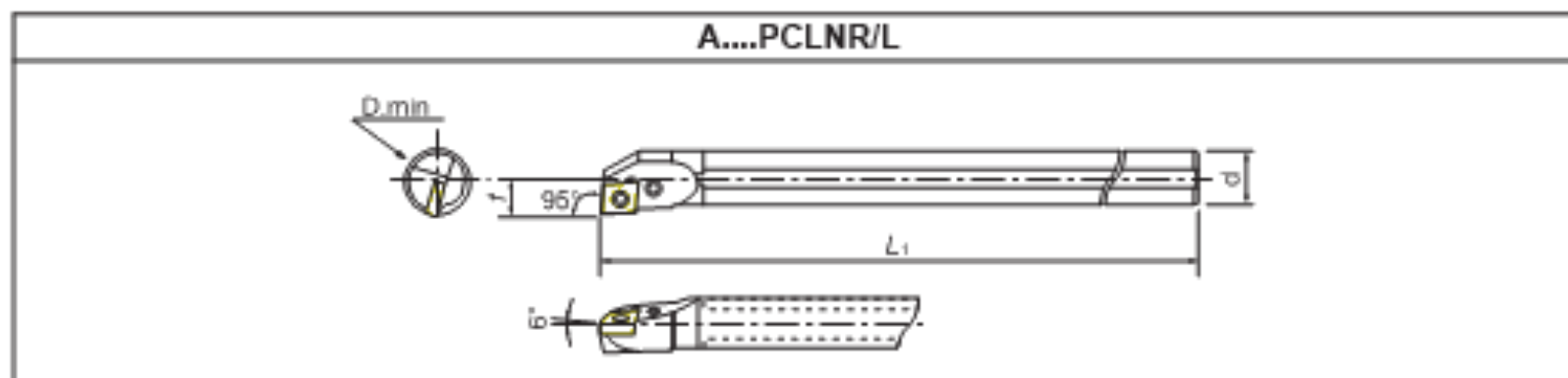




ITEM: B0U15

Material Steel  
Clamping system P (lever)  
Application Internal turning



|              |            |               |          |      |      |       |            | SPARE PARTS INCLUDED |          |          |          |            |
|--------------|------------|---------------|----------|------|------|-------|------------|----------------------|----------|----------|----------|------------|
|              | Tech. Code | Description   | D min mm | d mm | f mm | L1 mm | Inserts    | Lever                | Screw    | Wrench   | Shim     | Spring pin |
| A....PCLNR/L | B0U15R2512 | A25R PCLNR 12 | 32       | 25   | 17   | 200   | CN..1204.. | BRICA013             | BRICA053 | BRICA015 | BRICA007 | BRICA017   |
|              | B0U15R3212 | A32S PCLNR 12 | 40       | 32   | 22   | 250   |            |                      | BRICA027 |          |          |            |
|              | B0U15R4012 | A40V PCLNR 12 | 50       | 40   | 27   | 300   |            |                      | BRICA053 |          |          |            |
|              | B0U15L2512 | A25R PCLNL 12 | 32       | 25   | 17   | 200   |            |                      | BRICA027 |          |          |            |
|              | B0U15L3212 | A32S PCLNL 12 | 40       | 32   | 22   | 250   |            |                      |          |          |          |            |
|              | B0U15L4012 | A40V PCLNL 12 | 50       | 40   | 27   | 300   |            |                      |          |          |          |            |

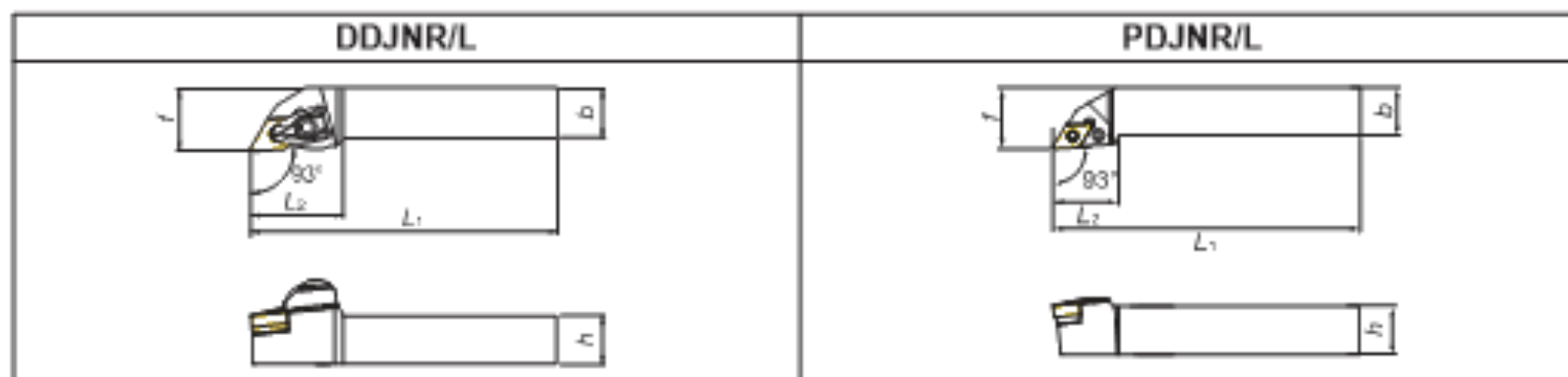
**KERFOLG® EXTERNAL TURNING TOOLHOLDERS - NEGATIVE INSERTS - D SHAPE**

Turn



ITEM: B0U20

Material Steel  
Clamping system D - P (clamp - lever)  
Application Turning and copying



|         |               |  |              |         |         |         |          |          | SPARE PARTS INCLUDED |          |          |          |            |            |
|---------|---------------|--|--------------|---------|---------|---------|----------|----------|----------------------|----------|----------|----------|------------|------------|
|         | Tech. Code    |  | Description  | b<br>mm | h<br>mm | f<br>mm | L2<br>mm | L1<br>mm | Inserts              | Clamp    | Wrench   | Shim     | Shim screw | Spring pin |
| DDJNR/L | B0U20R2020K15 |  | DDJNR2020K15 | 20      | 20      | 25      | 35       | 125      | DN..1506..           | BRICA005 | BRICA006 | BRICA028 | BRICA008   | /          |
|         | B0U20R2525M15 |  | DDJNR2525M15 | 25      | 25      | 32      | 36       | 150      |                      |          |          |          |            |            |
|         | B0U20L2020K15 |  | DDJNL2020K15 | 20      | 20      | 25      | 35       | 125      |                      |          |          |          |            |            |
|         | B0U20L2525M15 |  | DDJNL2525M15 | 25      | 25      | 32      | 36       | 150      |                      |          |          |          |            |            |

|         |               |  |                |         |         |         |          |          | SPARE PARTS INCLUDED |          |          |          |          |            |
|---------|---------------|--|----------------|---------|---------|---------|----------|----------|----------------------|----------|----------|----------|----------|------------|
|         | Tech. Code    |  | Description    | b<br>mm | h<br>mm | f<br>mm | L2<br>mm | L1<br>mm | Inserts              | Lever    | Screw    | Wrench   | Shim     | Spring pin |
| PDJNR/L | B0U21R2020K15 |  | PDJNR2020K15   | 20      | 20      | 25      | 35       | 125      | DN..1506..           | BRICA059 | BRICA030 | BRICA015 | BRICA031 | BRICA017   |
|         | B0U21R2525M15 |  | PDJNR2525M15   | 25      | 25      | 32      | 36       | 150      |                      |          |          |          |          |            |
|         | B0U21L2020K15 |  | PDJNL 2020 K15 | 20      | 20      | 25      | 35       | 125      |                      |          |          |          |          |            |
|         | B0U21L2525M15 |  | PDJNL 2525 M15 | 25      | 25      | 32      |          | 150      |                      |          |          |          |          |            |

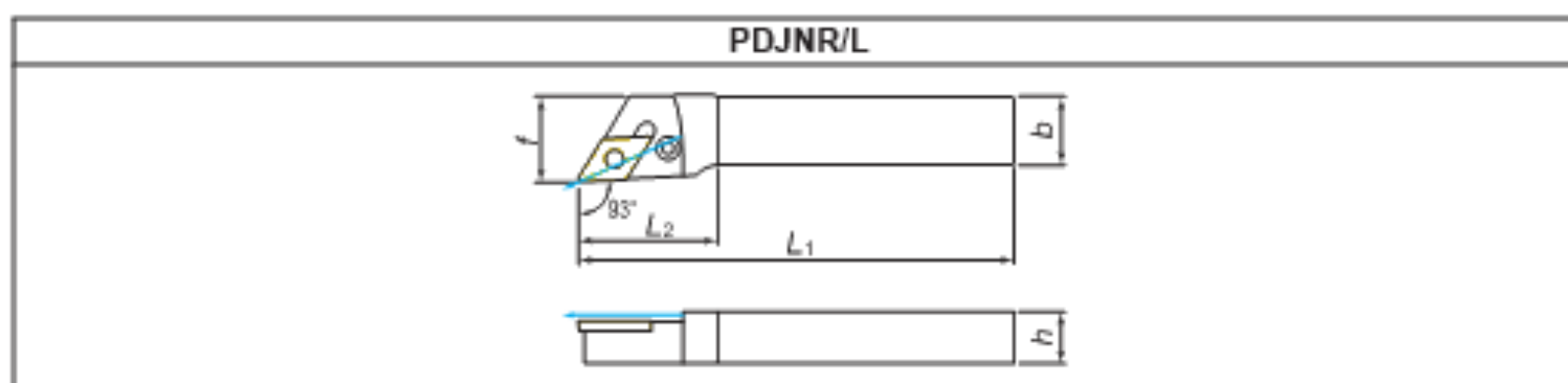
**KERFOLG® EXTERNAL TURNING TOOLHOLDERS - NEGATIVE INSERTS - D SHAPE**

Turn



ITEM: B0U23

Material Steel  
Clamping system P (lever)  
Application Turnings, Facing and Chamfers



Connector 1/8" Gas included

|         |               |  |                        |         |         |         |          |          | SPARE PARTS INCLUDED |          |          |          |          |            |
|---------|---------------|--|------------------------|---------|---------|---------|----------|----------|----------------------|----------|----------|----------|----------|------------|
|         | Tech. Code    |  | Description            | b<br>mm | h<br>mm | f<br>mm | L2<br>mm | L1<br>mm | Inserts              | Lever    | Screw    | Wrench   | Support  | Spring pin |
| PDJNR/L | B0U23L1616H11 |  | PDJNL 1616 H11 IK G1/8 | 16      | 16      | 20      | 30       | 100      | DN..1104..           | BRICA250 | BRICA253 | BRICA256 | BRICA245 | BRICA255   |
|         | B0U23L2020K15 |  | PDJNL 2020 K15 IK G1/8 | 20      | 20      | 25      |          | 125      | DN..1506..           | BRICA251 | BRICA252 |          | BRICA246 | BRICA254   |
|         | B0U23L2525M15 |  | PDJNL 2525 M15 IK G1/8 | 25      | 25      | 32      |          | 150      | DN..1104..           | BRICA250 | BRICA253 |          | BRICA245 | BRICA255   |
|         | B0U23R1616H11 |  | PDJNR 1616 H11 IK G1/8 | 16      | 16      | 20      |          | 100      | DN..1506..           | BRICA251 | BRICA252 |          | BRICA246 | BRICA254   |
|         | B0U23R2020K15 |  | PDJNR 2020 K15 IK G1/8 | 20      | 20      | 25      |          | 125      |                      |          |          |          |          |            |
|         | B0U23R2525M15 |  | PDJNR 2525 M15 IK G1/8 | 25      | 25      | 32      |          | 150      |                      |          |          |          |          |            |