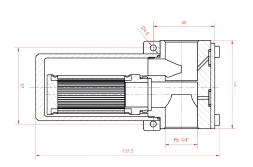
### Stainless Steel In-Line Filter - MPF-80-200







Dirt particles in coolants often result in blockages in small cooling channels and can render mould inserts useless. This maintenance friendly Mouldpro stainless steel in-line filter MPF-80-200 offers superior low cost protection against foreign body particles, in particular for conformal cooling channel of injection moulding tools.

The filter can be flanged to the mould or operated in conjunction with temperature control units.

### Sure protection of your temperature cooling channels

High filter performance is based on a starshaped folded stainless steel sieve that prevents the ingress of all particles of >200  $\mu$ m into the cooling channel.

#### Versatile use

The filter is suitable for use with water- or oilbased coolants with a flow volume of up to 80 l/ min and offers versatile application possibilities within a temperature range of -10 to 260°C.

# Simple maintenance

A maintenance friendly concept allow easy removal of the filter insert, which can be cleaned with compressed air, in an ultrasound bath or by means of a high pressure cleaner. The filter housing remains in the system circuit.

The MPF-80-200 can be supplied with an optional maintenance indicator.

All advantages at a glance:

- · Low cost with high filter performance
- · Simple maintenance and cleaning
- · Suitable for high flow volumes
- · Large temperature range





Filter insert

Part No. MPF-F



Maintenance indicator

Part No. MPF-M



O-Ring

Part No. MPF-O

| Technical data        |                              |
|-----------------------|------------------------------|
| Material              | Stainless steel 1.4305       |
| Connection thread     | G 3/4"                       |
| Coolant               | Water / oil                  |
| Pressure range        | PN 16                        |
| Operating temperature | -10°C / 260°C                |
| Seal                  | PTFE                         |
| Dimensions            | 76 x 56 x 131 mm (L x W x H) |
| Weight                | approx. 1.3 kg               |
|                       |                              |

# Design according to:

Pressure Equipment Directive 97/23/EU, pressure equipment type acc. to Art.

- 1: container, fluid acc. to Art. 9: group
- 2: others acc. to Art. 3, para.
- 3: good engineering practice, suitable for max. 1,000 full cycle motions.

| Filter insert  |   |
|----------------|---|
| Material       | Stainless steel 1.4305, adhesive-free, rolled |
| Mesh width     | 200 μm  |
| Filter surface | approx. 150 cm <sup>2</sup>                   |
| Connection     | Thread connector                              |
| Dimensions     | Ø 32 X 76 mm                                  |
|                |   |

| Maintenance indicator (optional) |                                   |  |
|----------------------------------|-----------------------------------|--|
| Principle                        | Differential pressure measurement |  |
| Seal                             | PTFE O-ring                       |  |
| Dimensions                       | 45 x 30 x 66 mm (L x W x H)       |  |

| 0-Ring     |               |  |
|------------|---------------|--|
| Material   | PTFE          |  |
| Dimensions | Ø 45 X 1.5 mm |  |