

KERFOLG FORMING TAP FOR BLIND AND THROUGH HOLES - M



ITEM: A2360

Thread ISO coarse pitch DIN13

Tolerance 6HX

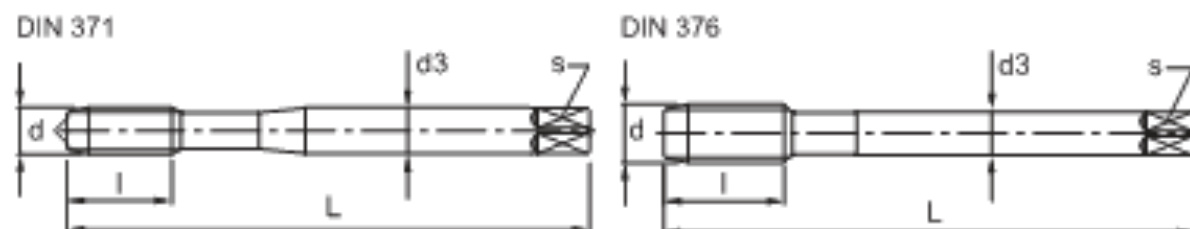
Surface finish PERFORM

Thread depth $\leq 2.5XD$

Hole type Blind and through

Chamfer form C 2/3 with coolant grooves

Application Specific for machining all types of stainless steel and Duplex



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
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TAP DIN 371

A2360	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2360M4	4 x 0.7	70	7	4.5	3.4	3.7
	A2360M5	5 x 0.8		8	6	4.9	4.65
	A2360M6	6 x 1	80	10			5.55

A2360	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2360M8	8 x 1.25	90	14	8	6.2	7.40
	A2360M10	10 x 1.5	100	16	10	8	9.30

TAP DIN 376

A2360	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2360M12	12 x 1.75	110	18	9	7	11.2
	A2360M14	14 x 2		20	11	9	13.1

A2360	Tech. Code	d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2360M16	16 x 2	110	20	12	9	15.1

Related products

ER TAPPING ATTACHMENTS

Tech. Code	Description	DIN371 - 374/6
C410503,5	GTIN ER32 DIN 3,50X2,70	M3 - M5
C410504,5	GTIN ER32 DIN 4,50X3,40	M4 - M6
C410506	GTIN ER32 DIN 6,00X4,90	M5 - M8

The products are available in chapter C