

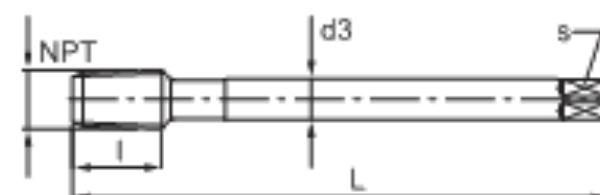
KERFOLG® STRAIGHT FLUTE TAP FOR BLIND AND THROUGH HOLES - NPT



ITEM: A2650

NPT tapered thread taper ratio 1:16

Surface finish Bright
Hole type Blind and through
Thread depth $\leq 1.5XD$
Chamfer form C 2/3
Application General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●	○	○	○		○	●	○	○	○					

TAP NDF

A2650	Tech. Code	NPT	TPI	L mm	I mm	d3 mm	s mm
	A2650NPT1/16	1/16"	27	63	12	6	4.9
	A2650NPT1/8	1/8"				7	5.5
	A2650NPT1/4	1/4"	18	70	18	11	9
	A2650NPT3/8	3/8"				12	
	A2650NPT1/2	1/2"	14	80	23	16	12

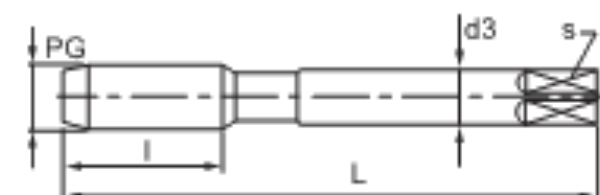
A2650	Tech. Code	NPT	TPI	L mm	I mm	d3 mm	s mm
	A2650NPT3/4	3/4"	14	100	24	20	16
	A2650NPT1	1"	11.1/2	110	30	25	20
	A2650NPT1 1/4	1-1/4"		125	32	32	24
	A2650NPT1 1/2	1-1/2"		140		36	29
	A2650NPT2	2"		160	34	45	35

STRAIGHT FLUTE TAP FOR BLIND AND THROUGH HOLES - PG



ITEM: A2660

Surface finish Bright
Hole type Blind and through
Thread depth $\leq 1.5XD$
Chamfer form C 2/3
Application Low and medium strength steel $\leq 800 \text{ N/mm}^2$



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
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TAP DIN 40432

A2660	Tech. Code	PG	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2660PG7	7	12.5 x 20	70	20	9	7	11.4
	A2660PG9	9	15.2 x 18			12	9	14
	A2660PG11	11	18.6 x 18	80	22	14	11	17.25

A2660	Tech. Code	PG	d x p mm	L mm	I mm	d3 mm	s mm	Tapping hole mm
	A2660PG13,5	13.5	20.4 x 18	80	22	16	12	19
	A2660PG16	16	22.5 x 18			18	14.5	21.25
	A2660PG21	21	28.3 x 16	90		22	18	27