

KERFOLG TOOLHOLDERS FOR PARTING, GROOVING AND TURNING

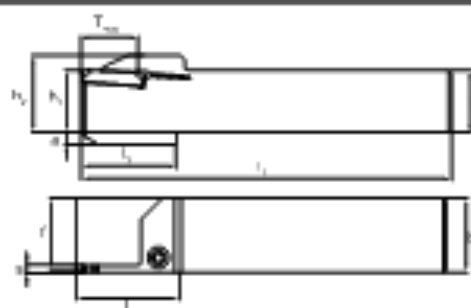
DGN...



ITEM: B2U32

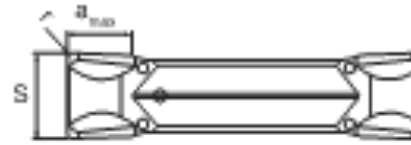
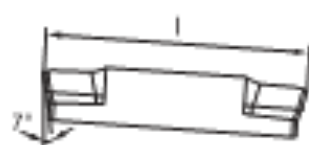
Type DGN25...
 Dimension 4 - 5 - 6 mm
 Clamping system Screw
 Application Grooving, cut off and turning

TGE...DGN25..



												SPARE PARTS		
	Tech. Code		Description	h mm	b mm	s mm	Tmax mm	h2 mm	l1 mm	l2 mm	f mm	Inserts	Insert screw	Wrench
TGE...DGN25...	B2U3220L2104		TGE20L-DGN2504-21	20	20	4	21	30	125	35	18,5	DGN25...4	BRICA 217	BRICA 219
	B2U3220R2104		TGE20R-DGN2504-21											
	B2U3225L2104		TGE25L-DGN2504-21	25	25						23,5			
	B2U3225R2104		TGE25R-DGN2504-21											

KERFOLG INSERTS FOR DEEP GROOVING AND PARTING - DOUBLE SIDE



			Description	Degree	Tech. Code		s mm	a max mm	l mm	r mm	T max mm	Tool Holders
GROOVING	G1		DGN25 4.00-0.30-G1	G135	B2T4004G101		4	3	25	0,3	23	TGE...
				G240	B2T4004G102							
				G145	B2T4004G103							
	G01	DGN25 4.00-0.30-G01	G135	B2T4104G0101	-			0,4				
			G240	B2T4104G0102								
			G145	B2T4104G0103								
	S01	DGN25 4.00-0.40-S01	G240	B2T4204S0101	-			0,4				
				B2T4204S0102								
MD1	DGN25 4.00-0.40-MD1	B2T4304MD101		3	2,0							
MP1	DGN25 4.00-2.00-MP1	B2T4404MP101		2,5	2,0							

KERFOLG DEEP GROOVING AND PARTING BLADES - SINGLE SIDE

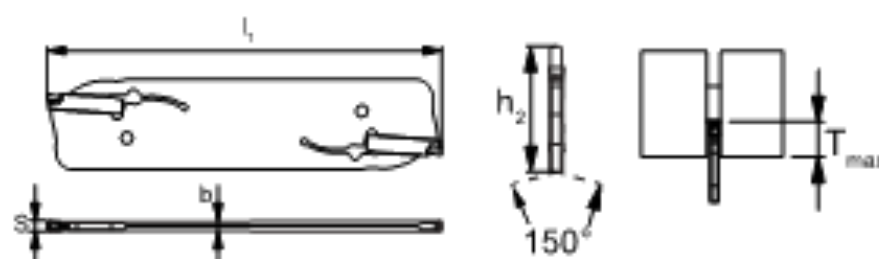
SGN...



ITEM: B2U45

Type SGN25...
 Dimension 4 mm
 Clamping system Flexible
 Application Grooving and parting off

BN...SGN



									SPARE PARTS	
	Tech. Code	Description	h2 mm	b mm	s mm	l1 mm	T max mm		Inserts	Wrench
BN...SGN	B2U4526N04	BN4-26-SGN	26	2,4	4	110	40		SGN25...4	BRICA215
	B2U4532N04	BN4-32-SGN	32	2,4		150	50			