


FRONT AND BACK DEBURRING TOOLS


ITEM: A6310

EZ BURR tool allows for front and back deburring in a single pass.

Tech. Code	D mm	d1 Offset mm	L1 mm	L2 mm	L3 mm	L mm	D mm	Application mm	Blade Cod.	
A6310L1A2,5	2.5	- 0.10 + - 0.12	11	31.7	25	85.6	6	2.47 + 2.65	L1A	1
A6310L1A3	3.0							2.97 + 3.15		
A6310L1B3,3	3.3							3.27 + 3.45		
A6310L2A4	4.0	- 0.15 + - 0.20	13	44	33	3.90 + 4.40		L2A		
A6310L2B5	5.0					4.90 + 5.40				
A6310L2B6	6.0					5.90 + 6.40				
A6310L3A8	8.0	- 0.15 + - 0.20	17	-	-	127	7.90 + 8.40	L3A		
A6310L3A8,5	8.5						8.40 + 8.90			
A6310L3B10	10.0						9.90 + 11.0			
A6310L3B12	12.0	- 0.17 + - 0.25	17	-	-	165	11.90 + 13.00	L3B		
A6310L3B14	14.0						13.90 + 15.00			
A6310L3B16	16.0						15.90 + 17.00			

STANDARD BLADES FOR DEBURRING TOOLS TYPE B

ITEM: A6320

Tech. Code	Tool Dimension	Front cutting angle	Back cutting angle	
A6320L1A	L1A	45°	60°	1
A6320L1B	L1B			
A6320L2A	L2A			
A6320L2B	L2B			
A6320L3A	L3A			
A6320L3B	L3B			


Standard

PUSH ANGLE 45°

PULL ANGLE 60°

POSITIVE BLADES FOR DEBURRING TOOLS TYPE B

ITEM: A6321

Tech. Code	Tool Dimension	Front cutting angle	Back cutting angle	
A6321L1A	L1A	45°	60°	1
A6321L1B	L1B			
A6321L2A	L2A			
A6321L2B	L2B			
A6321L3A	L3A			
A6321L3B	L3B			

Positive

PUSH ANGLE 45°

PULL ANGLE 60°

Tools for front and rear burr removal.

E-Z Burr tools are manufactured for front and rear burr removal.

No other HSS deburring tool are designed with the flexible blade to operate independent from springs and plungers, a solid shank particularly strong assure a great durability. The patented E-Z Burr HSS deburring tool allows you to change chamfer settings, and cutting blades without removing it from the holder. Once the desired chamfer is set, it won't change, even from blade to blade. The result is less downtime, more production.