 228
Surface finish Nitrided and steam tempering
Thread depth < 2XD
Hole type Through
Chamfer form B 4/5
Application Taps for universal application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●	○	●	●		●	○	○	○						

TAP DIN 5156

A2611	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2611GAS1/8	1/8"	28	90	18	7	5,5	8,8
	A2611GAS1/4	1/4"	19	100	22	11	9	11,8
	A2611GAS3/8	3/8"				12		15,25

A2611	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2611GAS1/2	1/2"	14	125	25	16	12	19
	A2611GAS3/4	3/4"		140	28	20	16	24,5

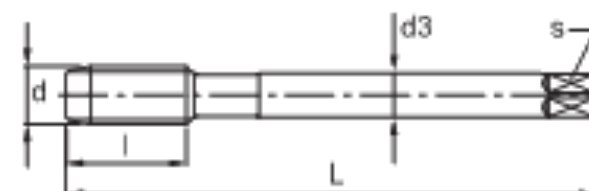
KERFOLG® SPIRAL FLUTE 40° TAP FOR BLIND HOLES - BSP



ITEM: A2616

Cylindrical BSP thread

Tolerance ISO 228
Surface finish Nitrided and steam tempering
Thread depth < 2,5XD
Hole type Blind
Chamfer form C 2/3 with rear taper
Application Taps for universal application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●	○	●	●		●	○	○	○						

TAP DIN 5156

A2616	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2616GAS1/8	1/8"	28	90	10	7	5,5	8,8
	A2616GAS1/4	1/4"	19	100	15	11	9	11,8
	A2616GAS3/8	3/8"				12		15,25

A2616	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2616GAS1/2	1/2"	14	125	17	16	12	19
	A2616GAS3/4	3/4"		140	20	20	16	24,5

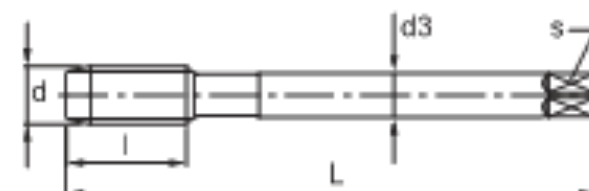
KERFOLG® SPIRAL POINT TAP FOR THROUGH HOLES - BSP



ITEM: A2620

Cylindrical BSP thread

Tolerance ISO 5969
Surface finish TiNOX
Thread depth ≤ 2XD
Hole type Through
Chamfer form B 4/5
Application Stainless steel



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
			●	●	●										

TAP DIN 5156

A2620	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2620GAS1/8	1/8"	28	90	20	7	5,5	8,8
	A2620GAS1/4	1/4"	19	100	21	11	9	11,8
	A2620GAS3/8	3/8"				12		15,3
	A2620GAS1/2	1/2"	14	125	24	16	12	19

A2620	Tech. Code	G	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2620GAS5/8	5/8"	14	125	25	18	14,5	21
	A2620GAS3/4	3/4"		140	28	20	16	24,5
	A2620GAS1	1"	11	160	30	25	20	30,75