

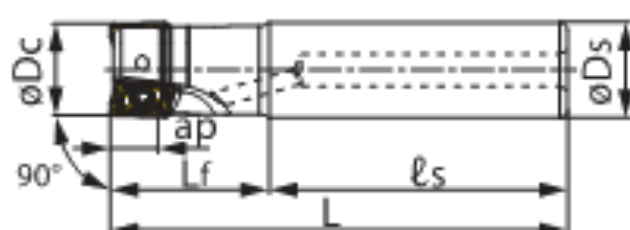
TUNGSTOL SINGLE SIDE SQUARE SHOULDERING END MILLS

TUNGFRÆC

ITEM: B4F55

Square shouldering mills for small diameters

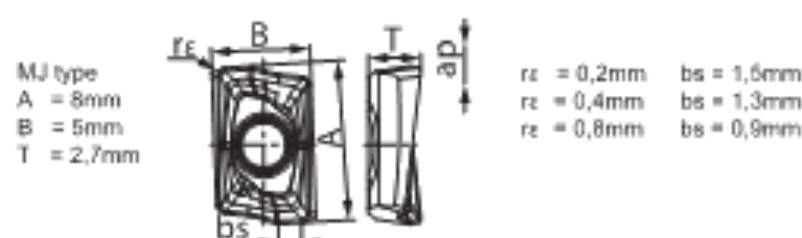
Coupling type Cylindrical shank
Insert type AVGT06...
Application Square shouldering for small diameters
Rake angle A.R. +6° ~ +7,6°, R.R. = -37,1° ~ -32,4°



	Tech. Code		Denomination	Z	Dc mm	Ds mm	L mm	Lf mm	Max a.p. mm	Weight Kg	Air hole
Cylindrical	B4F5508Z1		EPAV06M008C10.R01	1	8	10	80	20	6	0,04	With
	B4F5510Z2		EPAV06M010C10.0R02	2	10		100	35		0,06	
	B4F5510Z2L		EPAV06M010C10.0R02L		80		20	0,09			
	B4F5512Z2		EPAV06M012C12.0R02		12	12	120	35		0,06	
	B4F5512Z2L		EPAV06M012C12.0R02L	80			20	0,12			
	B4F5512Z3		EPAV06M012C12.0R03	90			35	0,20			
	B4F5516Z3		EPAV06M016C16.0R03	16	16	140	35	0,12			
	B4F5516Z3L		EPAV06M016C16.0R03L			90	20	0,12			
	B4F5516Z4		EPAV06M046C46.0R04			4					

TUNGSTOL GEOMETRY AND CUTTING CONDITIONS - TUNGFORCEREC

TUNGFRÆC



		Description	Grade	Tech. Code	P			M		K		N	S	H
					<500 N/mm ²	<850 N/mm ²	<1200 N/mm ²	<600 N/mm ²	<850 N/mm ²	<240 HB	<300 HB	Alu	HTA	<60 HRC
MEDIUM CUTTING	MJ	AVGT 060302PBER-MJ	AH120	B4T12AVMJ01					●	●	●		●	●
			AH3135	B4T12AVMJ02	●	●	●	●	○					
		AVGT 060304PBER-MJ	AH120	B4T12AVMJ03					●	●	●		●	●
			AH3135	B4T12AVMJ04	●	●	●	●	○					
		AVGT 060308PBER-MJ	AH120	B4T12AVMJ05					●	●	●		●	●
			AH3135	B4T12AVMJ06	●	●	●	●	○					

● RECOMMENDED FOR... ○ USABLE FOR...

SPARE PARTS

Tech. Code	Version	Description	Denomination
BRICA188	HPAV06M	Clamping insert screw	CSPB-2H