

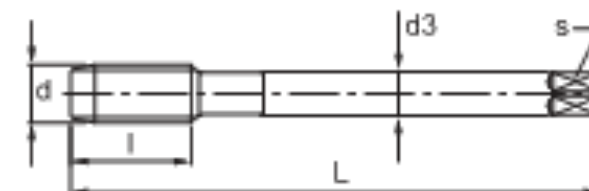
KERFOLG SPIRAL POINT TAP FOR THROUGH HOLES - UNC



ITEM: A2510

UNC American thread

Tolerance	2 B
Surface finish	Bright
Thread depth	≤ 2XD
Hole type	Through
Chamfer form	B 4/5
Application	General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
○	●		●	●		○	●	●	○	○					

TAP DIN 2184

A2510	Tech. Code	UNC	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2510UNC1/4	1/4"	20	80	18	7	5.5	5.2
	A2510UNC5/16	5/16"	18	90	20	6	4.9	6.6
	A2510UNC3/8	3/8"	16	100	22	7	5.5	8
	A2510UNC7/16	7/16"	14	110	24	8	6.2	9.4
	A2510UNC1/2	1/2"	13	125	26	9	7	10.75

A2510	Tech. Code	UNC	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2510UNC9/16	9/16"	12	110	28	11	9	12.25
	A2510UNC5/8	5/8"	11	125	30	12	9	13.5
	A2510UNC3/4	3/4"	10	140	32	14	11	16.5
	A2510UNC7/8	7/8"	9	160	34	18	14.5	19.5
	A2510UNC1	1"	8	180	38	18	16	22.25

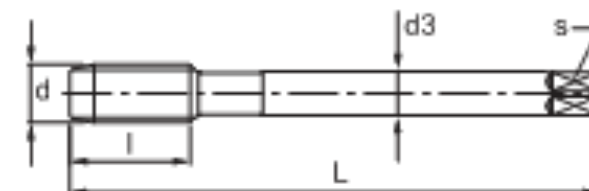
KERFOLG SPIRAL FLUTE 40° TAP FOR BLIND HOLES - UNC



ITEM: A2617

UNC American thread

Tolerance	2 B
Surface finish	Bright
Thread depth	≤ 2.5XD
Hole type	Blind
Chamfer form	C 2/3
Application	General application



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
○	●		●	●		○	●	●	○	○					

TAP DIN 2184

A2617	Tech. Code	UNC	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2617UNC1/4	1/4"	20	80	18	7	5.5	5.2
	A2617UNC5/16	5/16"	18	90	20	6	4.9	6.6
	A2617UNC3/8	3/8"	16	100	22	7	5.5	8
	A2617UNC7/16	7/16"	14	110	24	8	6.2	9.4
	A2617UNC1/2	1/2"	13	125	26	9	7	10.75

A2617	Tech. Code	UNC	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2617UNC9/16	9/16"	12	110	28	11	9	12.25
	A2617UNC5/8	5/8"	11	125	30	12	9	13.5
	A2617UNC3/4	3/4"	10	140	32	14	11	16.5
	A2617UNC7/8	7/8"	9	160	34	18	14.5	19.5
	A2617UNC1	1"	8	180	38	18	16	22.25

KERFOLG SPIRAL FLUTE 40° TAP FOR BLIND HOLES - UNC



ITEM: A2520

UNC American thread

Tolerance	2 B
Surface finish	TiNOX
Thread depth	≤ 2.5XD
Hole type	Blind
Chamfer form	C 2/3
Application	Stainless steel



< 500	< 850	< 1200	< 600	< 850	Duplex	< 240	< 300	< 10% Si	> 10% Si	Brass Copper	Bronze	Ti6Al4V	HTA	< 45	< 60
			●	●	●										

TAP DIN 2184

A2520	Tech. Code	UNC	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2520UNC1/4	1/4"	20	80	8	7	5.5	5.2
	A2520UNC5/16	5/16"	18	90	13	6	4.9	6.6
	A2520UNC3/8	3/8"	16	100	11	7	5.5	8
	A2520UNC7/16	7/16"	14	110	17	8	6.2	9.4

A2520	Tech. Code	UNC	TPI	L mm	l mm	d3 mm	s mm	Tapping hole mm
	A2520UNC1/2	1/2"	13	110	15	9	7	10.75
	A2520UNC5/8	5/8"	11	125	18	12	9	13.5
	A2520UNC3/4	3/4"	10	140	21	14	11	16.5