

KERFOLG® SINGLE-SIDE SQUARE SHOULDERING END MILLS

Wall

ITEM: B4F25

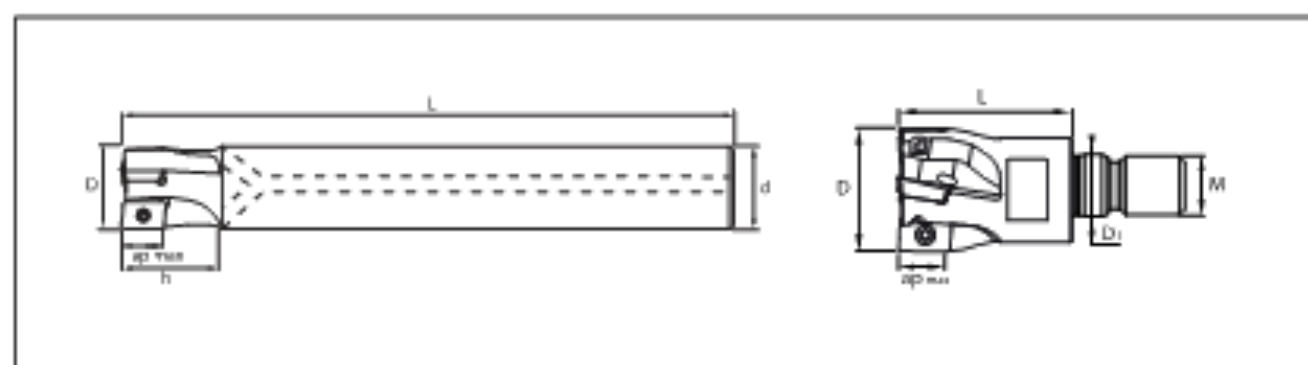
General, multifunctional shouldering mills.

Coupling type Cylindrical shank - Screw-On

Insert type APKT060204...

Application Square shouldering

Ø10 ~ 32 mm



CYLINDRICAL SHANK CUTTER

B4F25	Tech. Code		Z	D mm	L mm	d mm	h mm	Ap max mm	Air hole	Insert
Weldon	B4F251006Z2		2	10	80	10	28	5,2	With	APKT060204PDTR...
	B4F251206Z3		3	12		12	30			
	B4F251406Z3			14	85		32			
	B4F251606Z4		4	16		16	35			
	B4F251806Z4			18	90		30			
	B4F252006Z5		5	20		20	40			
	B4F252506Z7		7	25	50					
	B4F253206Z8		8	32	124	25	64			

THREADED SHANK CUTTER

B4F27	Tech. Code	Z	D mm	L mm	D1 mm	Ap max mm	M mm	Air hole	Insert
Screw-on	B4F271006Z2	2	10	16	6,5	5.2	6	With	APKT060204PDTR...
	B4F271206Z3	3	12				8		
	B4F271606Z4	4	16	21	8,5		10		
	B4F272006Z5	5	20	26	10,5		12		
	B4F272506Z7	7	25	30	12,5				

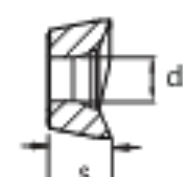
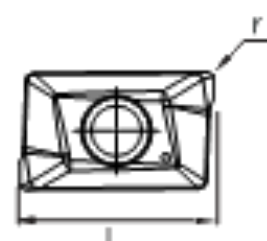
SPARE PARTS

Tech. Code	Version	Description	Denomination
BRICA200	APKT060204PDTR...	Clamping insert screw	BRICA200
BRICA151	For insert Ø 7.9mm and Ø 10.6mm	Torx screwdriver	BRICA151

KERFOLG® GEOMETRY AND CUTTING CONDITIONS

Wall

APKT 060204... l=6,0mm s=2,16mm
d1=2,06mm r=0,4mm



		Description	Grade	Tech. Code	P			M		K		N	S	H
					<500 N/mm²	<850 N/mm²	<1200 N/mm²	<600 N/mm²	<850 N/mm²	<240 HB	<300 HB	Alu	HTA	<60 HRC
MEDIUM CUTTING	MR	APKT 060204PDR MR	PT35	B4E1206APMR10	●	●	○	○	○	○	○		○	

● RECOMMENDED FOR... ○ USABLE FOR...