

KERFOLG FORMING TAP FOR BLIND THROUGH HOLES - MF



ITEM: A2457

ISO thread fine pitch DIN13

Tolerance 6HX

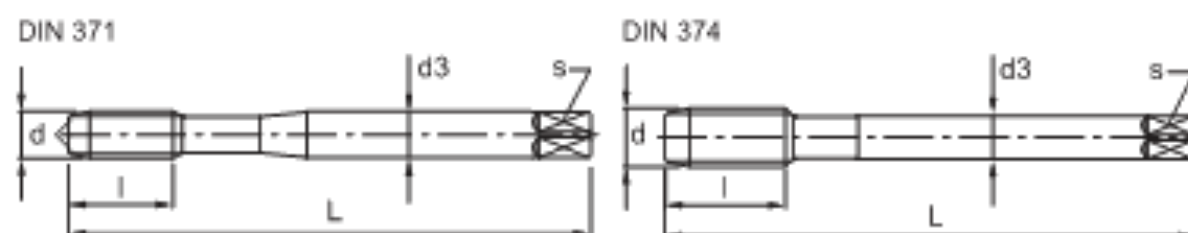
Surface finish	TiN
----------------	-----

Thread depth $\leq 2,5XD$

Hole type	Blind and through
-----------	-------------------

Chamfer form	C 2/3 with coolant grooves
--------------	----------------------------

Application Carbon and stainless steel up to $R \leq 800 \text{ N/mm}^2$, aluminum alloys with silicon $\leq 7\%$



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 340	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
●	●		●	●				●	○		●				

TAP DIN 371

A2457	Tech. Code		d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2457MF081		8 x 1	90	18	8	6,2	7,5
	A2457ME101		10 x 1			10	8	9,5

A2457	Tech. Code		d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2457MF101.25		10 x 1,25	100	20	10	8	9,4

TAP DIN 374

A2457	Tech. Code		d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2457MF121		12 x 1	100	22	9	7	11,5
	A2457MF121,25		12 x 1,25					11,4
	A2457MF121,5		12 x 1,5					11,3
	A2457M141		14 x 1			11	9	13

A2457	Tech. Code		d x p mm	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2457M141,5		14 x 1,5	100	22	11	9	13,3
	A2457M161		16 x 1			12		15
	A2457M161,5		16 x 1,5					15,3

Related products

ALPA DIGITAL CALIPERS IP67 WITH PRESET

Tech. Code	Measuring range mm	A mm	B mm
D0010150P	0 + 150	235	40
D0010200	0 + 200	290	50
D0010300	0 + 300	388	64

The products are available in chapter D