

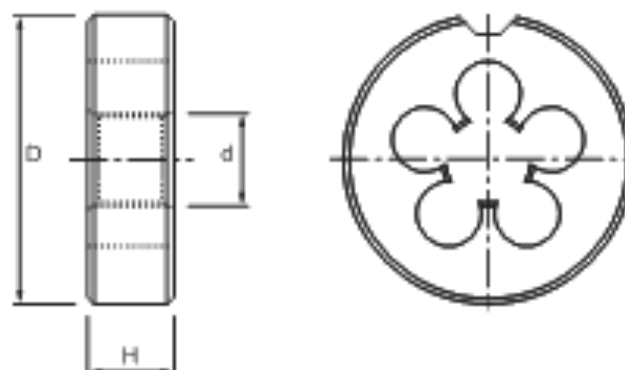
KERFOLG® RIGHT-HAND FIXED DIE - BSP



ITEM: A2920

Cylindrical BSP thread

Tolerance A
Execution Spiral lapped point.
 Backed-off lapped threads.
Surface finish Bright
Application General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	○		○			○	○	○	○	○	○				

DIE DIN 24231

A2920	Tech. Code	d x TPI	D mm	H mm
	A2920GAS1/8	1/8" x 28	38	10
	A2920GAS1/4	1/4" x 19		
	A2920GAS3/8	3/8" x 19	45	14
	A2920GAS1/2	1/2" x 14		
	A2920GAS5/8	5/8" x 14	55	16
	A2920GAS3/4	3/4" x 14	65	18

A2920	Tech. Code	d x TPI	D mm	H mm
	A2920GAS7/8	7/8" x 14	65	18
	A2920GAS1	1" x 11		
	A2920GAS11/8	1 1/8" x 11	75	20
	A2920GAS11/4	1 1/4" x 11		
	A2920GAS11/2	1 1/2" x 11	90	22
	A2920GAS2	2" x 11	105	

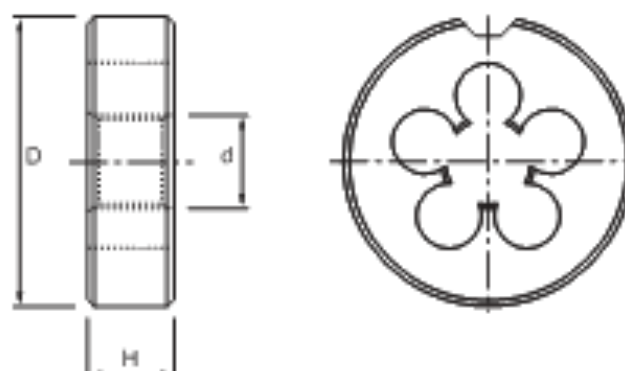
KERFOLG® RIGHT-HAND FIXED DIE - UNC



ITEM: A2925

UNC American thread

Tolerance 2A
Execution Spiral lapped point.
 Backed-off lapped threads
Surface finish Bright
Application General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	○		○			○	○	○	○	○	○				

DIE DIN 22568

A2925	Tech. Code	d x TPI	D mm	H mm
	A2925UNC440	#4 x 40	20	5
	A2925UNC540	#5 x 40		
	A2925UNC632	#6 x 32		
	A2925UNC832	#8 x 32		
	A2925UNC1024	#10 x 24		
	A2925UNC1224	#12 x 24	7	7
	A2925UNC1/4	1/4" x 20		
	A2925UNC5/16	5/16" x 18	25	9

A2925	Tech. Code	d x TPI	D mm	H mm
	A2925UNC3/8	3/8" x 16	30	11
	A2925UNC7/16	7/16" x 14		
	A2925UNC1/2	1/2" x 13	38	14
	A2925UNC9/16	9/16" x 12		
	A2925UNC5/8	5/8" x 11	45	18
	A2925UNC3/4	3/4" x 10		
	A2925UNC7/8	7/8" x 9	55	22
	A2925UNC1	1" x 8		

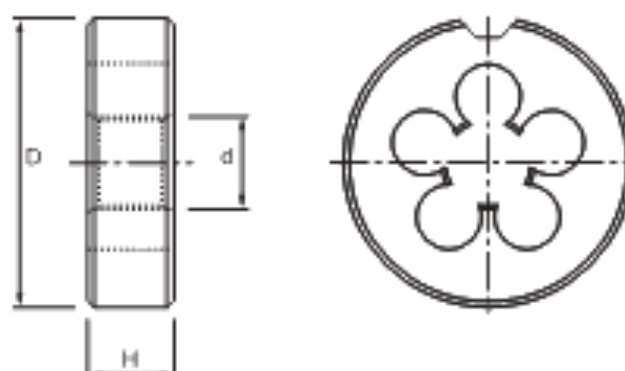
KERFOLG® RIGHT-HAND FIXED DIE - UNF



ITEM: A2927

UNF American thread

Tolerance 2A
Execution Spiral lapped point.
 Backed-off lapped threads
Surface finish Bright
Application General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	○		○			○	○	○	○	○	○				

DIE DIN 22568

A2927	Tech. Code	d x TPI	D mm	H mm
	A2927UNF836	#8 x 36	20	5
	A2927UNF1032	#10 x 32		
	A2927UNF1228	#12 x 28		
	A2927UNF1/4	1/4" x 28	25	9
	A2927UNF5/16	5/16" x 24		
	A2927UNF3/8	3/8" x 24	30	11
	A2927UNF7/16	7/16" x 20		

A2927	Tech. Code	d x TPI	D mm	H mm
	A2927UNF1/2	1/2" x 20	38	10
	A2927UNF9/16	9/16" x 18		
	A2927UNF5/8	5/8" x 18	45	14
	A2927UNF3/4	3/4" x 16		
	A2927UNF7/8	7/8" x 14	55	16
	A2927UNF1	1" x 10		