

POLISHING & ABRASIVES

Grinding and polishing stones

Gesswein® DIEMAKER

The original "diemaker stones". Medium hard aluminium oxide combined with a semi-soft bond results in a DF stone quality with high dimensional stability and existing contours are therefore easily rectified. They are mainly used for cutting and punching tools, but are also very suitable for mould and tool making.

Grinding and Polishing Stones Gesswein® EDM



	Part No.	Dimensions	Grit size	Type	
Square	M-15354	4 x 4 x 100 mm	220	DIEMAKER 2	14
	M-15356	4 x 4 x 100 mm	320	DIEMAKER 3	14
	M-15358	4 x 4 x 100 mm	400	DIEMAKER 4	14
	M-15360	4 x 4 x 100 mm	600	DIEMAKER 6	14
	M-15362	4 x 4 x 100 mm	800	DIEMAKER 8	14
	M-15364	4 x 6 x 150 mm	900	DIEMAKER 9	14
	M-15365	6 x 6 x 150 mm	150	DIEMAKER 2102	14
	M-15366	6 x 6 x 150 mm	220	DIEMAKER 2202	14
	M-15368	6 x 6 x 150 mm	320	DIEMAKER 2302	14
	M-15370	6 x 6 x 150 mm	400	DIEMAKER 2402	14
	M-15372	6 x 6 x 150 mm	600	DIEMAKER 2602	14
	M-15374	6 x 6 x 150 mm	900	DIEMAKER 2902	14
	M-15375	10 x 10 x 150 mm	150	DIEMAKER 2108	14
	M-15376	10 x 10 x 150 mm	220	DIEMAKER 2208	14
	M-15378	10 x 10 x 150 mm	320	DIEMAKER 2308	14
	M-15380	10 x 10 x 150 mm	400	DIEMAKER 2408	14
	M-15382	10 x 10 x 150 mm	600	DIEMAKER 2608	14
	M-15384	10 x 10 x 150 mm	900	DIEMAKER 2908	14
	M-15385	13 x 13 x 150 mm	150	DIEMAKER 2105	14
	M-15386	13 x 13 x 150 mm	220	DIEMAKER 2205	14
	M-15388	13 x 13 x 150 mm	320	DIEMAKER 2305	14
	M-15390	13 x 13 x 150 mm	400	DIEMAKER 2405	14
Round	M-15396	Ø 6 x 150 mm	220	DIEMAKER 3202	14
	M-15398	Ø 6 x 150 mm	320	DIEMAKER 3302	14
	M-15400	Ø 6 x 150 mm	400	DIEMAKER 3402	14
	M-15402	Ø 6 x 150 mm	600	DIEMAKER 3602	14
	M-15404	Ø 6 x 150 mm	900	DIEMAKER 3902	14
	M-15406	Ø 10 x 150 mm	220	DIEMAKER 3208	14
	M-15408	Ø 10 x 150 mm	320	DIEMAKER 3308	14
	M-15410	Ø 10 x 150 mm	400	DIEMAKER 3408	14
	M-15412	Ø 10 x 150 mm	600	DIEMAKER 3608	14



Bonding



Wear



Stock removal



Application

