

						CUTTING DATA											
			Description	Grade	Tech. Code		Depth mm	Feed mm/rev	P	M	K	N	S	H			
FINISHING	FFP		CCMT 060204-FFP	1010	B1C54CCFFP05		0,20	0,05	●	●	●						
			CCMT 09T308-FFP		B1C54CCFFP06		0,50	0,12	●	●	●						
							1,80	0,20	●								
	CFP		CCMT 060202-CFP	4125	B1C55CCCFP10		0,50 1,50 2,20	0,07 0,10 0,14	●	●							
			CCMT 060204-CFP	4115	B1C55CCCFP14				●	●							
				4125	B1C55CCCFP11				●	●							
			CCMT 09T302-CFP		B1C55CCCFP15				●	●							
			CCMT 09T304-CFP	4115	B1C55CCCFP16				●	●							
				4125	B1C55CCCFP12				●	●							
				4115	B1C55CCCFP17				●	●							
			CCMT 09T308-CFP	4125	B1C55CCCFP13				●	●							
				4135	B1C55CCCFP18				●	●							
						●			●								
		MEDIUM CUTTING	CMP		CCMT 060204-CMP	4115			B1C56CCCMP10		2,00 3,00 5,00	0,12 0,16 0,21	●	●			
	4125			B1C56CCCMP11			●	●									
	4135			B1C56CCCMP23			●	●									
	CCMT 060208-CMP			4115	B1C56CCCMP18		●	●									
				4125	B1C56CCCMP20		●	●									
				4135	B1C56CCCMP24		●	●									
	CCMT 09T304-CMP			4115	B1C56CCCMP12		●	●									
				4125	B1C56CCCMP13		●	●									
				4135	B1C56CCCMP14		●	●									
	CCMT 09T308-CMP			4115	B1C56CCCMP19		●	●									
				4125	B1C56CCCMP21		●	●									
				4135	B1C56CCCMP15		●	●									
	CCMT 120404-CMP			4125	B1C56CCCMP16		●	●									
	CCMT 120408-CMP				B1C56CCCMP17		●	●									
	CCMT 120412-CMP				B1C56CCCMP22		●	●									
						●	●										
	SMP			CCMT 060204-SMP	2125	B1C57CCSMP10		●	●								
			CCMT 060208-SMP	B1C57CCSMP12			●	●									
				B1C57CCSMP11			●	●									
			CCMT 09T304-SMP	2135		B1C57CCSMP13		●	●								
			CCMT 09T308-SMP	2125	B1C57CCSMP14		●	●									
				2135	B1C57CCSMP15		●	●									
			CCMT 120404-SMP	2125	B1C57CCSMP16		●	●									
			CCMT 120408-SMP		B1C57CCSMP17		●	●									
	CCMT 120412-SMP		B1C57CCSMP18			●	●										
	AFP			CCGT 06021FN-AFP	NL10	B1C58CCAFP15		1,50 3,00 6,50	0,20 0,30 0,50					●	●	●	
			CCGT 060202FN-AFP	B1C58CCAFP10									●	●	●		
			CCGT 060204FN-AFP	B1C58CCAFP11									●	●	●		
			CCGT 09T302FN-AFP	B1C58CCAFP12									●	●	●		
			CCGT 09T304FN-AFP	B1C58CCAFP13										●	●	●	
			CCGT 09T308FN-AFP	B1C58CCAFP14										●	●	●	
			CCGT 120404FN-AFP	B1C58CCAFP16										●	●	●	
			CCGT 120408FN-AFP	B1C58CCAFP17										●	●	●	