

KERFOLG TOOLHOLDERS FOR PARTING, GROOVING AND TURNING

DGN...



ITEM: B2U30

Type

Dimension

Clamping system

Application

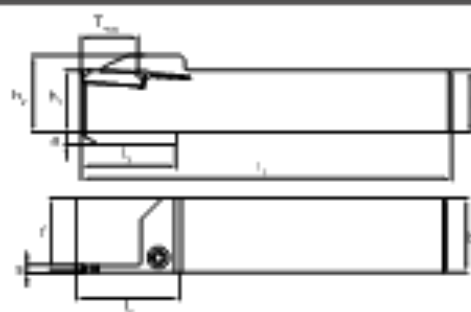
DGN22..

2 - 3 mm

Screw

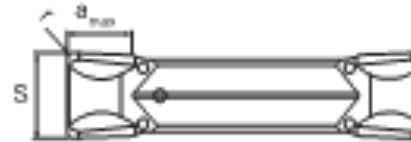
Grooving, parting and turning

TGE...-DGN



														SPARE PARTS		
	Tech. Code		Description	h mm	b mm	s mm	Tmax mm	h2 mm	l1 mm	l2 mm	l3 mm	f mm	a mm	Inserts	Insert screw	Wrench
TGE...DGN	B2U3016L1202		TGE16L-DGN2202-12	16	16	2	12	25	125	35	24	15,3	4	DGN22...2	BRICA 217	BRICA 219
	B2U3016R1202		TGE16R-DGN2202-12													
	B2U3020L1202		TGE20L-DGN2202-12	20	20	3	12	30	125	35	24	19,3	4	DGN22...3	BRICA 217	BRICA 219
	B2U3020R1202		TGE20R-DGN2202-12													
	B2U3020L2103		TGE20L-DGN2203-21													
	B2U3020R2103		TGE20R-DGN2203-21													
	B2U3020L1203		TGE20L-DGN2203-12													
	B2U3020R1203		TGE20R-DGN2203-12													
	B2U3025L1203		TGE25L-DGN2203-12	25	25	3	21	30	125	35	24	23,8	4	DGN22...3	BRICA 217	BRICA 219
	B2U3025R1203		TGE25R-DGN2203-12													
	B2U3025L2103		TGE25L-DGN2203-21													
	B2U3025R2103		TGE25R-DGN2203-21													

KERFOLG INSERTS FOR PARTING, GROOVING AND TURNING - DOUBLE SIDE



			Description	Degree	Tech. Code		s mm	a max mm	l mm	r mm	T max mm	Tool Holders
GROOVING	G1	DGN22 2.00-0.20-G1	G135	B2T3002G101		2	2,5	22	0,2	20	TGE_22	
			G240	B2T3002G102								
			G145	B2T3002G103								
		DGN22 3.00-0.20-G1	G135	B2T3003G101		3						
			G240	B2T3003G102								
			G145	B2T3003G103								
	G01	DGN22 2.00-0.20-G01	G135	B2T3102G0101		2						
			G240	B2T3102G0102								
			G145	B2T3102G0103								
		DGN22 3.00-0.20-G01	G135	B2T3103G0101		3						
			G240	B2T3103G0102								
			G145	B2T3103G0103								
S01	DGN22 2.00-0.20-S01	G145	B2T3202S0101		2							
		G245	B2T3202S0102									
		G145	B2T3203S0101				3					
	DGN22 3.00-0.20-S01	B2T3203S0102										
		B2T3302MD101										
		TURNING	MD1	DGN22 2.00-0.20-MD1	G240	B2T3303MD102		3				
DGN22 3.00-0.30-MD1	B2T3402MP101					2						
DGN22 2.00-1.00-MP1	B2T3403MP102									3		
MP1	DGN22 3.00-1.50-MP1											